CONFIDENTIAL

MULTI V™ 5

Outdoor Unit R410A

SERVICE MANUAL

CAUTION

Before Servicing the unit, read the safety precautions in General SVC manual.
Only for authorized service personnel.

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Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

■ Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

⚠**WARNING**	This symbol indicates the possibility of death or serious injury.
⚠**CAUTION**	This symbol indicates the possibility of injury or damage to properties only.

■ Meanings of symbols used in this manual are as shown below.

	**Be sure not to do.**
	**Be sure to follow the instruction.**

⚠WARNING

Installation

- Have all electric work done by a licensed electrician according to "Electric Facility Engineering Standard" and "Interior Wire Regulations" and the instructions given in this manual and always use a special circuit.
  - If the power source capacity is inadequate or electric work is performed improperly, electric shock or fire may result.
- Ask the dealer or an authorized technician to install the air conditioner.
  - Improper installation by the user may result in water leakage, electric shock, or fire.
- Always ground the product.
  - There is risk of fire or electric shock.
- Always intstall a dedicated circuit and breaker.
  - Improper wiring or installation may cause fire or electric shock.
- For re-installation of the installed product, always contact a dealer or an Authorized Service Center.
  - There is risk of fire, electric shock, explosion, or injury.
- Do not install, remove, or re-install the unit by yourself (customer).
  - There is risk of fire, electric shock, explosion, or injury.
- Do not store or use flammable gas or combustibles near the air conditioner.
  - There is risk of fire or failure of product.

- Use the correctly rated breaker or fuse.
  - There is risk of fire or electric shock.
- Prepare for strong wind or earthquake and install the unit at the specified place.
  - Improper installation may cause the unit to topple and result in injury.
- Do not install the product on a defective installation stand.
  - It may cause injury, accident, or damage to the product.
- When installing and moving the air conditioner to another site, do not charge it with a different refrigerant from the refrigerant specified on the unit.
  - If a different refrigerant or air is mixed with the original refrigerant, the refrigerant cycle may malfunction and the unit may be damaged.
- Do not reconstruct to change the settings of the protection devices.
  - If the pressure switch, thermal switch, or other protection device is shorted and operated forcibly, or parts other than those specified by LGE are used, fire or explosion may result.
- Ventilate before operating air conditioner when gas leaked out.
  - It may cause explosion, fire, and burn.
- Securely install the cover of control box and the panel.
  - If the cover and panel are not installed securely, dust or water may enter the outdoor unit and fire or electric shock may result.
- If the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration from exceeding the safety limit when the refrigerant leaks.
  - Consult the dealer regarding the appropriate measures to prevent the safety limit from being exceeded. Should the refrigerant leak and cause the safety limit to be exceeded, harzards due to lack of oxygen in the room could result
- Use a vacuum pump or inert(nitrogen) gas when doing leakage test or air purge. Do not compress air or Oxygen and do not use flammable gas es. Otherwise, it may cause fire or explosion.
  - There is the risk of death, injury, fire or explosion.

Operation

- Do not damage or use an unspecified power cord.
  - There is risk of fire, electric shock, explosion, or injury.
- Use a dedicated outlet for this appliance.
  - There is risk of fire or electrical shock.
- Be cautious that water could not enter the product.
  - There is risk of fire, electric shock, or product damage.
- Do not touch the power switch with wet hands.
  - There is risk of fire, electric shock, explosion, or injury.
- When the product is soaked (flooded or submerged), contact an Authorized Service Center.
  - There is risk of fire or electric shock.

• Be cautious not to touch the sharp edges when installing.
  - It may cause injury.

• Take care to ensure that nobody could step on or fall onto the outdoor unit.
  - This could result in personal injury and product damage.

• Do not open the inlet grille of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)
  - There is risk of physical injury, electric shock, or product failure.

⚠ CAUTION

Installation

• Always check for gas (refrigerant) leakage after installation or repair of product.
  - Low refrigerant levels may cause failure of product.

• Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.
  - It may cause a problem for your neighbors.

• Keep level even when installing the product.
  - To avoid vibration or water leakage.

• Do not install the unit where combustible gas may leak.
  - If the gas leaks and accumulates around the unit, an explosion may result.

• Use power cables of sufficient current carrying capacity and rating.
  • Cables that are too small may leak, generate heat, and cause a fire.

• Do not use the product for special purposes, such as preserving foods, works of art, etc. It is a consumer air conditioner, not a precision refrigeration system.
  - There is risk of damage or loss of property.

• Keep the unit away from children. The heat exchanger is very sharp.
  - It can cause the injury, such as cutting the finger. Also the damaged fin may result in degradation of capacity.

• When installting the unit in a hospital, communication station, or similar place, provide sufficient protection against noise.
  - The inverter equipment, private power generator, high-frequency medical equipment, or radio communication equipment may cause the air conditioner to operate erroneously, or fail to operate. On the other hand, the air conditioner may affect such equipment by creating noise that disturbs medical treatment or image broadcasting.

• Do not install the product where it is exposed to sea wind (salt spray) directly.
  - It may cause corrosion on the product. Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

Operation

• Do not use the air conditioner in special environments.
  - Oil, steam, sulfuric smoke, etc. can significantly reduce the performance of the air conditioner or damage its parts.

• Do not block the inlet or outlet.
  - It may cause failure of appliance or accident.

• Make the connections securely so that the outside force of the cable may not be applied to the terminals.
  - Inadequate connection and fastening may generate heat and cause a fire.

• Be sure the installation area does not deteriorate with age.
  - If the base collapses, the air conditioner could fall with it, causing property damage, product failure, or personal injury.

• Install and insulate the drain hose to ensure that water is drained away properly based on the installation manual.
  - A bad connection may cause water leakage.

• Be very careful about product transportation.

- Only one person should not carry the product if it weighs more than 20 kg.

- Some products use PP bands for packaging. Do not use any PP bands for a means of transportation. It is dangerous.

- Do not touch the heat exchanger fins. Doing so may cut your fingers.

- When transporting the outdoor unit, suspending it at the specified positions on the unit base. Also support the outdoor unit at four points so that it cannot slip sideways.

• Safely dispose of the packing materials.
  - Packing materials, such as nails and other metal or wooden parts, may cause stabs or other injuries.
    - Tear apart and throw away plastic packaging bags so that children may not play with them. If children play with a plastic bag which was not torn apart, they face the risk of suffocation.

• Turn on the power at least 6 hours before starting operation.
  - Starting operation immediately after turning on the main power switch can result in severe damage to internal parts. Keep the power switch turned on during the operational season.

• Do not touch any of the refrigerant piping during and after operation.
  - It can cause a burn or frostbite.

- Do not operate the air conditioner with the panels or guards removed.
  - Rotating, hot, or high-voltage parts can cause injuries.
- Do not directly turn off the main power switch after stopping operation.
  - Wait at least 5 minutes before turning off the main power switch. Otherwise it may result in water leakage or other problems.
- Auto-addressing should be done in condition of connecting the power of all indoor and outdoour units. Auto-addressing should also be done in case of changing the indoor unit PCB.
- Use a firm stool or ladder when cleaning or maintaining the air conditioner.
  - Be careful and avoid personal injury.
- Do not insert hands or other objects through the air inlet or outlet while the air conditioner is plugged in.
  - There are sharp and moving parts that could cause personal injury.

Part 1
General Information

1. Model Names

1.1 Indoor Unit

■ Standard Model

Category		Chassis Name	Capacity(Btu/h(kW))																
			5k	7k	9k	12k	15k	18k	21k	24k	28k	30k	36k	42k	48k	54k	60k	76k	96k
			1.6	2.2	2.8	3.6	4.5	5.6	6.2	7.1	8.2	9.0	10.6	12.3	14.1	15.8	17.5	22.4	28.0
Wall Mounted Unit	Standard	SJ	○	●	●	●	●												
		SK						●		●									
		SV										○	○						
ARTCOOL	Mirror	SJ	○	●	●	●	●												
		SK						●		●									
	Gallery	SF		●	●	●													
Ceiling Mounted Cassette	1 Way	TU		●	●	●													
		TT						●		●									
	2 Way	TS			●	●		●		●									
	4 Way	TR	○	●	●	●													
		TQ					●	●	○										
		TP								●	●	○							
		TN											●						
		TM												●	●	○			
	4 Way (2)	TN		○	○	○	○	○											
		TM								○	○		○	○					
Ceiling Concealed Duct	High Sensible	BG		○	○	○	○												
		BR						○		○	○								
		B8											○	○	○				
	High Static	B8																●*	●*
	Middle Static	M1		●	●	●	●	●		●									
		M2									●		●	●					
		M3													●	●			
	Low Static	L1	○	●	●														
		L2				●	●	●											
		L3							○	●									
	Built In (Low Static)	B3		●	●	●	●												
		B4						●		●									
Ceiling & Floor Convertible Unit		VE			○	○													
Ceiling Suspended Unit		VM1						○		○									
		VM2											○		○				
Floor Standing Unit	With Case	CE		○	●	●	●												
		CF						●		●									
	Without Case	CE		○	●	●	●												
		CF						●		●									
Console		QA		○	○	○	○												
Fresh Air Intake Unit		BR													○*				
		B8																○*	○*

■ Compact Model

Category		Chassis Name	Capacity(Btu/h(kW))	
			9k(2.8)	15k(4.5)
Ceiling Mounted Cassette	4 Way	TR	○	○

Note

- In matters of combination with Outdoor unit system, refer the PDB of that outdoor units.
- ○ : It can be combined with EHP(Multi V series) only.
- ● : It can be combined with EHP(Multi V series) or GHP.
- * : Indoor Units bigger than 54k and Fresh Air Intake Units can not be combined with Multi V III Solo system.
- This product contains Fluorinated Greenhouse Gases.(R410A)

1.2 Outdoor Unit

Power Supply	8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM080LTE5	ARUM100LTE5	ARUM120LTE5	ARUM140LTE5	ARUM160LTE5	ARUM180LTE5	ARUM200LTE5	ARUM220LTE5

Power Supply	22HP	24HP	24HP	26HP	26HP	28HP	30HP	32HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM221LTE5	ARUM240LTE5	ARUM241LTE5	ARUM260LTE5	ARUM261LTE5	ARUM280LTE5	ARUM300LTE5	ARUM320LTE5

Power Supply	34HP	36HP	38HP	40HP	42HP	44HP	46HP	48HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM340LTE5	ARUM360LTE5	ARUM380LTE5	ARUM400LTE5	ARUM420LTE5	ARUM440LTE5	ARUM460LTE5	ARUM480LTE5

Power Supply	50HP	52HP	54HP	56HP	58HP	60HP	62HP	64HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM500LTE5	ARUM520LTE5	ARUM540LTE5	ARUM560LTE5	ARUM580LTE5	ARUM600LTE5	ARUM620LTE5	ARUM640LTE5

Power Supply	66HP	68HP	70HP	72HP	74HP	76HP	78HP	80HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM660LTE5	ARUM680LTE5	ARUM700LTE5	ARUM720LTE5	ARUM740LTE5	ARUM760LTE5	ARUM780LTE5	ARUM800LTE5

Power Supply	82HP	84HP	86HP	88HP	90HP	92HP	94HP	96HP
3Φ, 380~415V, 50Hz 3Φ, 380V, 60Hz	ARUM820LTE5	ARUM840LTE5	ARUM860LTE5	ARUM880LTE5	ARUM900LTE5	ARUM920LTE5	ARUM940LTE5	ARUM960LTE5

Heat pump	ARUM
Heat Recovery	

1.3 HR Unit

Power Supply	2 branches	3 branches	4 branches
1Ø, 220 - 240 V, 60 Hz	PRHR022	PRHR032	PRHR042

2. External Appearance

2.1 Indoor Unit

■ Standard Model

Ceiling Cassette- 1Way

ARNU07GTU*4
ARNU09GTU*4
ARNU12GTU*4

ARNU18GTT*4
ARNU24GTT*4 * A:Basic, C:Plasma

Ceiling Cassette -2Way

ARNU09GTL*4 ARNU18GTL*4
ARNU12GTL*4 ARNU24GTL*4

* A:Basic, C:Plasma

Ceiling Cassette- 4Way

ARNU05GTR*4 ARNU24GTP*4
ARNU07GTR*4 ARNU28GTP*4
ARNU09GTR*4 ARNU30GTP*4
ARNU12GTR*4 ARNU36GTN*4
ARNU15GTQ*4 ARNU42GTM*4
ARNU18GTQ*4 ARNU48GTM*4
ARNU21GTQ*4 ARNU54GTM*4
ARNU07GTN*4 ARNU18GTN*4
ARNU15GTN*4 ARNU24GTM*4

* A:Basic, C:Plasma

Ceiling Concealed Duct - Low Static

ARNU05GL1G4 ARNU15GL2G4
ARNU07GL1G4 ARNU18GL2G4
ARNU09GL1G4 ARNU21GL3G4
ARNU12GL2G4 ARNU24GL3G4

Ceiling Concealed Duct – Built-in (Low Static)

ARNU07GB3G4 ARNU15GB3G4
ARNU09GB3G4 ARNU18GB4G4
ARNU12GB3G4 ARNU24GB4G4

Ceiling Concealed Duct – Middle Static

ARNU07GM1A4 ARNU28GM2A4
ARNU09GM1A4 ARNU36GM2A4
ARNU12GM1A4 ARNU42GM2A4
ARNU15GM1A4 ARNU48GM3A4
ARNU18GM1A4 ARNU54GM3A4
ARNU24GM1A4

Console

ARNU07GQAA4
ARNU09GQAA4
ARNU12GQAA4
ARNU15GQAA4

Ceiling Concealed Duct - High Static

ARNU28GBGA4
ARNU36GBGA4
ARNU42GBGA4
ARNU48GBRA4
ARNU54GBRA4
ARNU76GB8A4
ARNU96GB8A4

Ceiling Concealed Duct - High Sensible

ARNU07GBGA4 ARNU24GBRA4
ARNU09GBGA4 ARNU28GBRA4
ARNU12GBGA4 ARNU36GB8A4
ARNU15GBGA4 ARNU42GB8A4
ARNU18GBRA4 ARNU48GB8A4

Floor Standing With case

ARNU07GCEA4 ARNU15GCEA4
ARNU09GCEA4 ARNU18GCFA4
ARNU12GCEA4 ARNU24GCFA4

Without case

ARNU07GCEU4 ARNU15GCEU4
ARNU09GCEU4 ARNU18GCFU4
ARNU12GCEU4 ARNU24GCFU4

Wall mounted unit (Standard)

ARNU05GSB*4 ARNU15GSB*4
ARNU07GSB*4 ARNU18GSC*4
ARNU09GSB*4 ARNU24GSC*4
ARNU12GSB*4 ARNU30GSVA4
ARNU36GSVA4

* A:Basic, L:Plasma

ARTCOOL (Mirror)

ARNU05GSB*4 ARNU15GSB*4
ARNU07GSB*4 ARNU18GSC*4
ARNU09GSB*4 ARNU24GSC*4
ARNU12GSB*4

* R:Mirror, W:White, V:Silver

ARTCOOL (Gallery)

ARNU07GSF14
ARNU09GSF14
ARNU12GSF14

Fresh Air Intake Unit

ARNU48GBRZ4
ARNU76GB8Z4
ARNU96GB8Z4

❈ In matters of combination with Outdoor unit system, refer the PDB of that outdoor units.

■ Compact Model

Ceiling Cassette- 4Way

ARNU09GTR*4
ARNU15GTR*4

* A/E : Basic, C/F : Plasma

Ceiling Concealed Duct - High Static

ARNU28GBHA4
ARNU48GBGA4

❉ In matters of combination with Outdoor unit system, refer the PDB of that outdoor units.

2.2 Outdoor Unit

2.2.1 Heat Recovery & Heat Pump

CHASSIS	Model Name	Model
UXA	ARUM080LTE5 ARUM100LTE5 ARUM120LTE5	
UXB	ARUM140LTE5 ARUM220LTE5 ARUM160LTE5 ARUM240LTE5 ARUM180LTE5 ARUM260LTE5 ARUM200LTE5	
UXA UXA	ARUM221LTE5 ARUM241LTE5	
UXA UXB	ARUM261LTE5 ARUM320LTE5 ARUM280LTE5 ARUM340LTE5 ARUM300LTE5 ARUM360LTE5	
UXB UXB	ARUM380LTE5 ARUM440LTE5 ARUM400LTE5 ARUM460LTE5 ARUM420LTE5 ARUM480LTE5	
UXB UXB UXA	ARUM500LTE5 ARUM560LTE5 ARUM520LTE5 ARUM580LTE5 ARUM540LTE5 ARUM600LTE5	
UXB UXB UXB	ARUM620LTE5 ARUM680LTE5 ARUM640LTE5 ARUM700LTE5 ARUM660LTE5 ARUM720LTE5	
UXB UXB UXB UXA	ARUM740LTE5 ARUM800LTE5 ARUM760LTE5 ARUM820LTE5 ARUM780LTE5 ARUM840LTE5	
UXB UXB UXB UXB	ARUM860LTE5 ARUM920LTE5 ARUM880LTE5 ARUM940LTE5 ARUM900LTE5 ARUM960LTE5	

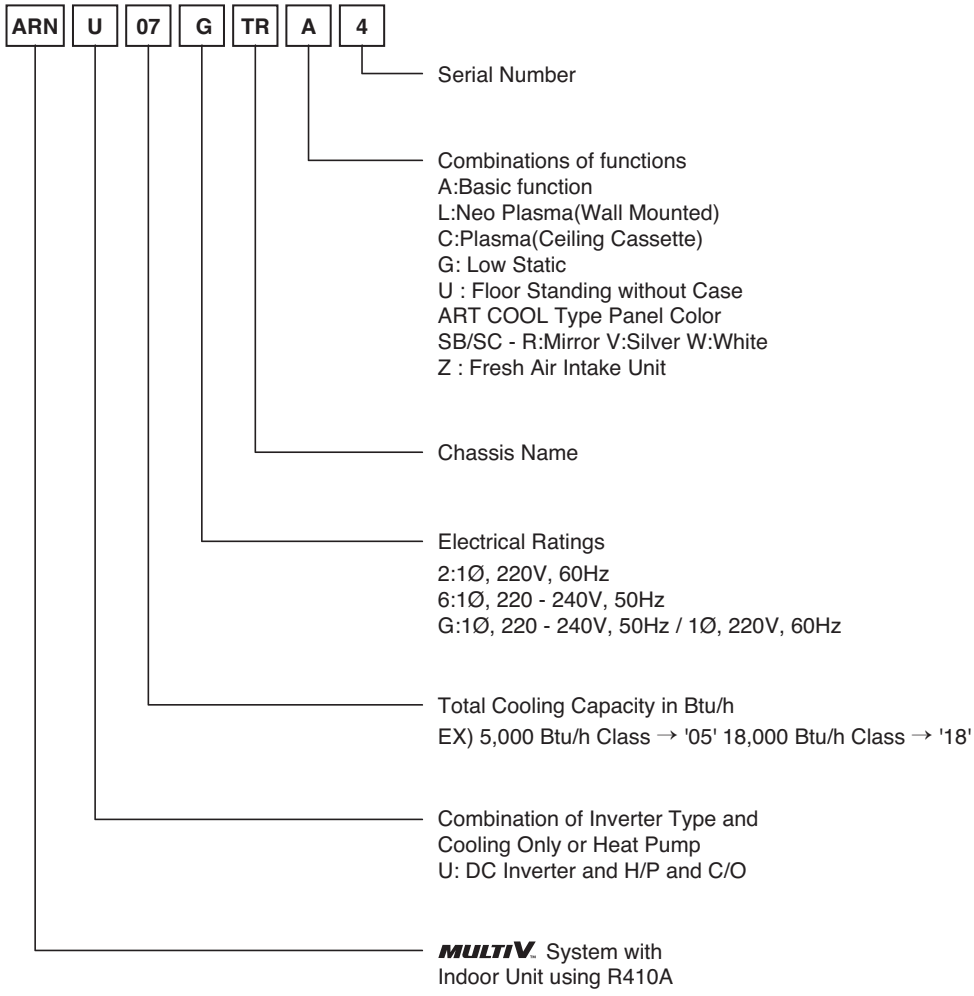
3. Combination of Outdoor Units

■ Heat Recovery & Heat Pump

Model Name	Number of Units	Module(HP)									
		8	10	12	14	16	18	20	22	24	26
ARUM080LTE5	1	1									
ARUM100LTE5	1		1								
ARUM120LTE5	1			1							
ARUM140LTE5	1				1						
ARUM160LTE5	1					1					
ARUM180LTE5	1						1				
ARUM200LTE5	1							1			
ARUM220LTE5	1								1		
ARUM221LTE5	2		1	1							
ARUM240LTE5	1									1	
ARUM241LTE5	2			2							
ARUM260LTE5	1										1
ARUM261LTE5	2			1	1						
ARUM280LTE5	1			1		1					
ARUM300LTE5	2			1			1				
ARUM320LTE5	2			1				1			
ARUM340LTE5	2			1					1		
ARUM360LTE5	2			1						1	
ARUM380LTE5	2				1					1	
ARUM400LTE5	2					1				1	
ARUM420LTE5	2						1			1	
ARUM440LTE5	2							1		1	
ARUM460LTE5	2								1	1	
ARUM480LTE5	2									2	
ARUM500LTE5	3			1	1					1	
ARUM520LTE5	3			1		1				1	
ARUM540LTE5	3			1			1			1	
ARUM560LTE5	3			1				1		1	
ARUM580LTE5	3			1					1	1	
ARUM600LTE5	3			1						1	
ARUM620LTE5	3			1						2	
ARUM640LTE5	3				1					2	
ARUM660LTE5	3					1				2	
ARUM680LTE5	3						1			2	
ARUM700LTE5	3							1		2	
ARUM720LTE5	3								1	2	
ARUM740LTE5	4									3	
ARUM760LTE5	4			1	1					2	
ARUM780LTE5	4			1		1				2	
ARUM800LTE5	4			1				1		2	
ARUM820LTE5	4			1					1	2	
ARUM840LTE5	4			1						3	
ARUM860LTE5	4				1					3	
ARUM880LTE5	4					1				3	
ARUM900LTE5	4						1			3	
ARUM920LTE5	4							1		3	
ARUM940LTE5	4								1	3	
ARUM960LTE5	4									4	

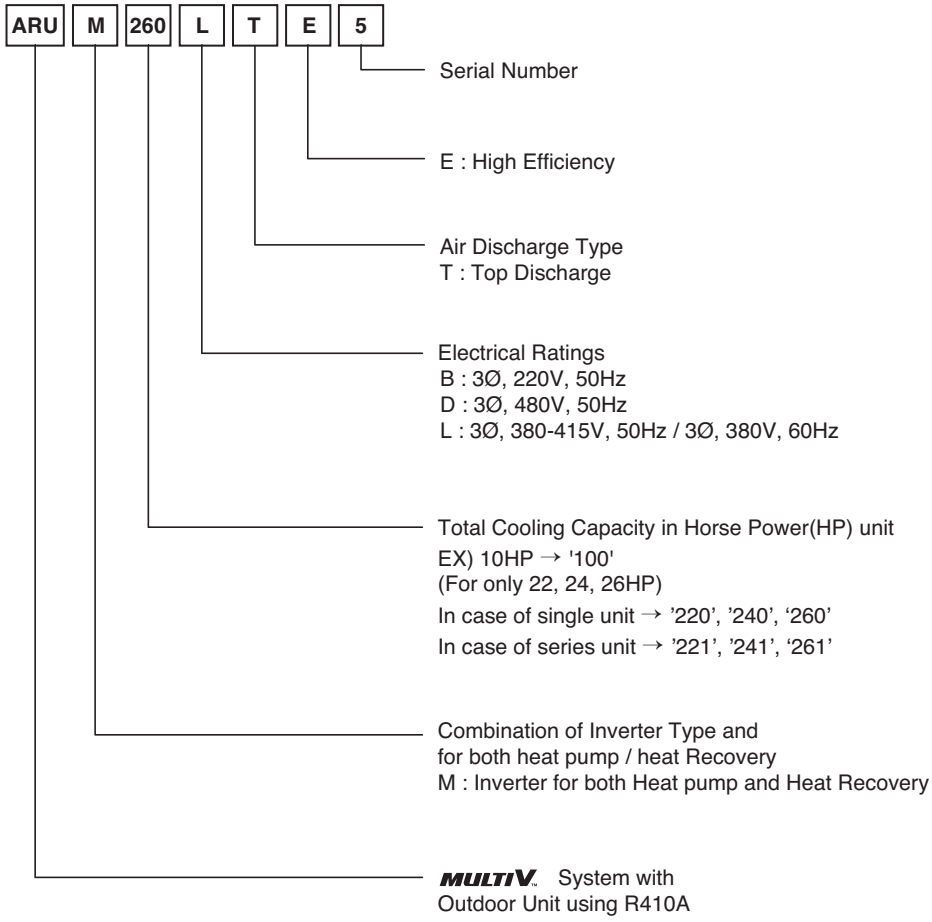
4. Nomenclature

4.1 Indoor Unit

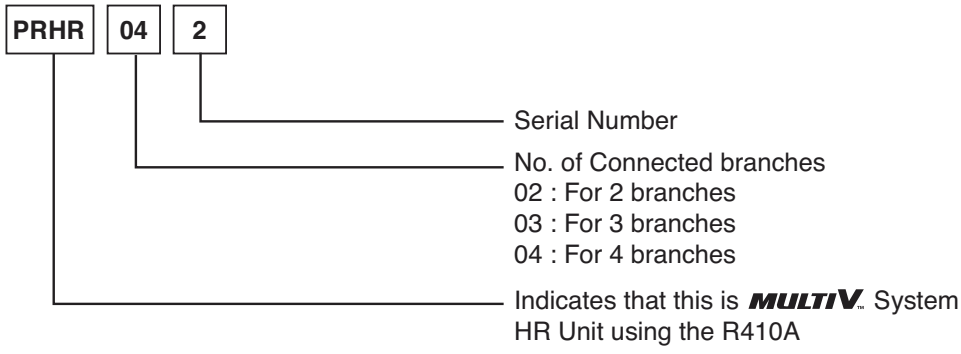


❊ Heat recovery ventilator refer to the DX-Coil manual

4.2 Outdoor Unit



4.3 HR Unit



Part 2
Outdoor Units

ARUM Series

Function

1. Basic control

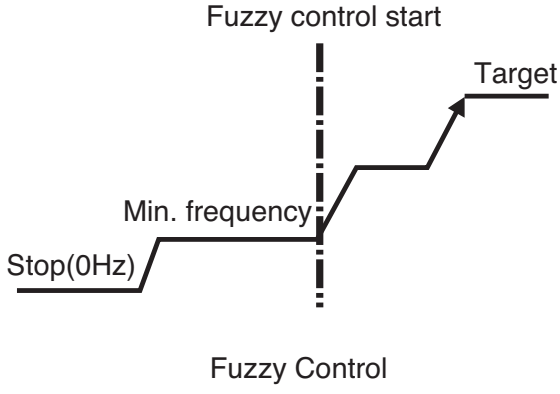
1.1 Normal operation

Actuator	Cooling operation	Heating operation	Stop state
Compressor	Fuzzy control	Fuzzy control	stop
Fan	Fuzzy control	Fuzzy control	stop
Main EEV	Upper : Min. pulse Low : Full open	Fuzzy control	Min. pulse
Subcooling EEV	Fuzzy control	• Normal : Vapor injection Control • Avoiding control of high discharge temperature	Min. pulse
Indoor Unit EEV	Superheating fuzzy control	Subcooling fuzzy control	Min. pulse

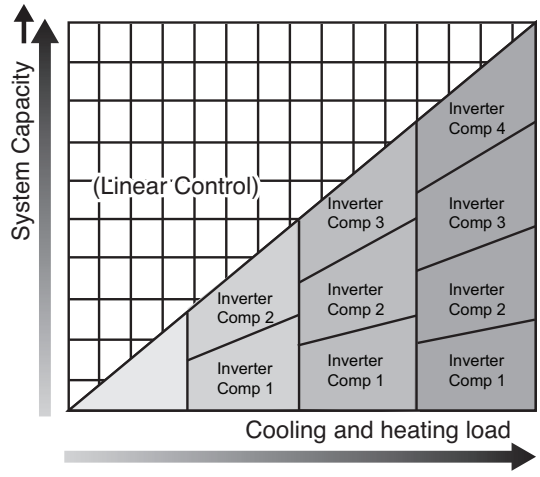
1.2 Compressor control

Fuzzy control : Maintain evaporating temperature(Te) to be constant on cooling mode and condensing temperature(Tc) on heating mode by Fuzzy control to ensure the stable system performance.
(Tc: 47~51°C [116.6~123.8°F], Te: 2~5°C [35.6~41°F])
(1) Cooling mode
Te can be set various step at installation mode.
(2) Heating mode
Tc can be set various step at installation mode.

Note: By setting dip switch, Te and Tc are decided simultaneously.



Fuzzy Control



Inverter linear control as cooling and heating load increasing

1.3 Master and slave Unit's EEV control

(1) Main EEV control
Main EEV operates with fuzzy control rules to keep the degree of super Heat(Superheat) (about 3°C [37.4°F])at the evaporator outlet stable during heating mode
The degree of Superheat = Tsuction - Tevaporation
Tsuction : temperature at suction pipe sensor(°C [°F])
Tevaporation : evaporation temperature equivalent to low pressure(°C [°F])

(2) Subcooling EEV control(about 15°C [59°F]))
Subcooling EEV works with fuzzy rules to keep the degree of Subcool at the outlet of subcooler during cooling mode
The degree of Subcool = Tcondensation - Tliquid
Tliquid : temperature at outlet of subcooler(°C [°F])
Tcondensation : condensation temperature equivalent to high pressure(°C [°F])

(3) Avoiding excessive high discharge temperature : when main EEV opens some given opening (R410A : 800 pls) and discharge temperature is above (85°C [185°F]) in heating operation, subcooling EEV may control the "subcooling out temperature-evaporating temperature" to be some given difference.

(4) Vapor injection flow-rate control at heating mode
The degree of Superheat (VI_SH) = Subcooler out(°C [°F]) – Subcooler in(°C [°F])
- Td ≤ 80°C : VI_SH = 3°C
- 80°C<Td ≤ 90°C : VI_SH = -2*Td/10 + 19
- 90°C<Td : VI_SH = 1°C

1.4 Fan motor Control

Fan motor operates with Fuzzy control rules.

2. Special control

2.1 Oil return control

2.1.1 Oil return control on cooling mode

Oil return operation recovers Oil level in compressor by collecting oil accumulated in pipe.
Each cycle component operates as shown on the below table during oil return operation.

Outdoor Unit

Component	Starting	Running	Ending
Inv Compressor	30Hz	Setting Value	30Hz
FAN	Normal control	Normal control	Normal control
Main EEV	Upper : Min. pulse Low : Max. pulse	Upper : Min. pulse Low : Max. pulse	Upper : Normal control Low : Normal control
Subcooling EEV	Min. pulse	20 pulse	80 pulse
4way valve 1	OFF	OFF	OFF
4way valve 2	Heat Recovery : OFF Heat pump : ON	OFF	OFF

Indoor Unit

Component	Starting	Running	Ending
Fan	Normal control	OFF	Normal control
Thermo on unit EEV	Normal control	Normal control	Normal control
Thermo off unit EEV	40 pulse	400 pulse	40 pulse
Oil return signal	OFF	ON	OFF

- Oil return operation time : 3 min for running step
- Starting condition : When low oil level which is measured by oil level sensor is kept continuously then oil return operation will be started.
- Oil return process ends if compressor protection control starts

2.1.2 Oil return control on heating mode

Outdoor Unit

Component	Starting	Running	Ending
Inv Compressor	30Hz	Setting Value	40Hz
FAN	Normal control	Normal control	Normal control
Main EEV	Upper : Min. pulse Low : Max. pulse	Upper : Min. pulse Low : Max. pulse	Upper : Normal control Low : Normal control
Subcooling EEV	Min. pulse	20 pulse	80 pulse
4way valve 1	ON	OFF	ON
4way valve 2	Heat Recovery : OFF Heat pump : OFF	OFF	OFF

Indoor Unit

Component	Starting	Running	Ending
Fan	Normal control	OFF	Normal control
Thermo on unit EEV	Normal control	400~800 pulse	Normal control
Thermo off unit EEV	80~130 pulse	400~800 pulse	80~130 pulse

- Oil return operation time : 3 min for running step
- Starting condition:same as cooling mode
- Oil return process ends if compressor protection control starts

2.2 Defrost

Defrost operation eliminates ice accumulated on heat exchanger, recovering performance of heat exchanger.
Each cycle component operates as following table during defrost operation.

Outdoor Unit

Component	Starting	Running	Ending
Inv Compressor	30Hz	Setting Value	40Hz
FAN	Stop	High pressure control	Normal control
Main EEV	Normal control	Max. pulse	Normal control
Subcooling EEV	Normal control	Min. pulse	Normal control
4way valve 1	ON → OFF	OFF	ON
4way valve 2	OFF	OFF	OFF
Upper Heat Exchanger	OFF	OFF	OFF
Lower Heat Exchanger	ON → OFF	OFF	OFF

Indoor Unit

Component	Starting	Running	Ending
Fan	OFF	OFF	OFF
Thermo on unit EEV	Normal control	400~800 pulse	Normal control

■ Ending condition

1) All heat exchanger pipe temperature are above setting temperature for 30 seconds.
2) The running time of defrost operation is over 30% of the total heating time (Maximum 20 min.)
3) If compressor protection control starts by high discharge temperature of compressor.

2.3 Partial Defrost

Partial defrost operation divides heat exchanger with upper and parts that gives a chance to make the defrost separately in order to proceed the heating performance continuously. Each cycle component operates as following table during partial defrost operation.

Outdoor Unit

Component	Starting	Running	Ending
Inv Compressor	Normal control	Setting Value	Normal control
FAN	Normal control	Low pressure control	Normal control
Main EEV	Normal control	Normal control	Normal control
Subcooling EEV	Normal control	Normal control	Normal control
4way valve 1	ON	ON	ON
4way valve 2	OFF	OFF	OFF
Upper Heat Exchanger	OFF	OFF → ON → ON	OFF
Lower Heat Exchanger	OFF	ON → OFF→ ON	OFF

Indoor Unit

Component	Starting	Running	Ending
Fan	ON(Setting)	ON(Low)	ON(Setting)
Thermo on unit EEV	Normal control	Normal control	Normal control

■ Ending condition

1) Upper defrost ending condition over setting temperature.
2) Low defrost ending condition over setting temperature.
3) Max. 12 minutes

2.4 Stopping operation

2.4.1 Stopping operation on cooling mode

Component	Operation	Note
Inv Compressor	OFF	-
FAN	Stop	-
Main EEV	32 pulse	-
Subcooling EEV	16 pulse	Stop(Min. pulse)
4way valve 1	OFF	-
4way valve 2	Heat Recovery : OFF	-
	Heat Pump : ON	-

2.4.2 Stopping operation on heating mode

Component	Operation	Note
Inv Compressor	OFF	-
FAN	Stop	-
Main EEV	32 pulse	-
Subcooling EEV	16 pulse	Stop(Min. pulse)
4way valve 1	ON	OFF over 30°C air temperature
4way valve 2	OFF	-

2.5 Oil equalizing control

This function prevents oil unbalance between inverter compressors.

When oil level which is measured by oil level sensor is kept differently between each compressor then oil equalizing EEV will be open during 5 minutes.

※ Except for 1 compressor model

3. Protection control

3.1 Pressure protection control

3.1.1 Pressure control on cooling mode

■ **High pressure control**

Pressure Range	Compressor	Fan
$P_d \geq 4003$ kPa	Stop	Stop
$P_d > 3775$ kPa	-15Hz/10seconds	+100RPM/10seconds
$P_d \geq 3578$ kPa	Frequency holding	+100RPM/10seconds
$P_d \geq 3480$ kPa	+2 Hz or less/10seconds	+100RPM/10seconds
$P_d < 3480$ kPa	Normal control	

■ **Low pressure control**

Pressure Range	Compressor	Fan
Ps ≤ 130kPa	Stop (1 min. later)	Stop
Ps ≤ 150kPa	-15Hz / 10seconds	-100RPM/10seconds
Ps > 150kPa	Frequency holding	-100RPM/10seconds
Ps > 160kPa	+2Hz or less/20seconds	-100RPM/10seconds
Ps > 190kPa	+2Hz or less/20seconds	-100RPM/10seconds
Ps > 220kPa	Normal Control	

❉ Frequency holding : frequency (or RPM) is not increasing (can decrease)

3.1.2 Pressure control on heating mode

■ **High pressure control**

Pressure Range	Compressor	Fan
$P_d \geq 4003$ kPa	Stop	Stop
$P_d > 3415$ kPa	-15Hz/10seconds	-50RPM/10seconds

■ **Low pressure control**

Pressure Range	Compressor	Fan
Ps ≤ 98 kPa	Stop	Stop
Ps ≤ 124 kPa	-15Hz/10seconds	+100RPM/10seconds
Ps ≤ 137 kPa	Frequency holding	+100RPM/10seconds
Ps ≤ 190 kPa	+2 Hz or less/10seconds	+100RPM/10seconds
$P_s \geq 190$ kPa	Normal control	Normal control

❉ Frequency holding : frequency (or RPM) is not increasing (can decrease).

3.2 Discharge temperature control

■ **Outdoor unit control**

Temperature range	Compressor	Sub cooling EEV	IDU EEV
Tdis >113°C (235.4°F)	-5Hz/10seconds	SC,SH decrease control	SH decrease control
Tdis >110°C (230°F)	-5Hz/30seconds	SC,SH decrease control	SH decrease control
Tdis≥ 105°C (221°F)	Frequency holding	SC,SH decrease control	SH decrease control
Tdis≤ 100°C (212°F)	+3Hz or less	SC,SH decrease control	SH decrease control
Tdis >100°C (212°F)	Normal control	SC,SH decrease control	SH decrease control

SC : Sub Cooling, SH : Super Heating

3.3 Inverter protection control

	Chassis	Compressor (kW)	HP	Cooling & Heating or Cooling(Heating)					
				Normal Operation		Frequency Down		System Stop	
				Compressor1	Compressor2	Compressor1	Compressor2	Compressor1	Compressor2
AC Input Current	UXA	12	8	16(18)A or less	-	16(18)A or more	-	20A or more	-
	UXA	17	10	24(26)A or less	-	24(26)A or more	-	28A or more	-
	UXA	17	12	24(26)A or less	-	24(26)A or more	-	28A or more	-
	UXB	17	14	26(28)A or less	-	26(28)A or more	-	30A or more	-
	UXB	17	16	26(28)A or less	-	26(28)A or more	-	30A or more	-
	UXB	17/12	18	24(26)A or less	18(20)A or less	24(26)A or more	18(20)A or more	28A or more	22A or more
	UXB	17/12	20	24(26)A or less	20(22)A or less	24(26)A or more	20(22)A or more	28A or more	24A or more
	UXB	17/12	22	25(27)A or less	21(23)A or less	25(27)A or more	21(23)A or more	29A or more	25A or more
	UXB	17/17	24	26(28)A or less	26(28)A or less	26(28)A or more	26(28)A or more	30A or more	30A or more
	UXB	17/17	26	26(28)A or less	26(28)A or less	26(28)A or more	26(28)A or more	30A or more	30A or more
Compressor Current	UXA	12	8	20A or less	-	20A or more	-	30A or more	-
	UXA	17	10	28A or less	-	28A or more	-	41A or more	-
	UXA	17	12	28A or less	-	28A or more	-	41A or more	-
	UXB	17	14	28A or less	-	28A or more	-	41A or more	-
	UXB	17	16	28A or less	-	28A or more	-	41A or more	-
	UXB	17/12	18	28A or less	20A or less	28A or more	20A or more	41A or more	30A or more
	UXB	17/12	20	28A or less	20A or less	28A or more	20A or more	41A or more	30A or more
	UXB	17/12	22	28A or less	20A or less	28A or more	20A or more	41A or more	30A or more
	UXB	17/17	24	28A or less	28A or less	28A or more	28A or more	41A or more	41A or more
	UXB	17/17	26	28A or less	28A or less	28A or more	28A or more	41A or more	41A or more£

❊ AC input current is input current of inverter compressor except constant current (current pass through noise filter)

3.4 Phase detection

■ If the power lines are connected incorrectly the product will not work and displays error like below.
Case1) 1 or more phase lines are missing (disconnected)
Case 2) Neutral (N) line connected wrongly to any phase line

<table>
<tr><th>Case</th><th colspan="5">Operation</th></tr>
<tr><td rowspan="9">Missed Phase</td><td rowspan="8">R, S, T</td><td rowspan="2">Single Unit</td><td>M</td><td>-</td><td>-</td></tr>
<tr><td>Error No. 501</td><td>-</td><td>-</td></tr>
<tr><td rowspan="6">Series Units</td><td>M</td><td>S1</td><td>S2</td></tr>
<tr><td>Error No. 501</td><td>Error No. 502</td><td>Error No. 503</td></tr>
<tr><td>M + S1
(At the same time)</td><td>M + S2
(At the same time)</td><td>M + S3
(At the same time)</td></tr>
<tr><td>Error No. 501</td><td>Error No. 502</td><td>Error No. 503</td></tr>
<tr><td>M + S1 + S2
(At the same time)</td><td>-</td><td>-</td></tr>
<tr><td>Error No. 501</td><td>-</td><td>-</td></tr>
<tr><td>N</td><td colspan="4">No error</td></tr>
<tr><td rowspan="3">Reversed Phase</td><td rowspan="3">R, S, T</td><td>Single Unit</td><td colspan="3">Normal operation</td></tr>
<tr><td>Single Unit</td><td colspan="3">Normal operation</td></tr>
<tr><td colspan="4">If Neutral (N) line wrongly connects to any phase line (R or S or T)
The Error No. 25 or 50 will be appeared.</td></tr>
</table>

❊ M : Master Unit,
S1 : Slave Unit 1
S2 : Slave Unit 2
S3 : Slave Unit 3

3.5 Pressure switch

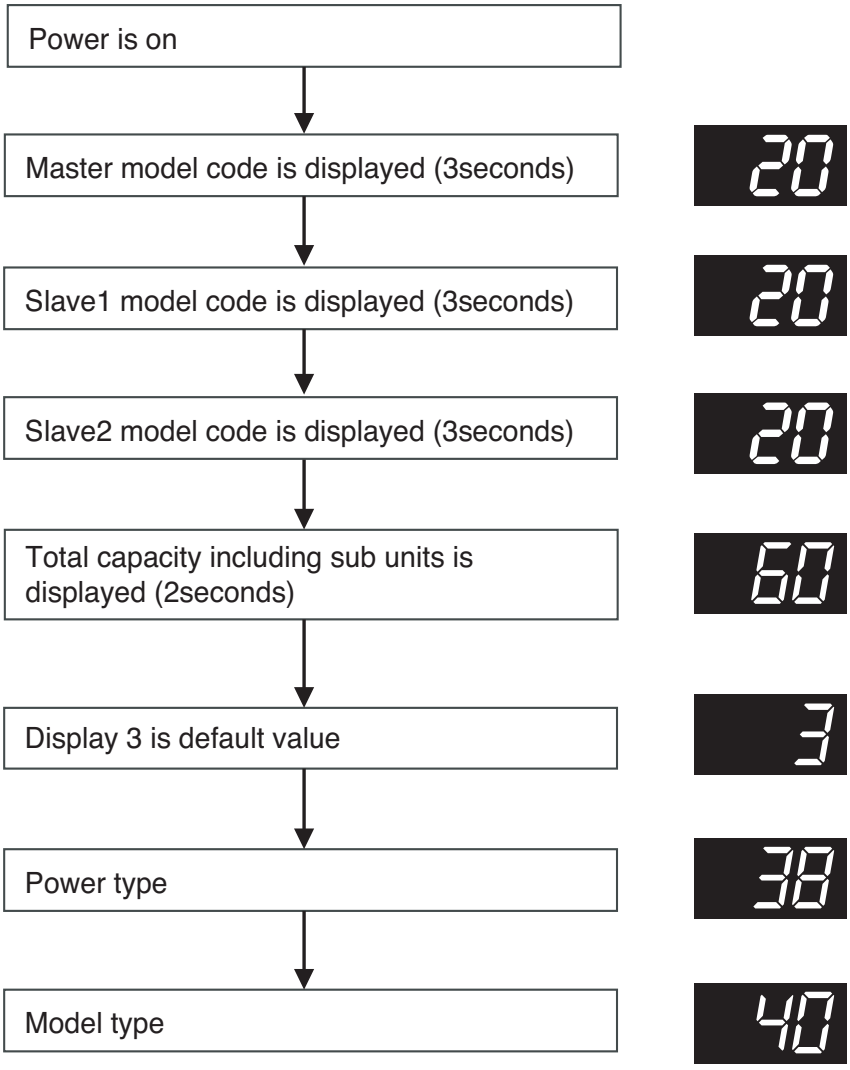
- Main has pressure sensing switch in series between compressor and power relay.
- The state of pressure sensing switch is normally on. It has small electric current from 220V AC. Never touch the connecting terminal with hand nor two short wires directly.

4. Other control

4.1 Initial setup

There are 4 initial setup steps before running.
All DIP switch setting must be completed before initial setup.

1) Step 1 : factory setting value display
Factory setting value is displayed in 7 segment on PCB for 24 seconds.
All dip switches must be set properly before step 1.



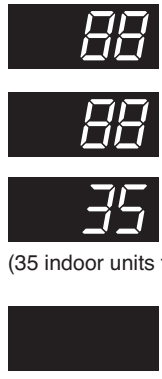
2) Step 2 : Communication check
- If all model code is displayed in 7 segment including all Slave unit, communication between outdoor units is normal.
- If 104* is displayed in 7-segment, check communication wires between outdoor units and Dip switch setting.

3) Step 3 : PCB error check
- After 40 seconds, error check begins.

■ Master/ Slave unit
- All errors of units including Slave units are displayed in 7 segment.
- If communication between main PCB and inverter PCB isn't normal, 52* is displayed in 7-segment
  If communication between main PCB and fan PCB isn't normal, 105* is displayed in 7-segment.
  If error is displayed, check corresponding wires.

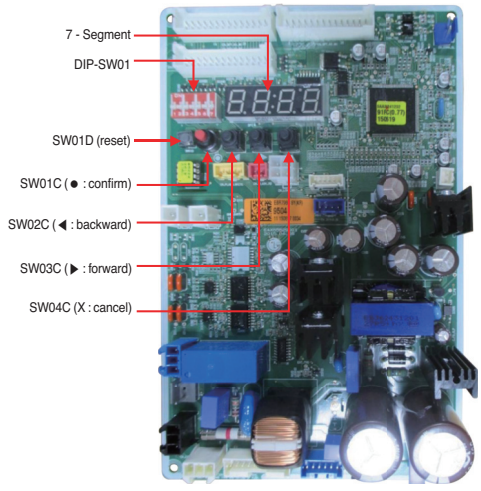
4) Step 4 : Auto addressing of indoor units
- Auto addressing begins when address(red) button in Main PCB is pressed for 6 seconds.
- During auto addressing, 7 segment on main PCB displays "88"
- After auto addressing, the number of indoor units is displayed in 7 segment for 30 seconds. The address of each indoor unit is displayed on each wired remote controller.

Push address(red) button for 3 seconds.
↓
Auto address starts
↓
Auto address is in progress (max. 15 min.)
↓
The number of indoor units is displayed for 30 seconds.
↓
Auto address process is finished.
Every indoor unit displays its address on wired remote controller and the 7 segment of main PCB is off.



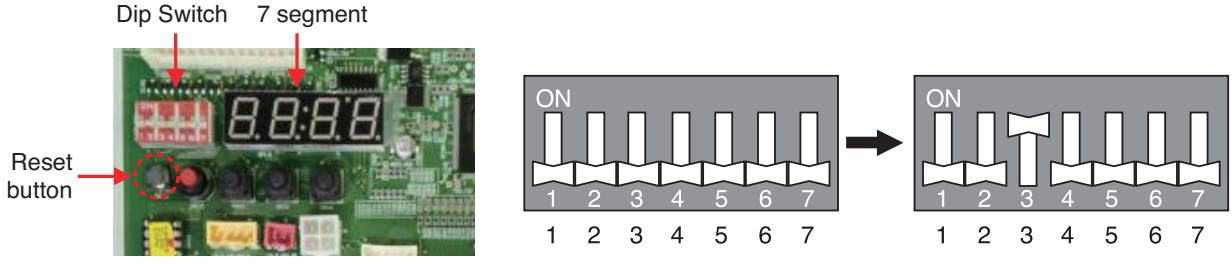
(35 indoor units found)

■ **Main PCB**



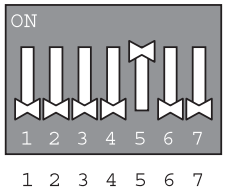
Quick control Setting

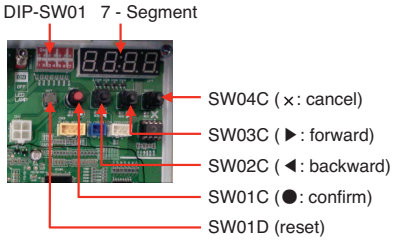
In the factory setting, main PCB dip switch setting is all “OFF”.
- Check and make sure that all the indoor unit model names are ARNU******4.
- Change the main PCB Dip switch No. 3 “OFF → ON” like below picture.
- Push the reset button.



■ Setting the function

Select the mode/function/option/value using '▶', '◀' Button and confirm that using the '●' button after dip switch No.5 is turned on.





MODE		FUNCTION		OPTION			VALUE		ACTION		remarks
content	Display1	content	Display2	content		Display3	content	Display4	implement	Display5	
FDD	Fdd	Refrigerant auto charging(cooling)	Fd 1	-	-	-	-	-	Operate	show the process	-
		Refrigerant auto charging(heating)	Fd2	-	-	-	-	-	Operate	show the process	-
		Refrigerant amount auto judgment(cooling)	Fd3	-	-	-	-	-	Operate	show the process	-
		Refrigerant amount auto judgment(heating)	Fd4	-	-	-	-	-	Operate	show the process	-
		ITR(Cooling, Heating)	Fd7	-	-	-	-	-	Operate	show the process	-
		All IDU operation (Cooling)	FdB	-	-	-	-	-	Operate	show the process	-
		All IDU operation (Heating)	Fd9	-	-	-	-	-	Operate	show the process	-
Installation	Func	Cool & Heat Selector	Fn 1	oFF	op1~op2	selected the option	-	-	change the set value	blank	save in EEPROM
		Static pressure compensation	Fn2	oFF	op1~op3	selected the option	-	-	change the set value	blank	save in EEPROM
		Night low noise	Fn3	oFF	op1~op12	selected the option	-	-	change the set value	blank	save in EEPROM
		Overall defrost	Fn4	on	oFF	selected the option	-	-	change the set value	blank	save in EEPROM
		ODU address	Fn5	-		-	0~255	set the value	change the set value	blank	save in EEPROM
		Snow removal & rapid defrost	Fn6	oFF	op1~op3	selected the option	-	-	change the set value	blank	save in EEPROM
		IDU capacity adjusting	Fn7	oFF	op1~op2	selected the option	-	-	change the set value	blank	save in EEPROM
		Target pressure adjusting	Fn8	oFF	op1~op6	selected the option	-	-	change the set value	blank	save in EEPROM
		Low Ambient Kit	Fn9	oFF	on, oFF	selected the option	-	-	change the set value	blank	save in EEPROM
		High Efficiency Mode (Cooling Operation)	Fn 10	oFF	on, oFF	selected the option	-	-	change the set value	blank	save in EEPROM
		High Efficiency Mode (Cooling Operation)	Fn 11	oFF	oFF, oP1~oP5	selected the option	-	-	change the set value	blank	save in EEPROM
		Compressor frequency limitation	Fn 12	oFF	op1~op9	selected the option	-	-	change the set value	blank	save in EEPROM
		ODU fan limitation	Fn 13	oFF	op1~op7	selected the option	-	-	change the set value	blank	save in EEPROM
		Smart load control	Fn 14	oFF	op1~op3	selected the option	-	-	change the set value	blank	save in EEPROM

MODE		FUNCTION		OPTION			VALUE		ACTION		remarks
content	Display1	content	Display2	content		Display3	content	Display4	implement	Display5	
Installation	Func	Humidity Reference	Fn 16	on	on, oFF	selected the option	-	-	Change the set value	blank	save in EEPROM
		Central Control Connection at Indoor Unit side	Fn 19	oFF	on, oFF	selected the option	-	-	Change the set value	blank	save in EEPROM
		Compressor Input Current Limit	Fn20	oFF	oFF, oP1~oP11	selected the option	-	-	Change the set value	blank	save in EEPROM
		Power Consumption Display on wired remote controller	Fn21	SPL0	SPL0, SPL1 [Pd10~Pd11]	selected the option	-	-	Change the set value	blank	save in EEPROM
		Overall Defrost Operating in Low temperature (Heating)	Fn22	oFF	on, oFF	selected the option	-	-	Change the set value	blank	save in EEPROM
		Optional Base panel Heater	Fn23	oFF	on, oFF	selected the option	-	-	Change the set value	blank	save in EEPROM
SVC	Fdd	Pump Down	SE 1	-		-	-	-	start operation	Pd	-
		Pump Out	SE2	-		-	-	-	start operation	Po	-
		Vacuum mode	SE3	-		-	-	-	start operation	uRcc	-
		Backup	SE4	unit	inv1~inv2	selected the option	-	-	start operation	on oFF	save in EEPROM
		Forced oil return	SE5	-		-	-	-	start operation	o i	-
		Forced defrost	SE6	-		-	-	-	start operation	dEF	-
		Cycle data view	SE7	op1~op26		-	-	-	Show in segment	Show the each numerical value in process	-
		Refrigerant noise reduction mode	SE8	oFF	op1~op2	-	-	-	Change the set value	on oFF	save in EEPROM
		Fan Motor Service mode	SE 17	oFF, on		SVC mode	-	Current rpm	Start opera-tion	blank	-
	idu	Continuous cooling	id 6	oFF	op1~op3	-	-	-	Change the set value	blank	-

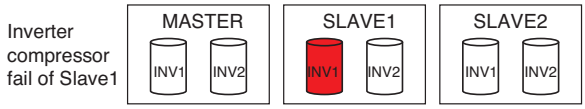
* Functions save in EEPROM will be kept continuously, though the system power was reset.

4.2 Emergency operation

- If a compressor is out of order, the system can be run except the defective compressor by backup function.

■ Automatic emergency operation(automatic back up function)
If outdoor unit detect comp defect during operation,, automatic back up mode is set.
1) Inverter 1 compressor automatic emergency operation.
2) Inverter 2 compressor automatic emergency operation.

■ Manual emergency operation(Manual back up function)
1) Check which compressor is broken. (refer to “Trouble Shooting Guide”)
2) Turn off the power.
3) Set the dip S/W of defective outdoor unit.
4) Turn on the power.



SLAVE1 unit PCB DIP switch on : No.5

↓

Select the mode using '▸', '◂' Button : "SVC"
Push the '●' button

↓

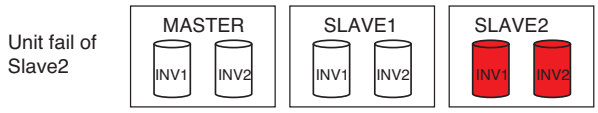
Select the Function using '▸', '◂' Button : : "Se4"
Push the '●' button

↓

Select the Option using '▸', '◂' Button : : "inv1"
Push the '●' button

↓

Select the Action using '▸', '◂' Button : : "on"
Push the '●' button



SLAVE2 unit PCB DIP switch on : No.5

↓

Select the mode using '▸', '◂' Button : "SVC"
Push the '●' button

↓

Select the Function using '▸', '◂' Button : : "Se4"
Push the '●' button

↓

Select the Option using '▸', '◂' Button : : "unit"
Push the '●' button

↓

Select the Action using '▸', '◂' Button : : "on"
Push the '●' button

Backup mode cancellation method

Select the Action using '▸', '◂' Button : : "off"
Push the '●' button

CAUTION

Emergency operation with inverter compressor failure should not last 48 hours. ➔ It causes other compressor failure.
During the emergency operation, cooling/heating capacity may be lower.

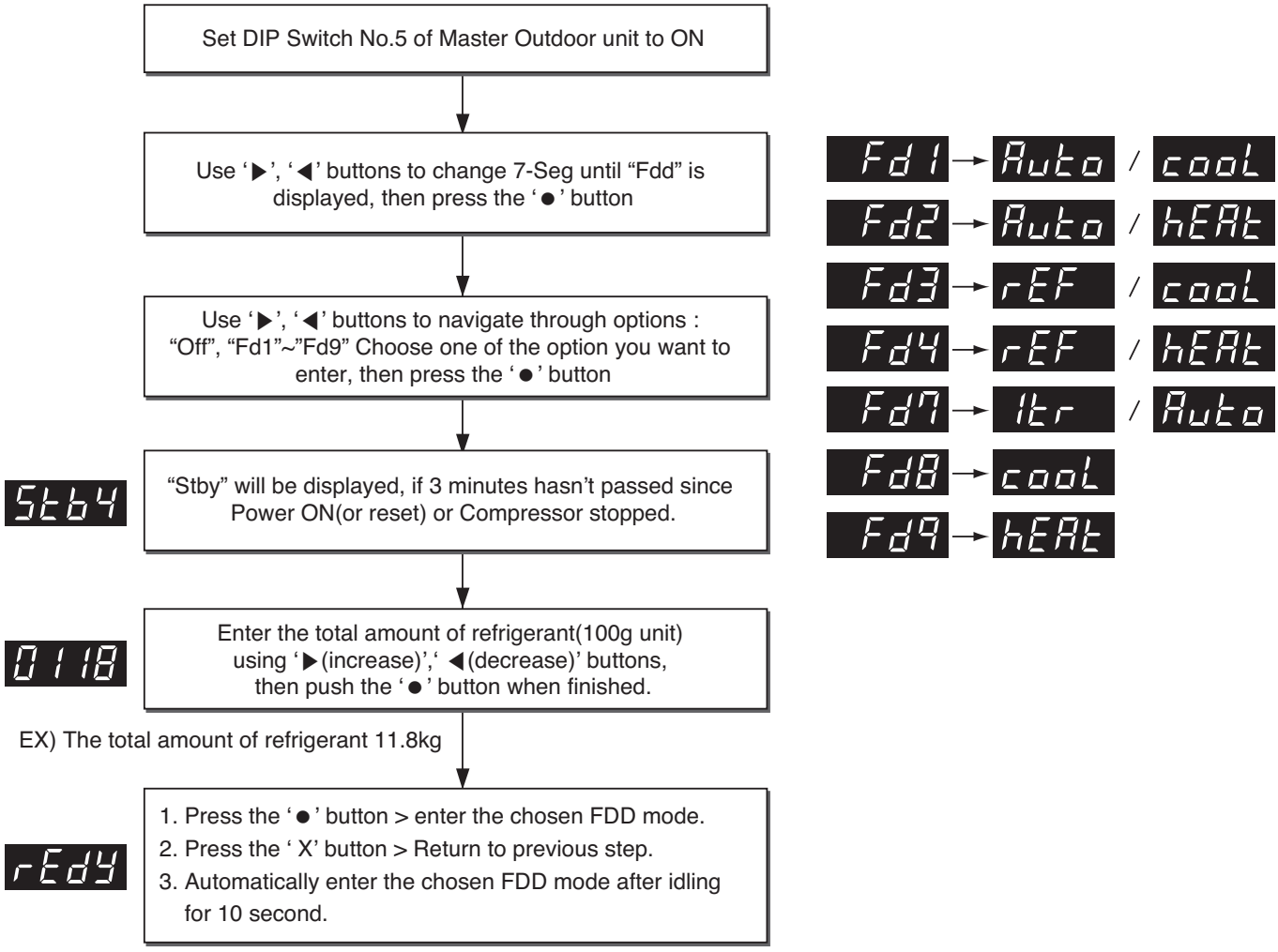
FDD Check list

* Please check the following.

1. Automatic address setting has been preceded by a test drive will proceed on the premise.
   After installation, auto address must be checked because it is related the number of installation
2. 3 minutes after the initial power on test drive at one point.
   Aafter the power on, MICOM data reset and communication with indoor unit time is 3minute
3. Indoor units must be manufactured after Feb. 2009.
4. In FDD test drive, state of the test drive and error are displayed using 7 segment.
   The process of the test drive and state of error are displayed using only the master outdoor uint.
5. If the error is occurred during the test drive, it will be operated the last step after turn off the test drive. Ater the dip switch off, pressing the black button for 2 seconds in order to reset all data and return to operation standby state
6. SW04C (X: Cancel) button and SW01C (●: execute) button is pressed for more than 5 seconds at the same time when the test drive must be turned of the reason of abrupt trouble during test drive.
7. All indoor units are turned off or the results are displayed after 90 seconds when the test drive is over.
8. First, please pressing the main PCB reset button for 3 minutes when you want to use all FDD functions.
9. Normal test run is operated when you use more than LGMV 7.1.1 version.

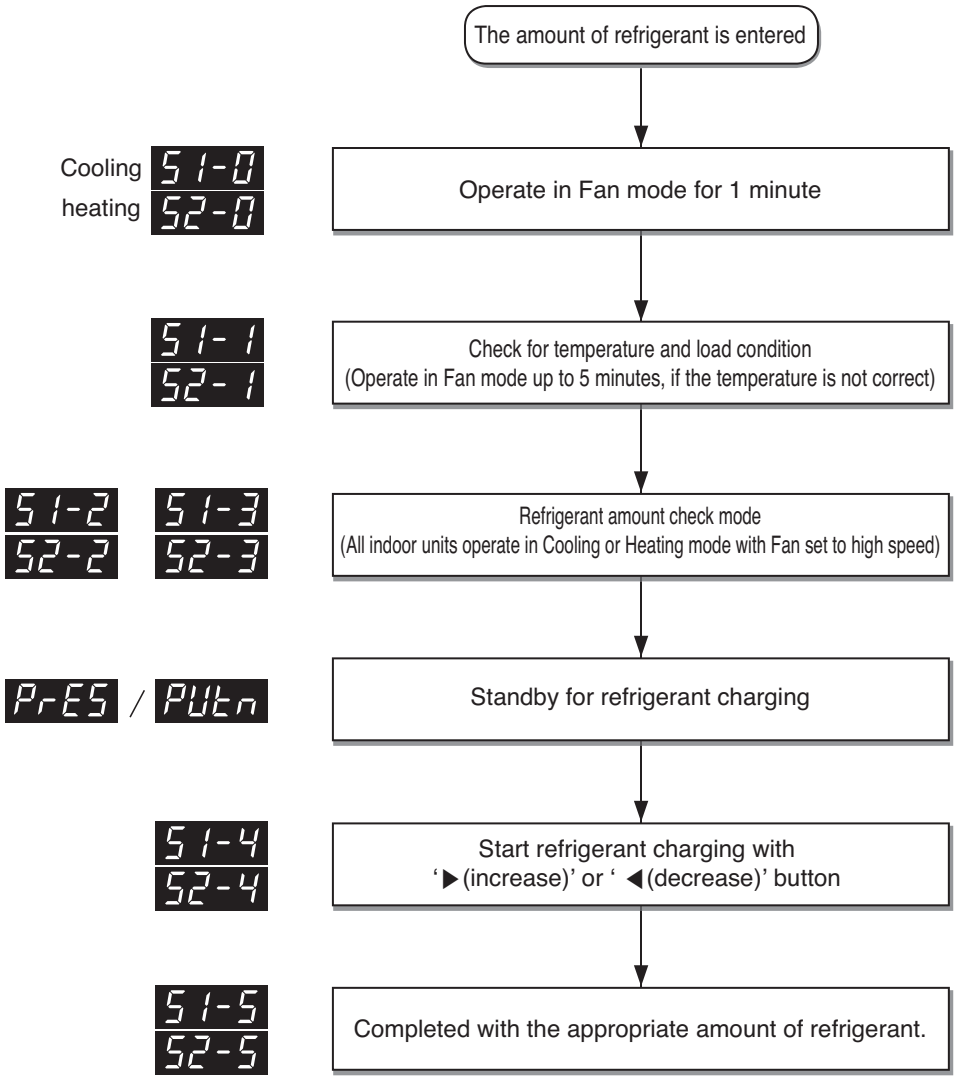
■ Enter the total amount of refrigerant

1. The total amount of refrigerant needs to be entered before running the FDD mode.
2. Initial value is the amount of refrigerant in outdoor unit enclosure. Please, follow the step below to enter the total amount of refrigerant.



4.3 Refrigerant Auto Charging

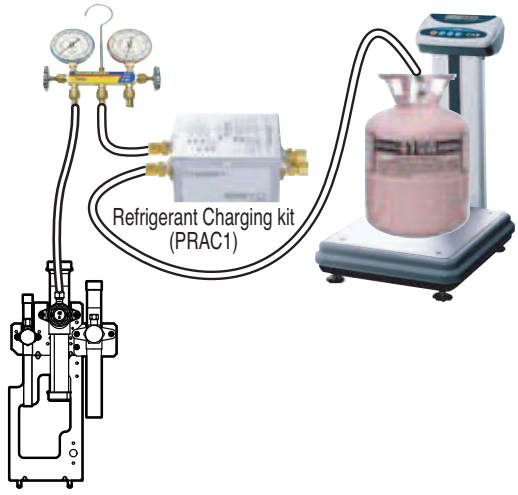
This function charge suitable refrigerant amount in system through cycle operation automatically.
If the refrigerant amount is inaccurate by service, pipe leakage, etc, can use this function.
Use refrigerant charging, if service only.
Put the refrigerant by calculating the refrigerant amount surely, if install.
Refrigerant charging time can be different following the charging refrigerant amount.
(Charging time : about 3 minute/kg)



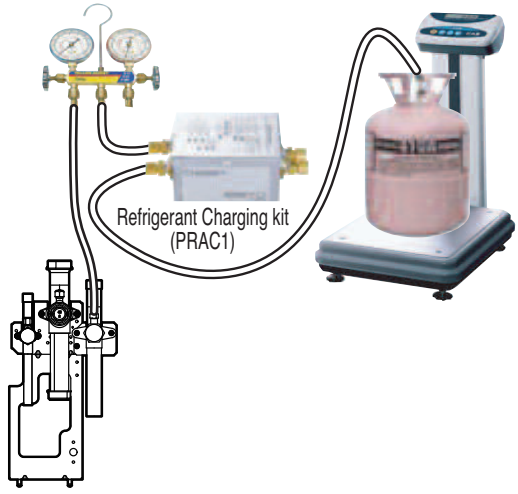
- Install refrigerant charging device like this page.
- If it is out of the guarantee temperature range, can end by not operating refrigerant charging.
  - Outdoor guarantee temperature range (cooling : 0~43°C [32~109.4 °F], heating : -10~24°C [14~75.2°F])
  - Indoor guarantee temperature range (cooling : 0~32°C [32~64.4°F], heating : 10~27°C [50~80.6°F])
- If the system are turned off continuously by low pressure decrease excessively due to refrigerant lack before E10 expression, try again after add about 15% refrigerant of regular refrigerant amount.
- Press SW04C(X: Cancel) button and down dip switch after function end.

4.4 Refrigerant charging method and error contents

Heat recovery system



Heat pump system



< ORDER >

1. Prepare Manifold, refrigerant and scale. (sold separately)
2. Connect Manifold to refrigerant charging port As shown in the figure above.
3. Connect Manifold and refrigerant.
4. Perform the air purge between Manifold hose.
5. When PrES / PUtn is appeared, push '▶' or '◀' button.
6. When S1-4 or S2-4 is appeared, open the valve and fill the system with the refrigerant.
7. When S1-5 or S2-5 is appeared, close the valve and remove connected charging port.

WARNING

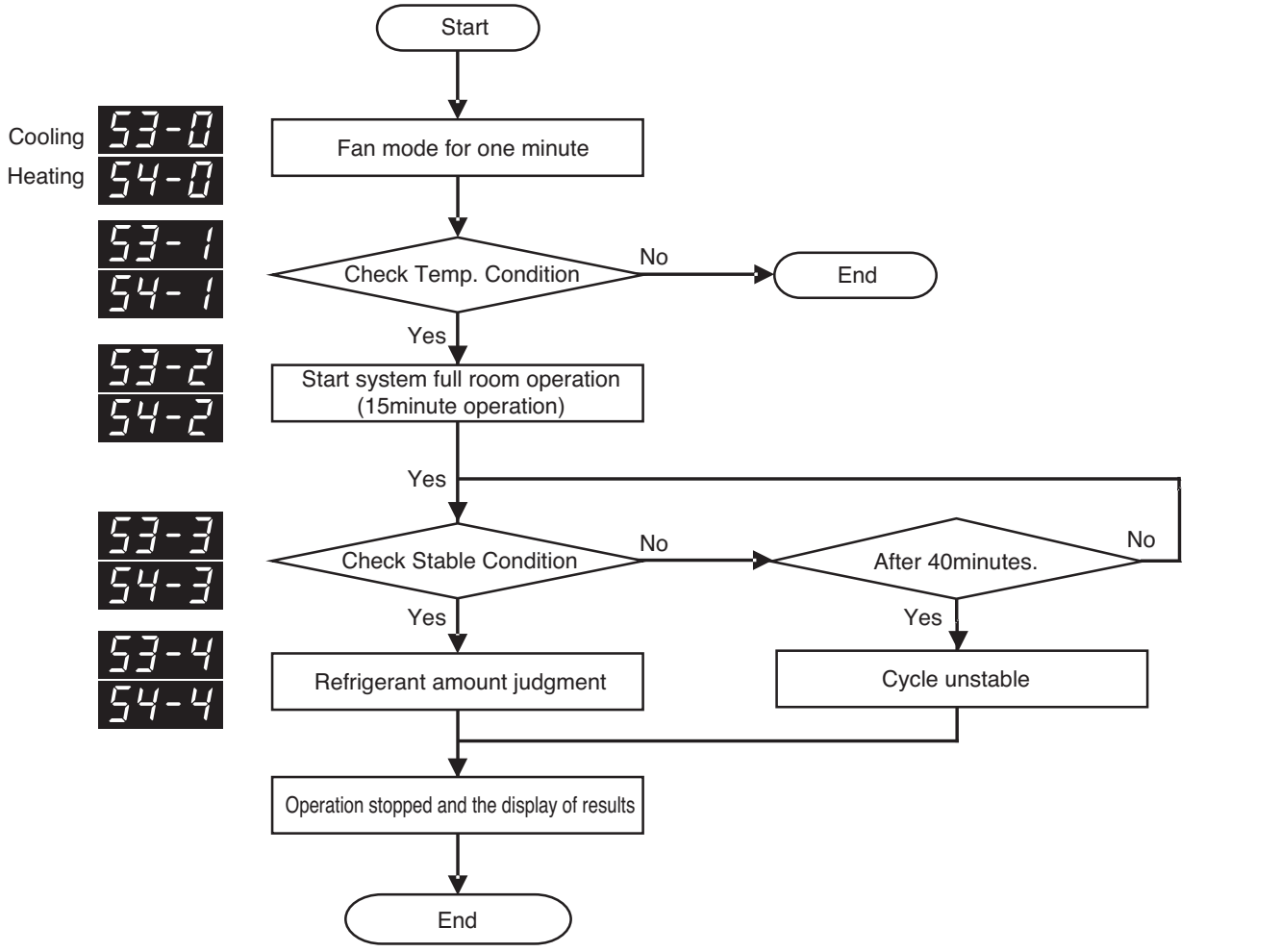
- When perform the leakage test and air purge, please use a vacuum pump or an inert gas. (nitrogen)
  If you use Oxygen, compressed air and flammable gas, there are fire and danger of explosion.
  There are risk of death, personal injury, fire, explosion.

CAUTION

1. When you put refrigerant, using the specified equipment.
2. Please the wired remote control to set the main unit.
3. During Indoor unit operating, be careful not to be Thermo off.
4. If The Outdoor unit occurred frost when Heating automatic refrigerant filling,
   Please restart corresponding function after forced defrost.

4.5 Refrigerant amount automatic judgment

Ability to judge the system's refrigerant automatically through the system operation.
Function to Judge the refrigerant shortage and excess and can be used with refrigerant auto charging function.



- The numeral on 7-segment is the result value of the amount of refrigerant which is the degree of hyperactivity or lack of the Unit(100g) value about current amount of refrigerant per the total amount of refrigerant.

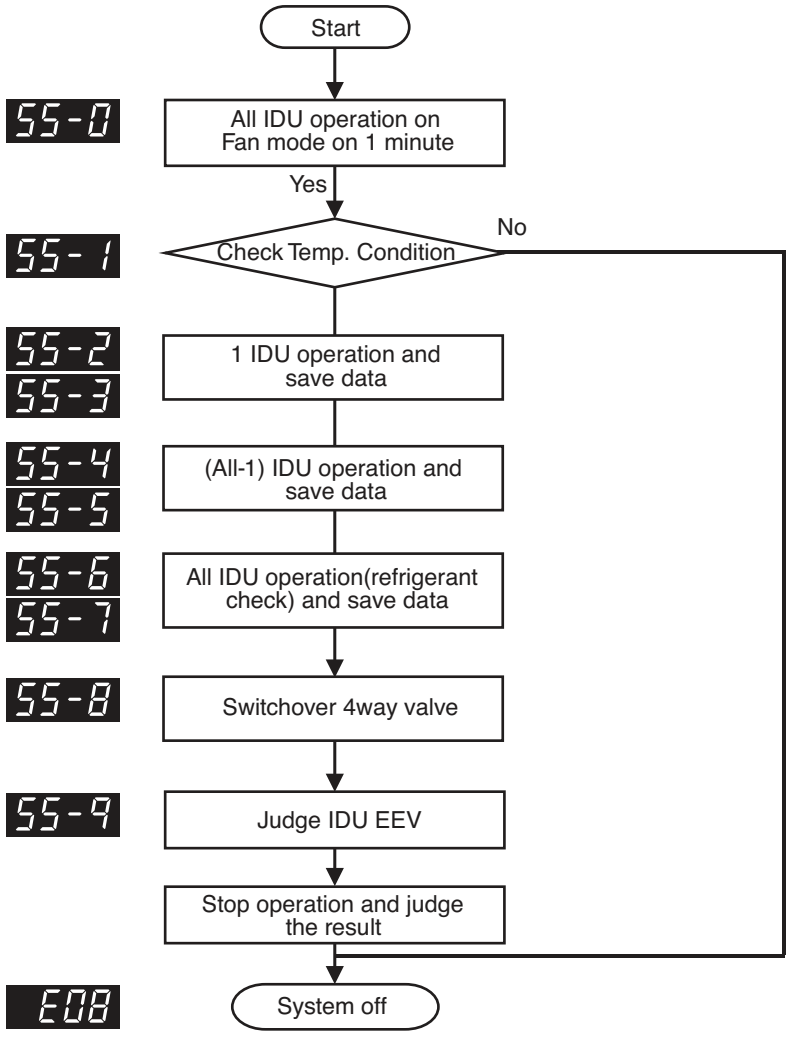
ex1) 20 → 2.0kg refrigerant hyperactivity → need to remove
ex2) -20 → 2.0kg lack refrigerant → need to charge
ex3) 00 → Don't need to adjustment

- If it is out of the Indoor units load and outdoor guarantee temperature range, can end Refrigerant amount automatic judgment.
  - Indoor unit load range : 80~130%
  - Outdoor warranty temperature range(cooling: 0~43°C [32~109.4°F], heating: -10~24°C [14~75.2°F])
- although 15minutes have not elapsed during full room operation indoor unit, amount of refrigerant is judged directly in special case.
- Press SW04C(X: Cancel) button and down dip switch after function end.

4.6 ITR(Cooling)

This function is checking process for normal operation of parts and system On operating system.

• Saved data can check using LGMV.



		Judgment	Code	Display
ITR(Cooling)	IDU EEV	OK	5-Cn	5-cn
		NG	5-C1	5-c1
		Impossible to Judge	5-CF	5-cF
	Refrigerant	More than standard(Unit(100g))	ex) 2.0kg	20
		Less than standard(Unit(100g))	ex) -1.5kg	-15
		Don't Adjustment required	00	00
		Impossible to Judge	3-CF	3-cF

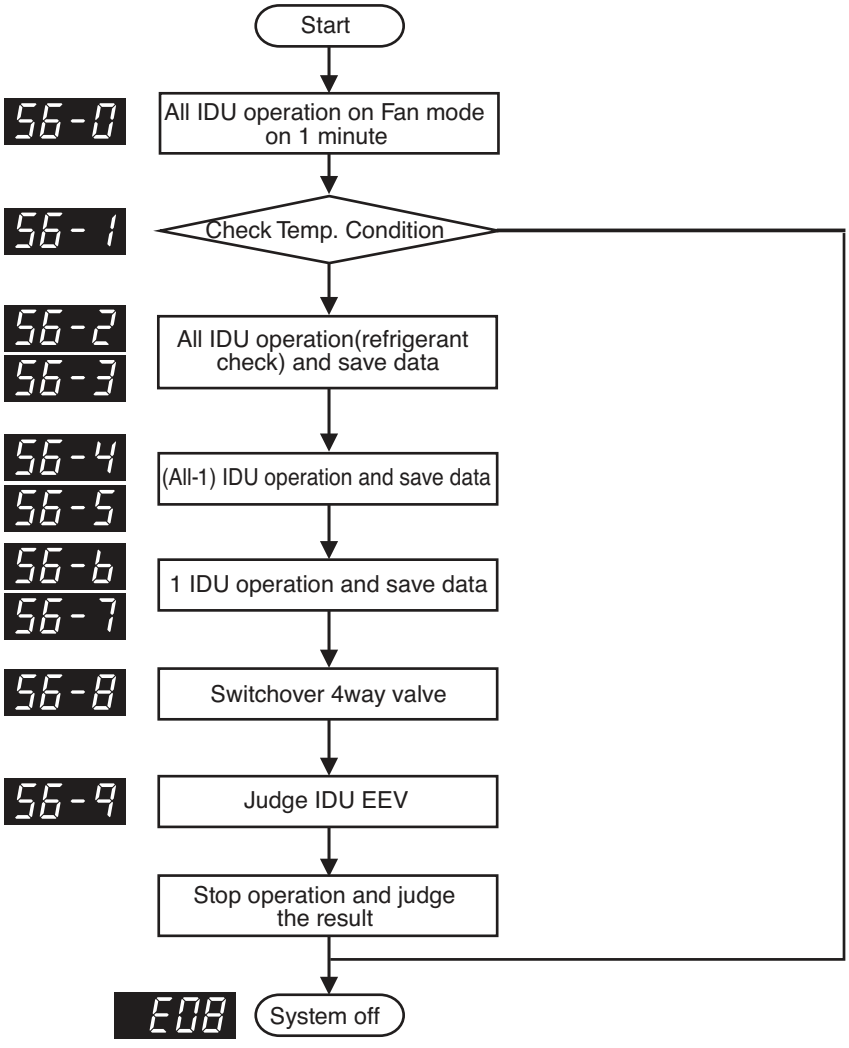
Guaranteed Temperature range(Error occurs out of guaranteed temperature range)
IDU : 18~32°C [64.4~89.6°F]
ODU : 0~43°C [32~109.4°F]
In case the function is not used, set the dip S/W OFF and reset the power.

NOTE : If occur the indoor unit error, that indoor unit operate in fan mode.
But don't display the indoor unit number that occurred an error.

4.7 ITR(Heating)

This function is checking process for normal operation of parts and system On operating system.

• Saved data can check using LGMV.



		Judgment	Code	Display
ITR(Heating)	IDU EEV	OK	6-Cn	
		NG	6-C1	
		Impossible to Judge	6-CF	
	Outdoor Main EEV	OK	7-Cn	
		NG	7-C1	
		Impossible to Judge	7-CF	
	Refrigerant	More than standard(Unit(100g))	ex) 2.0kg	
		Less than standard(Unit(100g))	ex) -1.5kg	
		Don't Adjustment required	00	
		Impossible to Judge	4-CF	

Guaranteed Temperature range(Error occurs out of guaranteed temperature range)
IDU : 18~32°C [64.4~89.6°F]
ODU : 0~43°C [32~109.4°F]
In case the function is not used, set the dip S/W OFF and reset the power.

4.8 ITR(Automatic)

This function is checking process for normal operation of parts and system On operating system.

• Saved data can check using LGMV.

4.9 FDD Code

Cause	Code	Display
130% more than outdoor unit rated capacity or 80% less than outdoor unit rated capacity	E01	
System Unstable Error	E02	
Temperature Range Error	E03	
Can't operate FDD function to be frost	E04	
In case error occurs during sensor checking process	E05	
Occurs when the indoor unit number is one.	E06	
If not click the button in auto charging function.	E07	
FDD feature forced termination. Or Refrigerant auto charging normal termination.	E08	
Don't operate FDD trial run.	ItrInIT	
waiting to system off before FDD operation	IDUSTOP	
Refrigerant sealing is required, During refrigerant Auto Charging	PrEsButn	
System error occurs ,during FDD operating (system error other than E05)	System error	Same as normal operation

4.10 Multi V ITR result report

Follow the process.

Multi V Start up Confirmation(example)

Installation Information

	Name	Company / Address	product composition	
Installer			Outdoor unit	1
CIQ			Indoor unit	4
Supervisor			HR unit	0
Site			Total refrigerant quantity	10.3 Kg

* Please make sure that the product configuration information matches the actual installation.

Trial run Condition

	Air temperature	Standard value	Status of trial run	
Indoor	26.9 °C	Cooling: 10°C ≤ Indoor temperature ≤ 35°C Heating: 15°C ≤ Indoor temperature ≤ 35°C	Operation mode	Cooling trial run
Outdoor	25.1 °C	Cooling: 0°C ≤ Outdoor temperature ≤ 45°C Heating: -10°C ≤ Outdoor temperature ≤ 35°C	Trial run error information	Normal shutdown

Trial run report

Amount of refrigerant	Outdoor uint EEV	Indoor unit EEV
Normal Amount of refrigerant : 10.2kg	-	Normal

Cycle summary

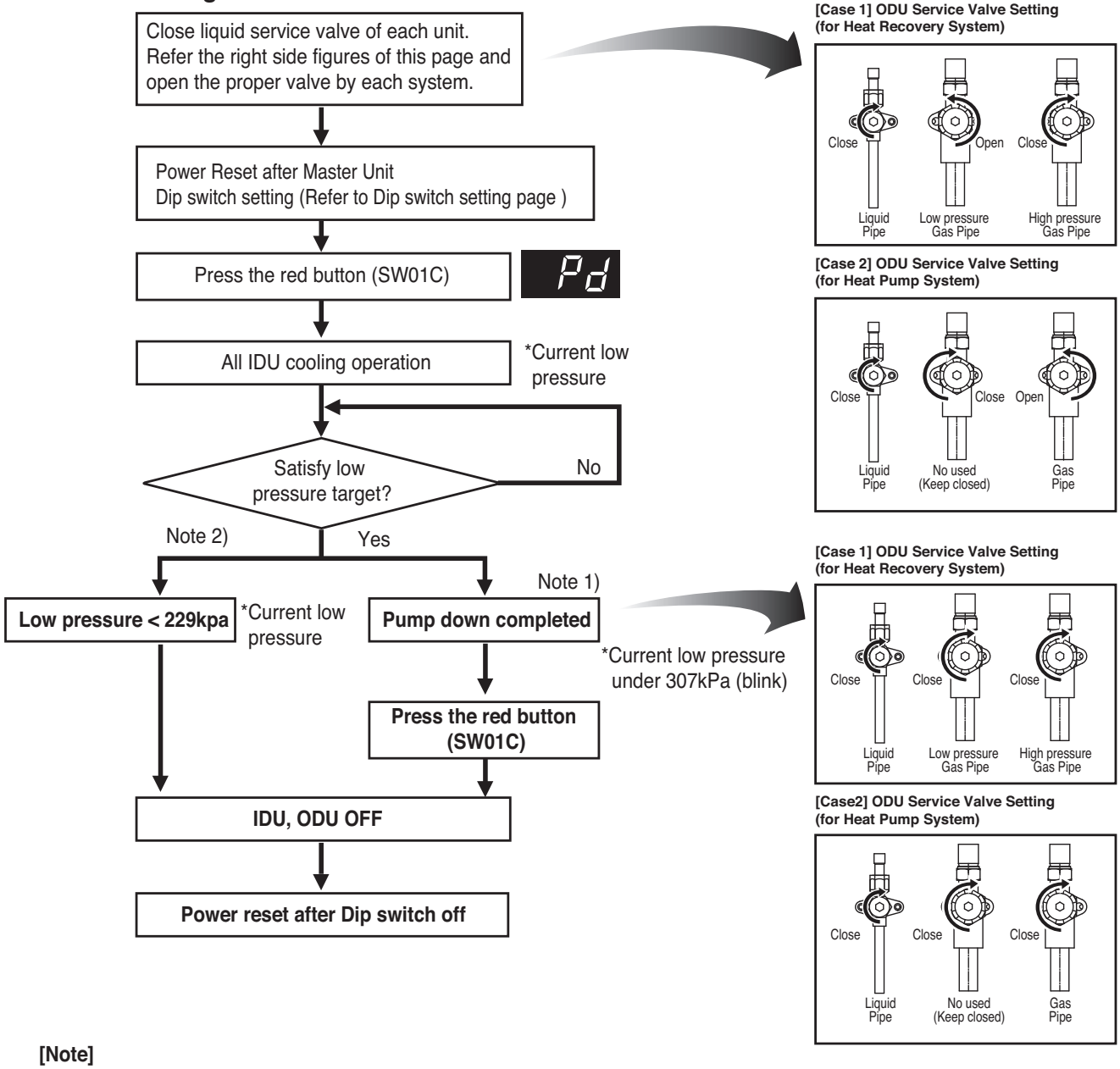
Item	ODU 1				ODU 2				ODU 3				ODU 4				Criteria
	Minimum	Maximum	Average	pass/fail	Minimum	Maximum	Average	pass/fail	Minimum	Maximum	Average	pass/fail	Minimum	Maximum	Average	pass/fail	
High pressure (kPa)	2112	2643	3372		0	0	0		0	0	0		0	0	0		2000~3500kPa (Cool/Heat)
Low pressure (kPa)	677	726	1124		0	0	0		0	0	0		0	0	0		650~1200kPa(Cool) 200~1000kPa(Heat)
ODU EEV pulse	30	65	130		0	0	0		0	0	0		0	0	0		-
Discharge superheating (°C)	-	-	22		-	-	0		-	-	0		-	-	0		10 ~ 50°C
Suction superheat. (°C)	-	-	13.8		-	-	0		-	-	0		-	-	0		0.5 ~ 30°C
Subcooling (°C)	-	-	19.2		-	-	0		-	-	0		-	-	0		0.5 ~ 20°C
INV1 Discharge temperature (°C)	-	-	84		-	-	0		-	-	0		-	-	0		50 ~ 100°C
INV2 Discharge temperature (°C)	-	-	82		-	-	0		-	-	0		-	-	0		50 ~ 100°C
Input voltage (V)	380	380	380		0	0	0		0	0	0		0	0	0		345~456V
Phase current (A)	10	10	10		0	0	0		0	0	0		0	0	0		20A ↓
INV1 CT current (A)	-	-	15		-	-	0		-	-	0		-	-	0		24A ↓
INV2 CT current (A)	-	-	15		-	-	0		-	-	0		-	-	0		24A ↓

4.11 Pump Down

This function gathers the refrigerant present in the system to ODU

Use this function to store refrigerant of system in ODU for leakage or IDU replacement.

Setting method



[Note]

If low pressure become under 307kPa (blink), close the gas service valve of all ODU immediately.

If low pressure descends below 229 kPa, the system turns off automatically. Close the gas service valve immediately.

⚠ Caution

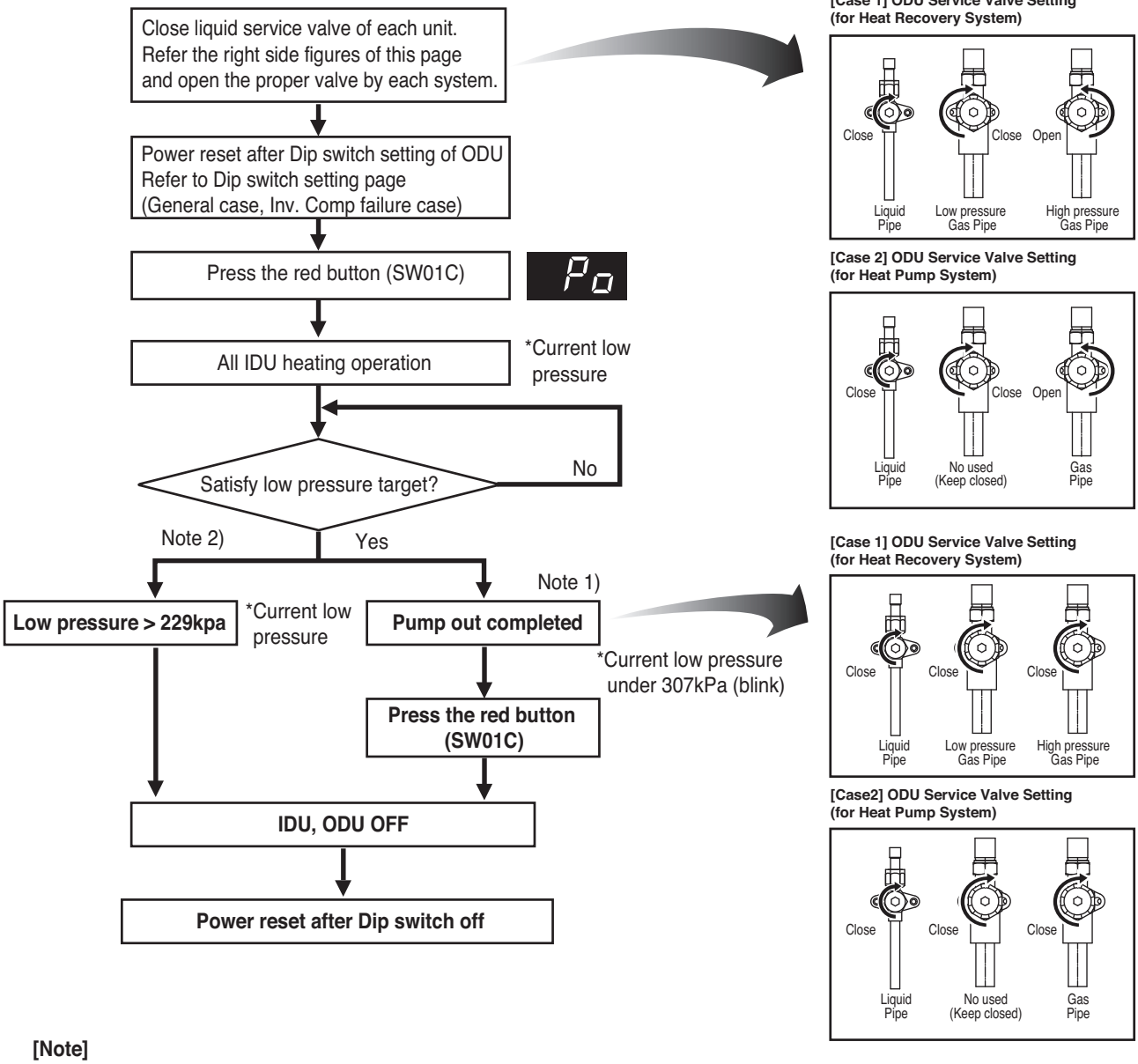
1.Use pump down function within guaranteed temperature range
   IDU : 20~32°C [68~89.6°F]
   ODU : 5~40°C [41~104°F]
2. Make certain that IDU doesn't run with thermo off mode during operation
3. Maximum operation time of pump down function is 30 min.
   (in case low pressure doesn't go down)

4.12 Pump Out

This function gathers the refrigerant to other ODU and IDU.

Use this function in case of compressor failure, ODU parts defect, leakage.

Setting method



[Note]

If low pressure become under 307kPa (blink), close the gas service valve of all ODU immediately.

If low pressure descends below 229 kPa, the system turns off automatically. Close gas service valve immediately.

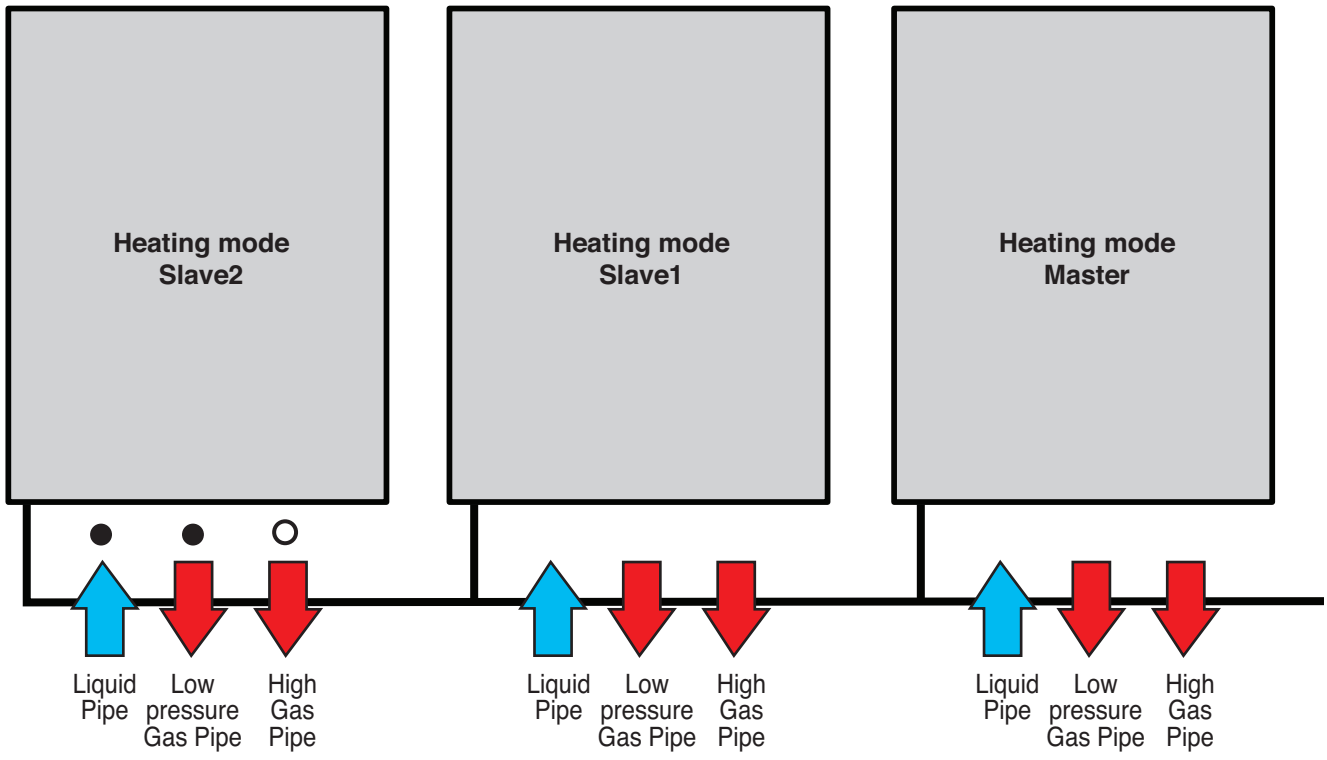
This function is operating only Heat Pump model.

⚠ Caution

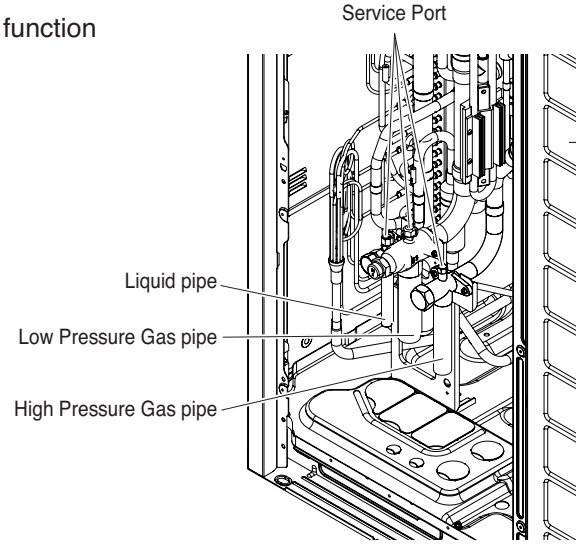
1.Use pump out function within guaranteed temperature range
IDU : 10~32°C [50~89.6°F]
ODU : 5~40°C [41~104°F]
2. Make certain that IDU doesn't run with thermo off mode during operation
3. Pump out function takes 2~5 min. after compressor start.
Make certain that IDU doesn't run with thermo off mode during operation
(in case low pressure doesn't go down)

■ Example. Slave2 ODU inverter compressor failure (For Heat Recovery System)

● Close ○ Open

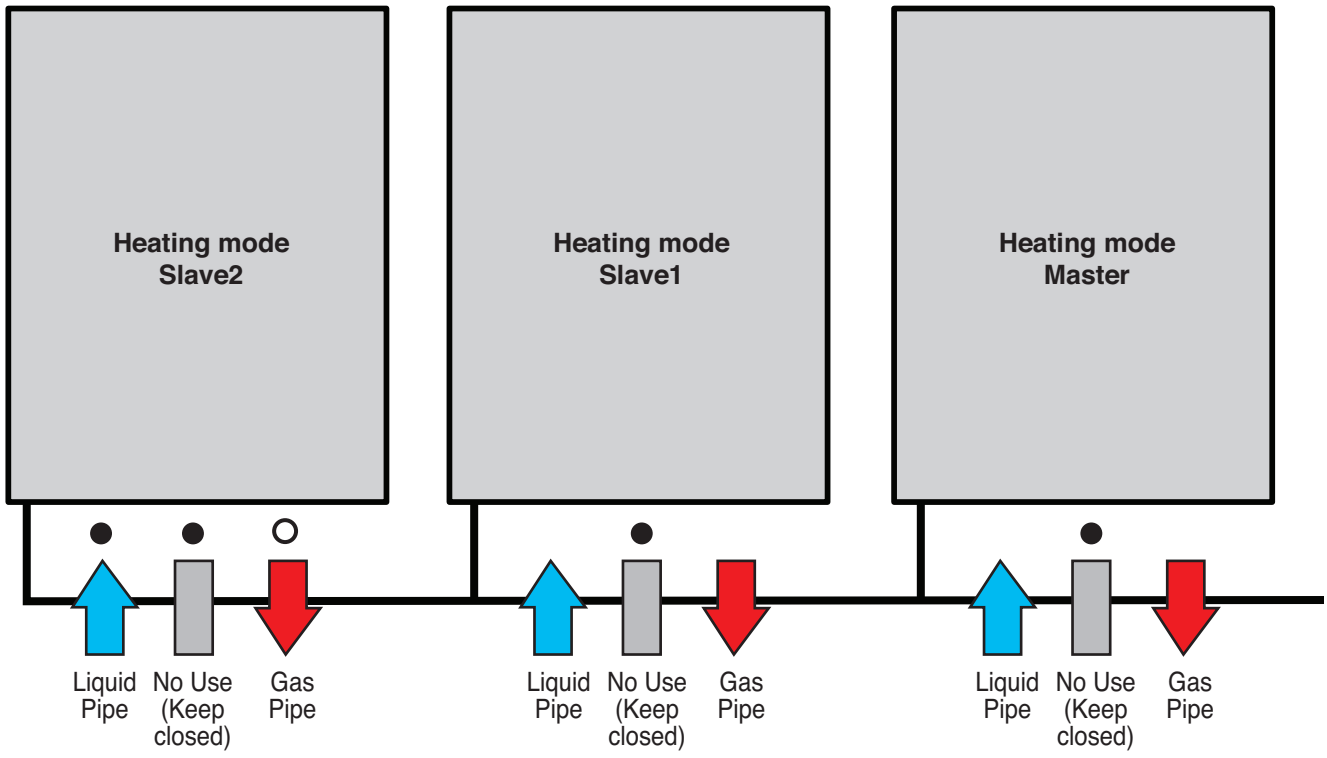


1. Close liquid pipe and low pressure gas pipe of the unit for pump out operation.
2. Operate pump out
3. Close high pressure gas pipe of unit after completion
4. End pump out
5. After replacing the compressor, eliminate remaining refrigerant of corresponding ODU and perform vacuum work. (with vacuum mode)
6. Add the refrigerant with auto charging function

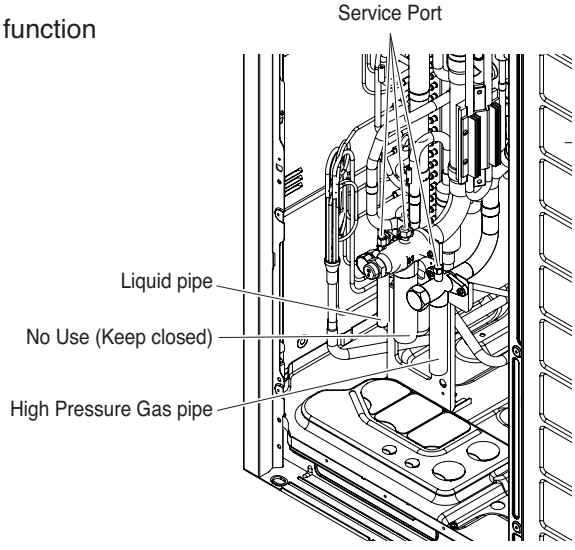


■ Example. Slave2 ODU inverter compressor failure (For Heat Pump System)

● Close ○ Open



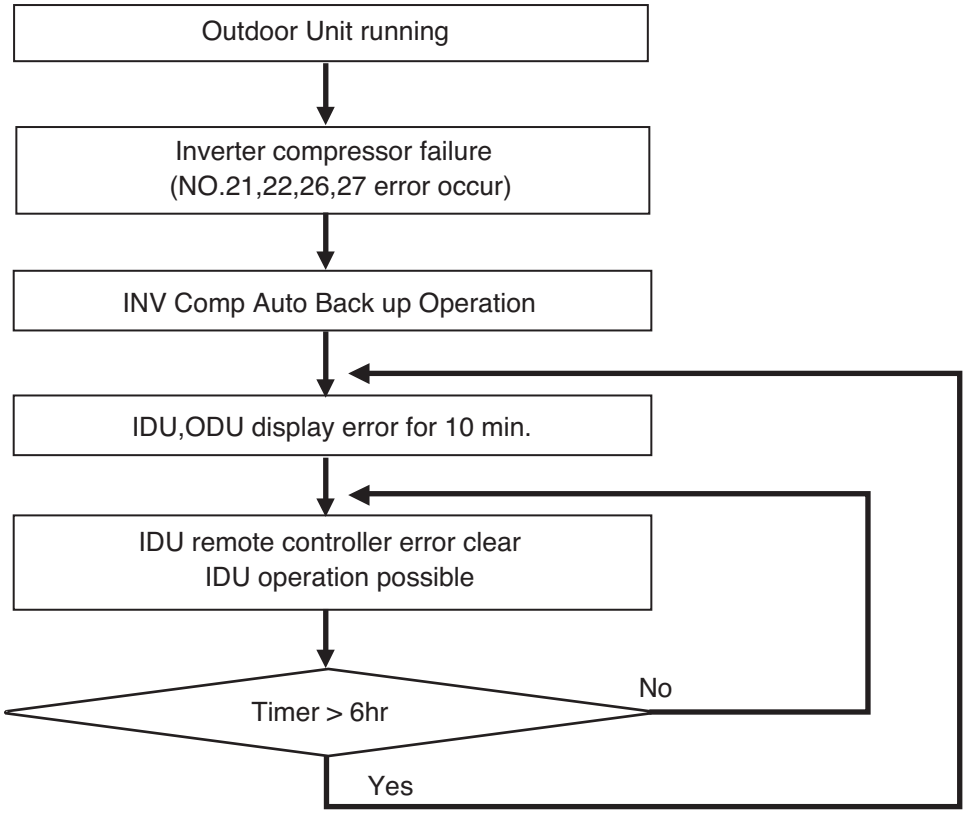
1. Close liquid pipe of the unit for pump out operation.
2. Operate pump out
3. Close gas pipe of unit after completion
4. End pump out
5. After replacing the compressor, eliminate remaining refrigerant of corresponding ODU and perform vacuum work. (with vacuum mode)
6. Add the refrigerant with auto charging function



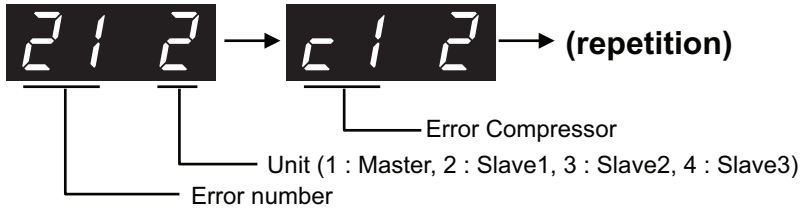
4.13 Auto Back Up Function_Inverter compressor

This function allows the system to operate in case of inverter compressor failure by backing up compressor automatically.

Service can be asked by displaying error to the customer every 6 hours.



Example) Slave1 unit Inverter Compressor 1 start failure error No. 21 occur



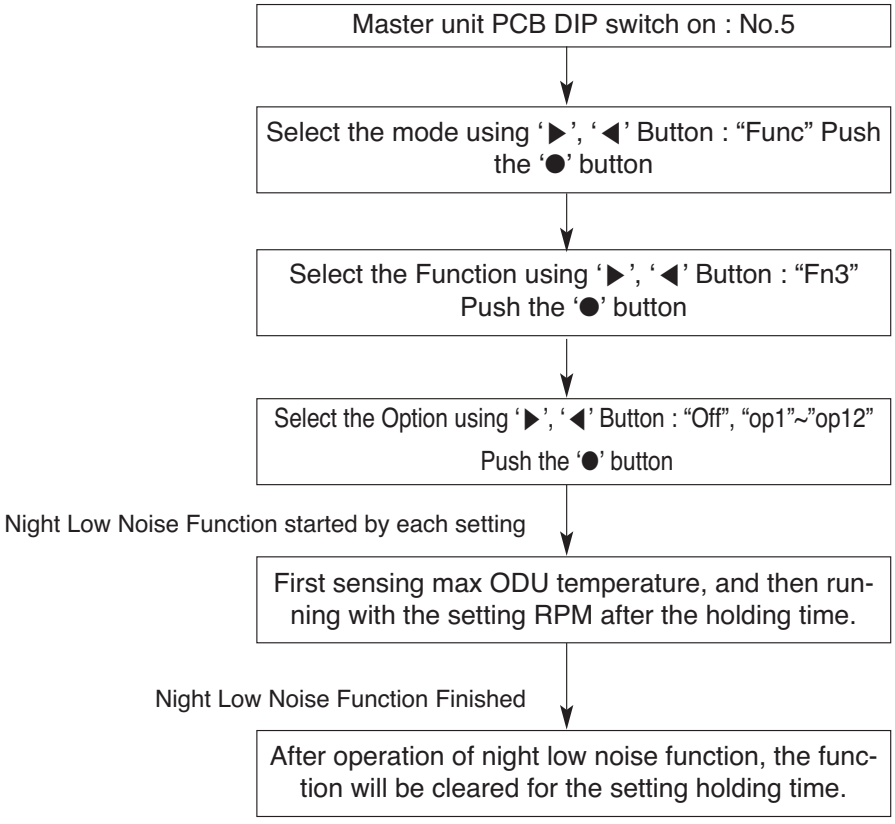
Caution

1. Request Service immediately if error occurs.
2. Auto back up is set up to 1 inverter compressor
3. If Inverter compressor Auto Back up starts, error displays for 10 min. every 6 hours.
4. Error displays continuously at the corresponding ODU.

4.14 Night Low Noise Function

In cooling mode, this function makes the ODU fan operate at low RPM to reduce the fan noise of ODU at night which has low cooling load.

Setting method



RPM / Time Settings

Step	Judgment Time(Hr)	Operation Time(Hr)
op1	8	9
op2	6.5	10.5
op3	5	12
op4	8	9
op5	6.5	10.5
op6	5	12
op7	8	9
op8	6.5	10
op9	5	12
op10	Continuous operation	
op11		
op12		

Noise

Chassis	UXA	UXB	
Capacity	8~12hp	14~20hp	22~26hp
Step	Noise(dBA)		
op1~op3,op10	55	59	60
op4~op6,op11	52	56	57
op7~op9,op12	49	53	55

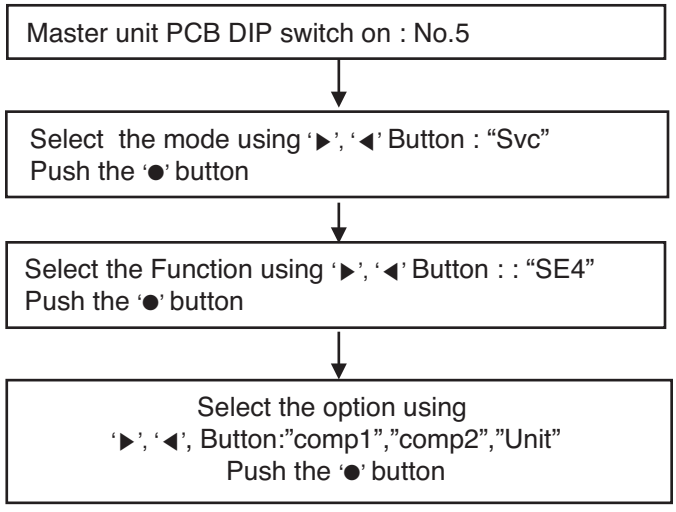
CAUTION

- Request installer to set the function during installation.
- In case the function is not used, set the dip S/W OFF and reset the power.
- If ODU RPM changes, cooling capacity may go down.

4.15 Manual Back up Function Inverter compressor

This function allows the system to operate in case of inverter compressor failure by backing up compressor manually.
Service can be asked by displaying error to the customer every 6 hours.

Mode setting method



❊ Manual Back up Function mode is applied after push the Main PCB reset button.

4.16 Vacuum Mode

This function is used for creating vacuum in the system after compressor replacement, ODU parts replacement or IDU addition/replacement.

Setting method

Master unit PCB DIP switch on : No.5

↓

Select the mode using '▶', '◀' Button : "Svc"
Push the '●' button

↓

Select the Function using '▶', '◀' Button : : "SE3"
Push the '●' button

↓

Start the vacuum mode : "VACC"
ODU V/V open
ODU EEV open
IDU EEV open

Vacuum mode cancellation method

Push the reset button on Master unit PCB after setting all dip s/w OFF.

CAUTION

ODU operation stops during vacuum mode. Compressor can't operate.

4.17 High Static Pressure Compensation mode

This function secures the air flow rate of ODU, in case static pressure has been applied like using duct at fan discharge of ODU.

Setting method

Master unit PCB DIP switch on : No.5

↓

Select the mode using '▶', '◀' Button : "Func"
Push the '●' button

↓

Select the Function using '▶', '◀' Button : "Fn2"
Push the '●' button

↓

Select the Option using '▶', '◀' Button : : "op1~op3"
Push the '●' button

↓

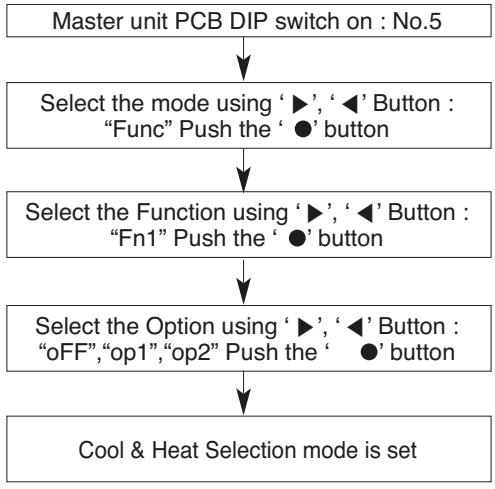
Start the Static pressure compensation mode :
Save the selected option value in EEPROM

FAN Maximum RPM of each step

Chassis		UXA	UXB
Max. RPM	Standard	880	1000
	Overload / Low Temperature	880	1150
	op1	910	1040
	op2	930	1070
	op3	950	1100

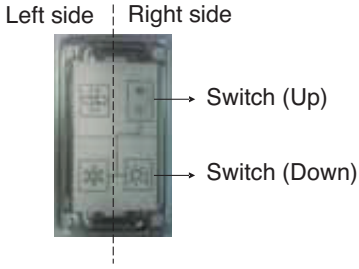
4.18 Cool & Heat selector

Mode setting method



Function setting

Switch control		Function		
Switch (Up)	Switch (Down)	oFF	op1(mode)	op2(mode)
Right side (On)	Left side (On)	Not operate	Cooling	Cooling
Right side (On)	Right side (On)	Not operate	Heating	Heating
Left side (Off)	-	Not operate	Fan mode	Off



CAUTION

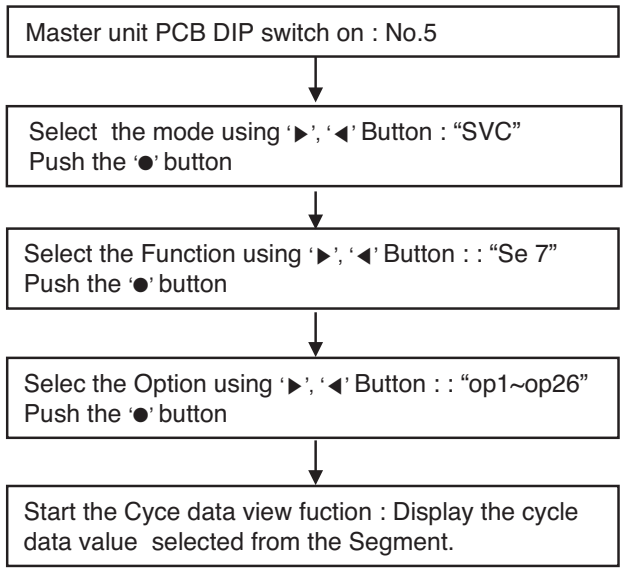
- Ask an authorized technician to setting a function.
- If do not use a function, set an off-mode.
- If use a function, first install a Cool & Heat selector.

4.19 Cycle Data View

This function is intended to identify the Cycle data of ODU, which is running on.

The 7 Segment is display 26 different cycle data.

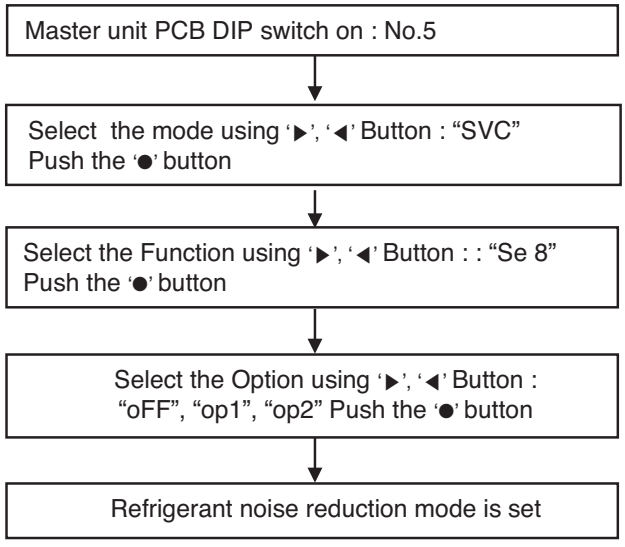
Cycle data view function setting method



step	Title	7-seg	example	seg_1	seg_2	seg_3	seg_4
op1	Current High Pressure	P1	4321kPa	4	3	2	1
op2	Current low Pressure	P2	1234kPa	1	2	3	4
op3	Inv 1 Pulse	h1	120		1	2	0
op4	Inv 2 Pulse	h2	30			3	0
op5	fan rpm	h3	110		1	1	0
op6	Subcooling degree	T1	5.3			5	3
op7	Superheating degree	T2	-4.5		-	4	5
op8	ODU temp.	T3	10		1	0	0
op9	Suctino temp.	T4	43.4		4	3	4
op10	Comp1 discharge temp.	T5	150		1	5	0
op11	Comp2 discharge temp.	T6	124		1	2	4
op12	Liquid pipe temp.	T7	10		1	0	0
op13	Sc_in	T8	10		1	0	0
op14	Sc_out	T9	10		1	0	0
op15	hex_total	T10	10		1	0	0
op16	hex_hi	T11	10		1	0	0
op17	hex_low	T12	10		1	0	0
op18	Inlet pipe temp of IDU	T13	-10°	-	1	0	0
op19	main1 eev	PLS1	1940	1	9	4	0
op20	main2 eev	PLS2	32			3	2
op21	sc eev	PLS3	16			1	6
op22	oil eev	PLS4	50			5	0
op23	vi eev 1	PLS5	1350	1	3	5	0
op24	vi eev 2	PLS6	8				8
op25	IDU running capacity	IDU1	24k			2	4
op26	Total number of IDU	IDU2	10			1	0

4.20 Refrigerant noise reduction mode

Refrigerant noise reduction mode setting method



mode setting

Option	Setting
Off	Fast cooling &Fast heating
op1	LTE5 Default Mode(Powerful Refrigerant noise reduction)
op2	Mild Refrigerant noise reduction Mode

CAUTION

- Ask an authorized technician to setting a function.
- Change a power consumption or efficiency.

4.21 Fan Motor Service mode

This is a function that can check each motor defect in a model with 2 fan (UXB/UXC chassis)

(Note : After completion of the inspection, 2 motor wires must be connected again. There is no distinction between upper and lower connectors)

Fan Motor Service mode setting method

Connect the wire of the motor that will be inspected to the upper connector and disconnect wire of another motor

↓

Master unit PCB DIP switch on : No.5

↓

Select the mode using '▶', '◀' Button : "SVC"
Push the '●' button

↓

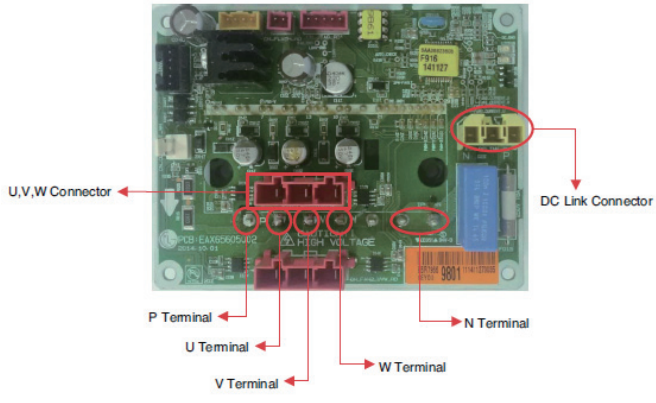
Select the Function using '▶', '◀' Button : : "SE17"
Push the '●' button

↓

Select the Option using '▶', '◀' Button :
"oFF", "on" Push the '●' button

↓

600rpm operation for 1min.
Display current rpm on 7 seg



UXB Fan PCB

mode setting

Option	Setting
Off	
on	Fan Motor Service mode

CAUTION

- Use this service mode for inspection of motor defect with 2 fan model because in case of 2 fan model like UXB/UXC chassis, only 1 inverter operate 2 fan motor.
  If you disconnect 1 wire of motor without this service mode, the system will display error.
- This function is available at system off without any error.
- Reset the system after inspection.
- In case of outdoor unit combination, this function will be operated at each unit.

Part 3
HR Units

HR Units

Specifications

1. HR Unit

Model			PRHR022/PRHR022A	PRHR032/PRHR032A	PRHR042/PRHR042A
Max. Connectable No. of Indoor Units			16	24	32
Max. Connectable No. of Indoor Units of a branch			8	8	8
Net. Weight	kg		18	20	22
	lbs		39.7	44.1	48.5
Dimensions (WxHxD)	mm		801x218x632	801x218x632	801x218x632
	Inch		31.5x8.6x24.9	31.5x8.6x24.9	31.5x8.6x24.9
Casing			Galvanized steel plate		
Connecting Pipes	Indoor	Liquid Pipe [mm/inch]	Ø9.52[3/8] – Ø6.35[1/4]		
		Gas Pipe [mm/inch]	Ø15.88[5/8] – Ø12.7[1/2]		
	Outdoor	Liquid [mm/inch]	Ø9.52[3/8]	Ø12.7[1/2]	Ø15.88[5/8]
		Low Pressure [mm/inch]	Ø22.2[7/8]	Ø28.58[1 1/8]	Ø28.58[1 1/8]
		High Pressure [mm/inch]	Ø19.05[3/4]	Ø22.2[7/8]	Ø22.2[7/8]
Sound Absorbing Insulation Material			Polyethylene Foam		
Power Supply			1Ø, 220-240V, 50Hz / 1Ø, 220V, 60Hz(PRHR042, PRHR032, PRHR022) 1Ø, 208/230V, 60Hz(PRHR042A, PRHR032A, PRHR022A)		

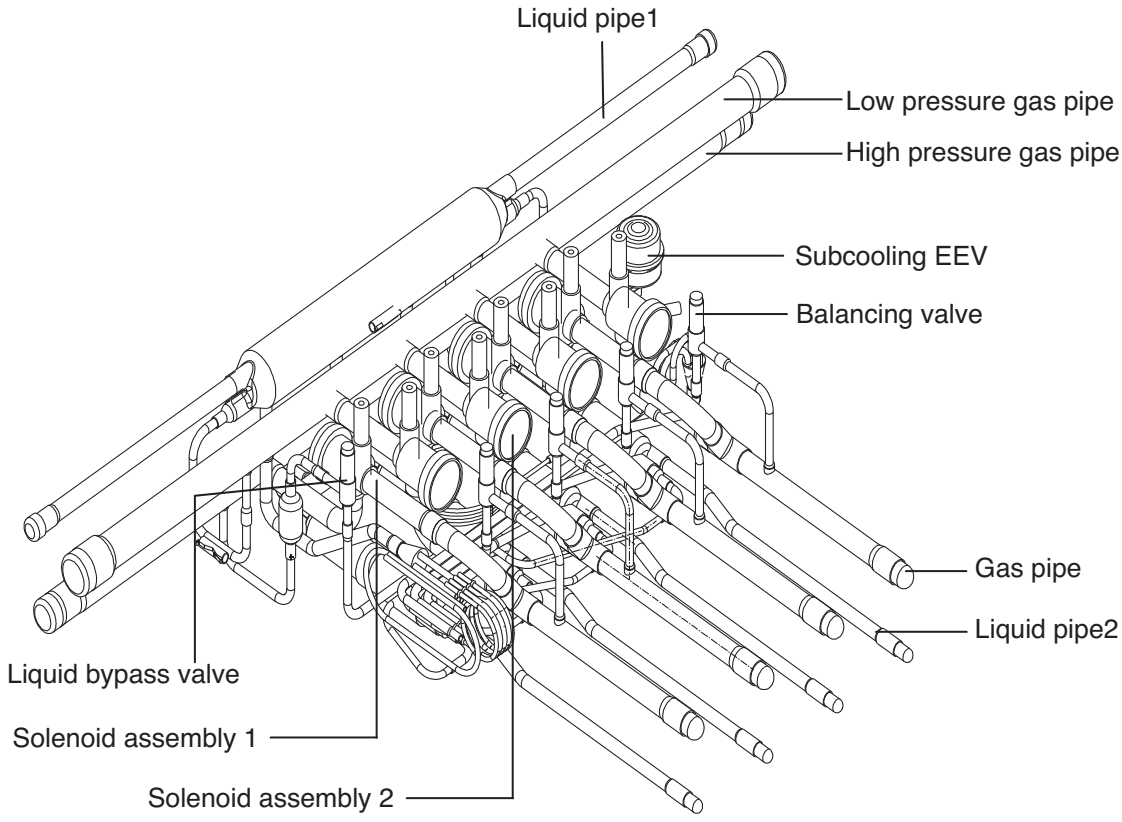
Notes:

1. Voltage range : Units are suitable for sue on electrical systems where voltage supplied to units terminals is not below or above listed range limits.
2. Maximum allowable voltage unbalance between phases is 2%

Parts Functions

1. Parts Functions

Parts name	Symbol	Major function
Low pressure gas pipe	LPGV	Pipe for low pressure gas
High pressure gas pipe	HPGV	Pipe for high pressure gas
Liquid pipe 1	LP1	Liquid pipe connected with outdoor unit
Liquid bypass valve	LBV	Prevent liquid charging
Solenoid assembly 1, 2	SOL1, 2	Control the path for heating or cooling
Liquid pipe 2	LP2	Liquid pipe connected with indoor unit
Gas pipe	GSP	Gas pipe connected with indoor unit
Balancing valve	BLV	Control the pressure between High and Low pressure pipe during operation switching
Subcooling EEV	SCEEV	Control the subcooling

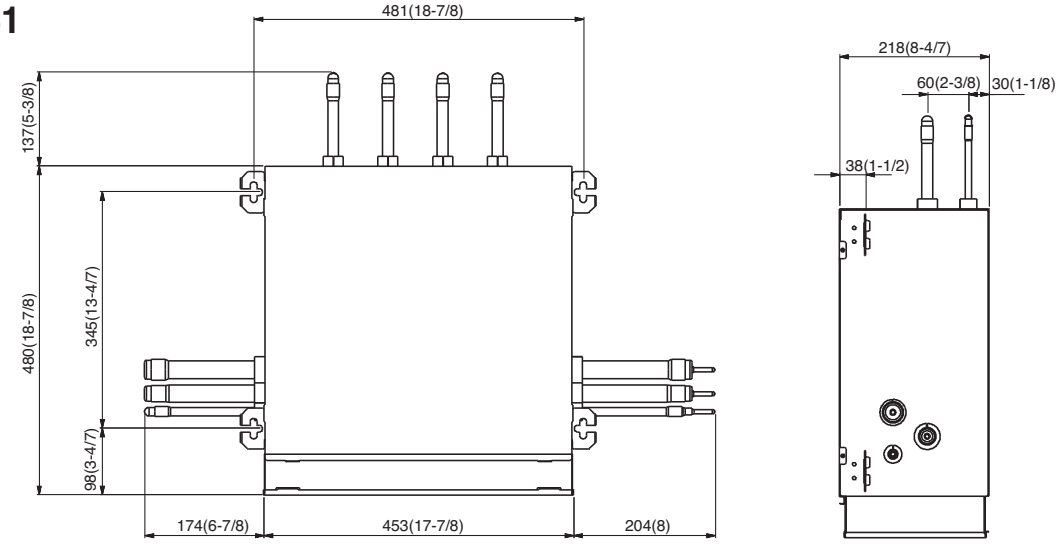


Dimensions

1. HR Units

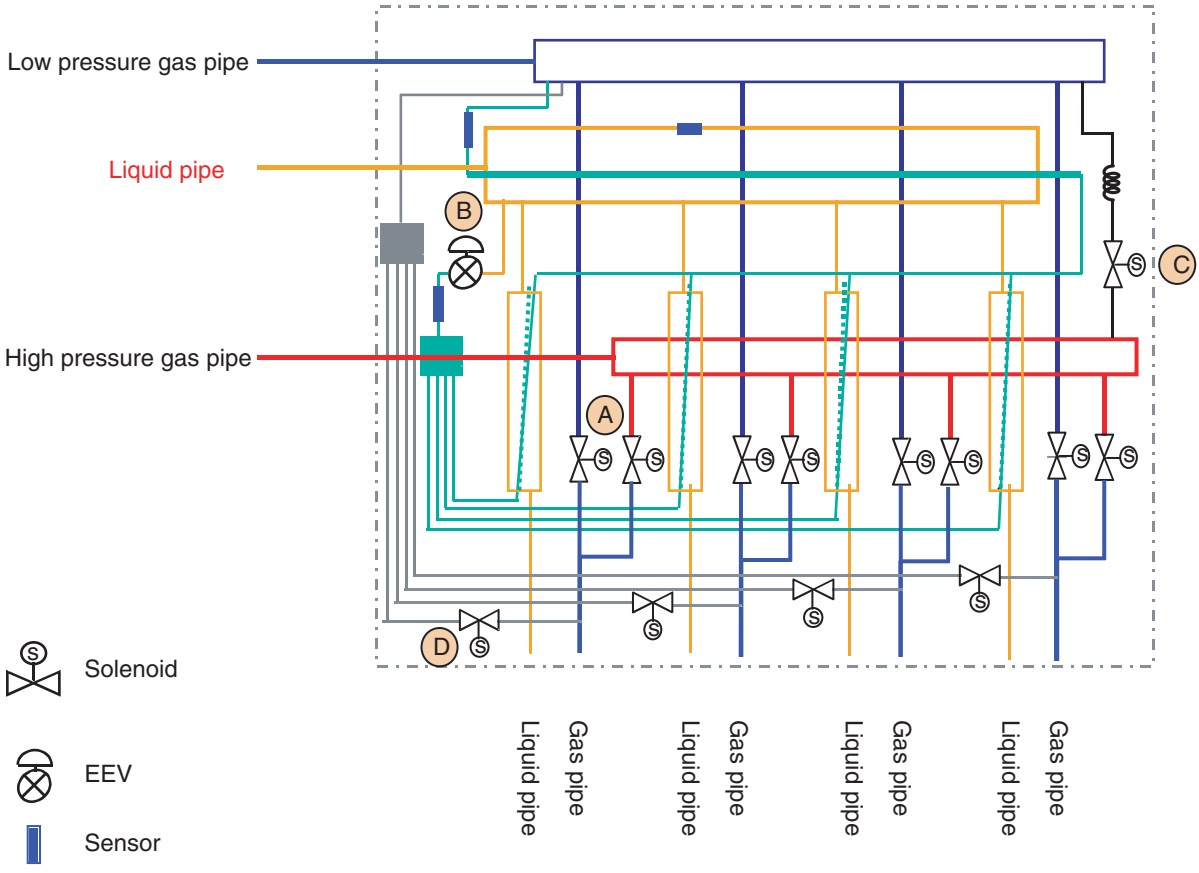
(Unit : mm(inch))

PRHR021
PRHR031
PRHR041



Piping Diagrams

1. HR Unit



Ⓐ : To be switched operation between cooling and heating by two Solenoid valve

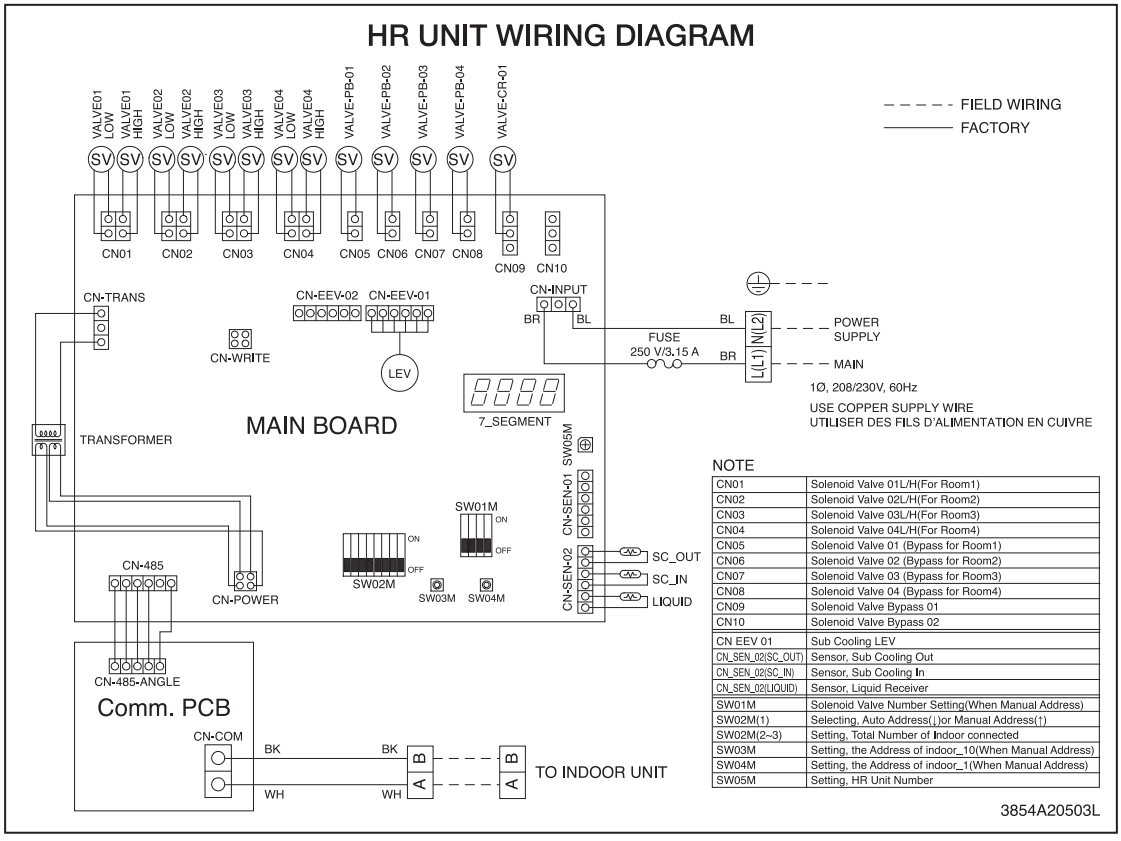
Ⓑ : To be used decreasing noise according to sub-cooling of inlet and outlet of indoor unit (Simultaneous operation)

Ⓒ : To prevent liquid charging between high pressure gas valve and HR unit at cooling mode

Ⓓ : To be controlled the pressure between high and low pressure pipe during operation switching

Wiring Diagrams

1. HR Units



CN01	Solenoid Valv 01 L/H(For Room1)
CN02	Solenoid Valv 02 L/H(For Room2)
CN03	Solenoid Valv 03 L/H(For Room3)
CN04	Solenoid Valv 04 L/H(For Room4)
CN05	Solenoid Valv 01 L/H(Bypass for Room1)
CN06	Solenoid Valv 02 L/H(Bypass for Room2)
CN07	Solenoid Valv 03 L/H(Bypass for Room3)
CN08	Solenoid Valv 04 L/H(Bypass for Room4)
CN09	Solenoid Valv Bypass 01
CN10	Solenoid Valv Bypass 02
CN EEV 01	Sub Cooling LEV
CN_WEN_02(SC_OUT)	Sensor, Sub Cooling Out
CN_WEN_02(SC_IN)	Sensor, Sub Cooling In
CN_WEN_02(LIQUID)	Sensor, Liquid Receiver
SW01M	Solenoid Valve Number Setting(When Manual Address)
SW02M(1)	Selecting, Auto Address(↓) or Manual Address(↑)
SW02M(2~3)	Setting, Total Number of Indoor connected
SW03M	Setting, the Address of indoor_10(When Manual Address)
SW04M	Setting, the Address of indoor_1(When Manual Address)
SW05M	Setting, HR Unit Number

Functions

1. Basic Control

1.1 Normal Operation

Actuator	Power on	Cooling operation	Heating operation	Stop state
High pressure gas valve	Close	Close	Open	Keep
Low pressure gas valve	After 30 seconds Open	Open	Close	Keep
Liquid valve	Close	Open	Close	Close

1.2 Starting Control(Heating Mode Only)

If the system is operated in the heating mode, all high pressure gas valves are opened

1.3 Valve Control

Mode change timer is calculated as Table 1, and valves are controlled by Mode change timer according to Table 2.

Table 1. Mode change timer calculation

Previous mode	Changing mode	Mode change timer
Stop or ventilation	Cooling or heating	120 seconds
Cooling mode	Heating	180 seconds
Heating mode	Cooling	120 seconds
Cooling or heating	Stop or ventilation	During heating : 60 seconds During cooling : 0 seconds

Table 2. Valve control by mode change timer

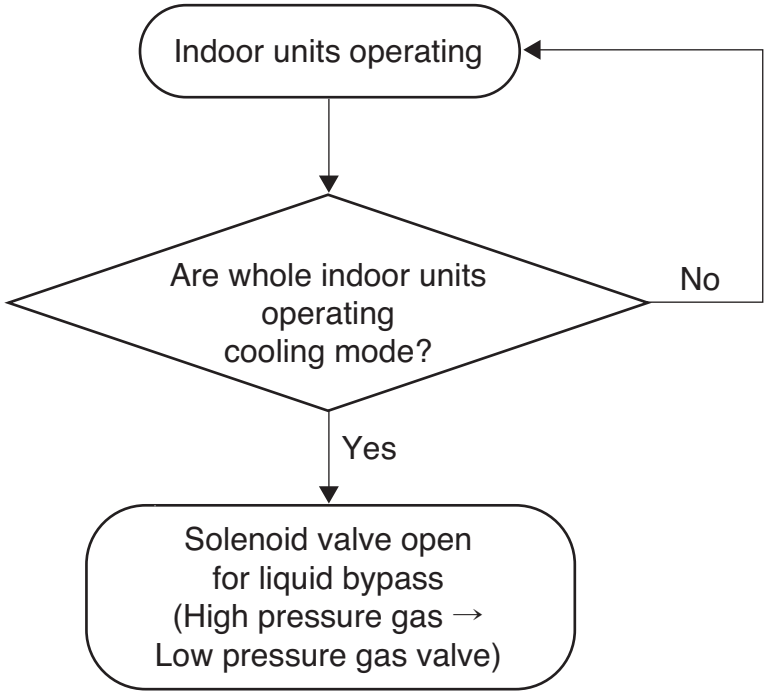
Operating mode	Mode change timer	H/P gas valve	L/P gas valve	Balancing valve
Cooling	120 ≤ timer	Keep	Keep	Close
	0 < timer < 120	Close	Close	Open
	timer = 0	Close	Open	Close
Heating	180 ≤ timer	Keep	Keep	Close
	0 < timer < 180	Close	Close	Close
	timer = 0	Open	Close	Close
Stop or ventilation	0 < timer 5	Cooling mode : Close	Keep	Close
	Timer = 0	Heating mode : Low pressure gas valve → Close	Keep	Close

2. Special Control

2.1 Oil Return/Defrost Control

Component	Starting	Running	Ending
Inverter compressor	Stop	60 Hz	40 Hz
High pressure gas valve	Keep	Close	Open or Close
Low pressure gas valve	Keep	Open	Open or Close
Balancing valve	Open for 30s	Close	Close

2.2 Liquid Bypass Control



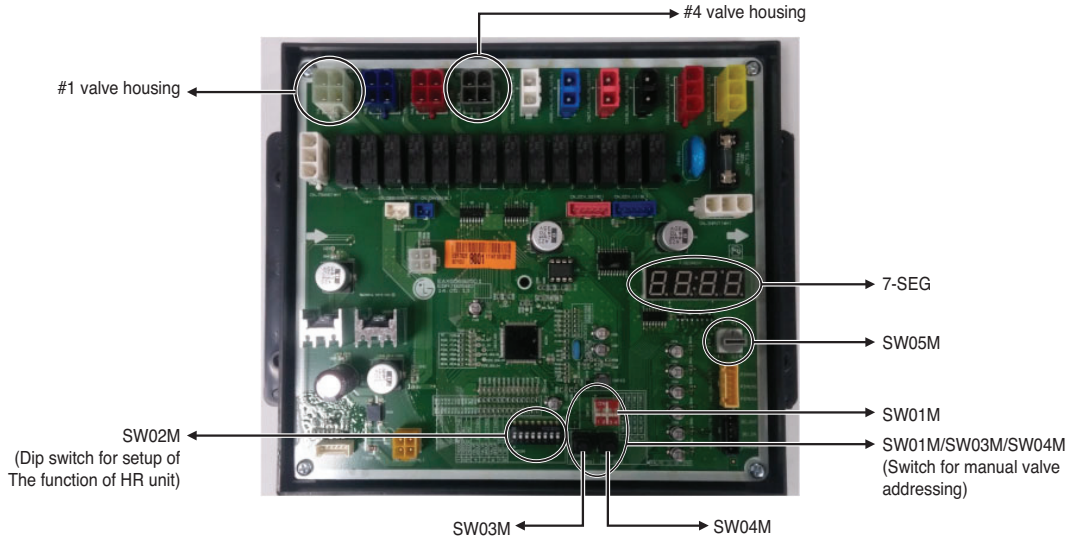
2.3 Subcooling EEV Control

Target : about 25°C(77°F)
Subcooling EEV works with Fuzzy rules to keep the degree of subcooling at the outlet of subcooler during simultaneous operation
The degree of subcooler = T outlet of subcooler – T inlet of subcooler

Part 4
PCB Setting and Test Run

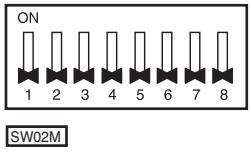
PCB Setting

HR Unit PCB



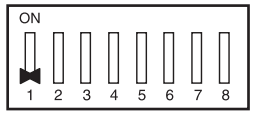
1. Switch for Setup of HR Unit

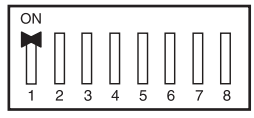
1. Main function of SW02M



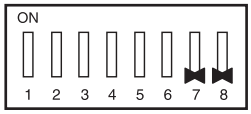
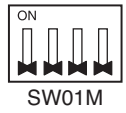
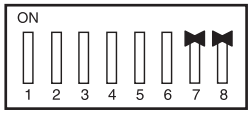
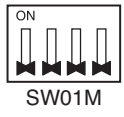
ON switch	Selection	
No.1	Method for addressing valves of an HR unit (Auto/Manual)	
No.2	Model of HR unit	
No.3	Model of HR unit	
No.4	Valve group setting	
No.5	Valve group setting	
No.6	Valve group setting	
No.7	Use only in factory production (preset to “OFF”)	Zoning setting ("ON")
No.8	Use only in factory production (preset to “OFF”)	

1) Selection of the method for addressing valves of an HR unit (Auto/Manual)

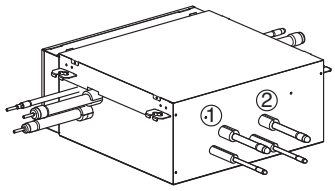
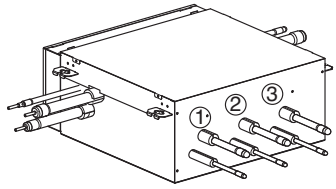
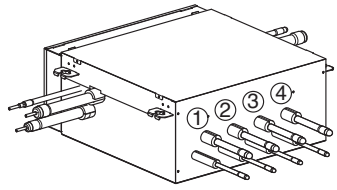
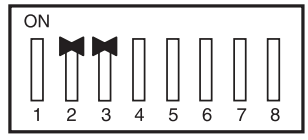
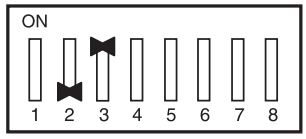
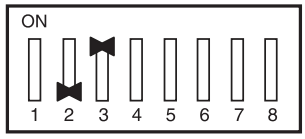
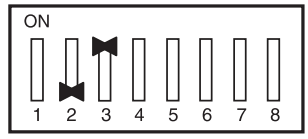
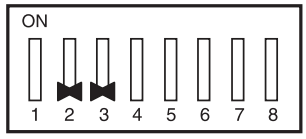
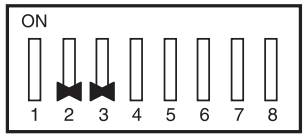
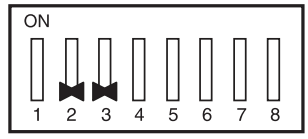
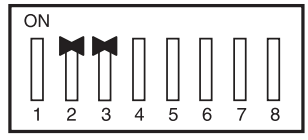




2) Setting the zoning control

	DIP S/W setting		
Normal control		 SW01M	
Zoning control		 SW01M	Turn the dip switch of the zoning branch on. Ex) Branch 1,2 are zoning control.

3) Selection of the model of the HR unit

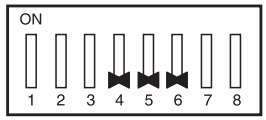
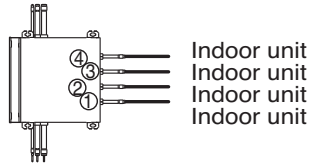
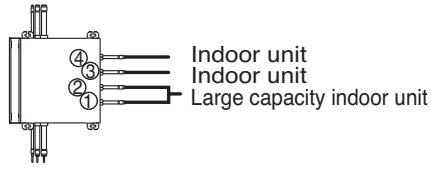
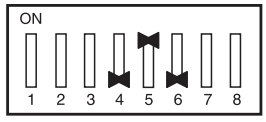
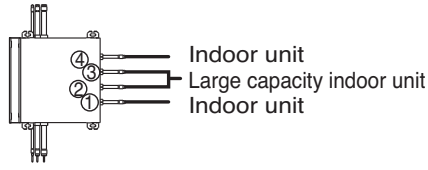
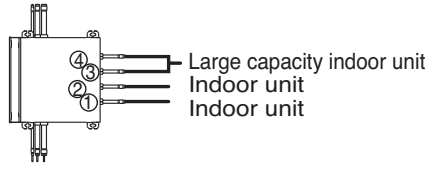
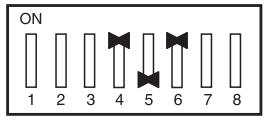
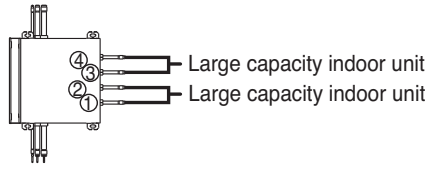
	 (For 2 branches) PRHR022	 (For 3 branches) PRHR032	 (For 4 branches) PRHR042
Initial Setting			
1 branches Connected			
2 branches Connected			
3 branches Connected			
4 branches Connected			

❊ Each model is shipped with the switches No.2 and No.3 pre-adjusted as above in the factory.

WARNING

- If you want to use a PRHR022 for 2 branches HR unit after closing the 3rd pipes, set the dip switch for 2 branches HR unit.
- If you want to use a PRHR032 for 3 branches HR unit after closing the 4th pipes, set the dip switch for 3 branches HR unit.
- If you want to use a PRHR042 for 2 branches HR unit after closing the 3rd and 4th pipes, set the dip switch for 2 branches HR unit.
- The unused port must be closed with a copper cap, not with a plastic cap.

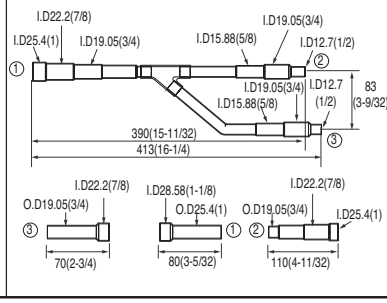
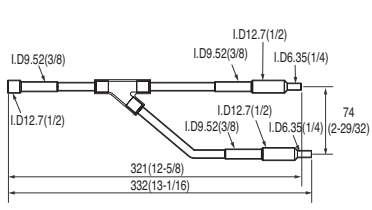
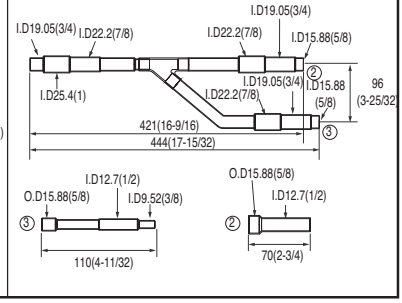
4) Setting the Valve group.

	Dip switch setting	Example
Not control		
No.1, 2 valve control		
No.2, 3 valve control		
No.3, 4 valve control		
No.1, 2 valve / No.3, 4 valve control		

Note:
If the large capacity indoor units are installed, below Y branch pipe should be used

✻ Y branch pipe

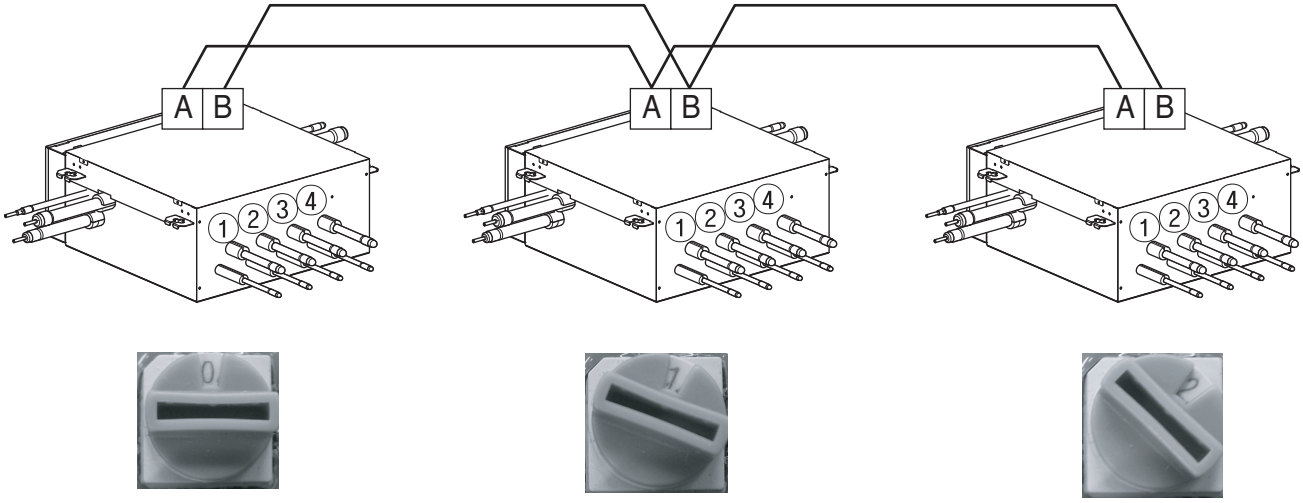
[Unit:mm(inch)]

Models	Low Pressure Gas Pipe	Liquid pipe	High Pressure Gas Pipe
ARBLB03321			

2. SW05M (Rotary switch for addressing HR unit)

Must be set to '0' when installing only one HR unit.
When installing multiple HR units, address the HR units with sequentially increasing numbers starting from '0'.

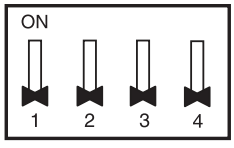
Ex) Installation of 3 HR units



3. SW01M/SW03M/SW04M (Dip switch and tact switch for manual valve addressing)

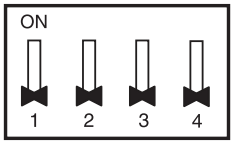
1) Normal setting (Non-Zoning setting)

- Used in manual addressing of the valve in the HR unit
- Set the address of the valve of the HR unit to the central control address of the connected indoor unit.
- SW01M: selection of the valve to address
  SW03M: increase in the digit of 10 of valve address
  SW04M: increase in the last digit of valve address
- Prerequisite for manual valve addressing : central control address of each indoor unit must be preset differently at its wired remote control.

	Switch No.	Setup
 SW01M	No.1	Manual addressing of valve #1
	No.2	Manual addressing of valve #2
	No.3	Manual addressing of valve #3
	No.4	Manual addressing of valve #4
SW03M 	SW03M	Increase in the digit of 10 of valve address
SW04M 	SW04M	Increase in the last digit of valve address

2) Zoning setting

- Set the address of the valve of the HR unit to the central control address of the connected indoor unit.
- SW01M : selection of the valve to address
  SW03M : increase in the digit of 10 of valve address
  SW04M : increase in the last digit of valve address
  SW05M :Rotary S/W
- Prerequisite for manual valve addressing : central control address of each indoor unit must be preset differently at its wired remote control.

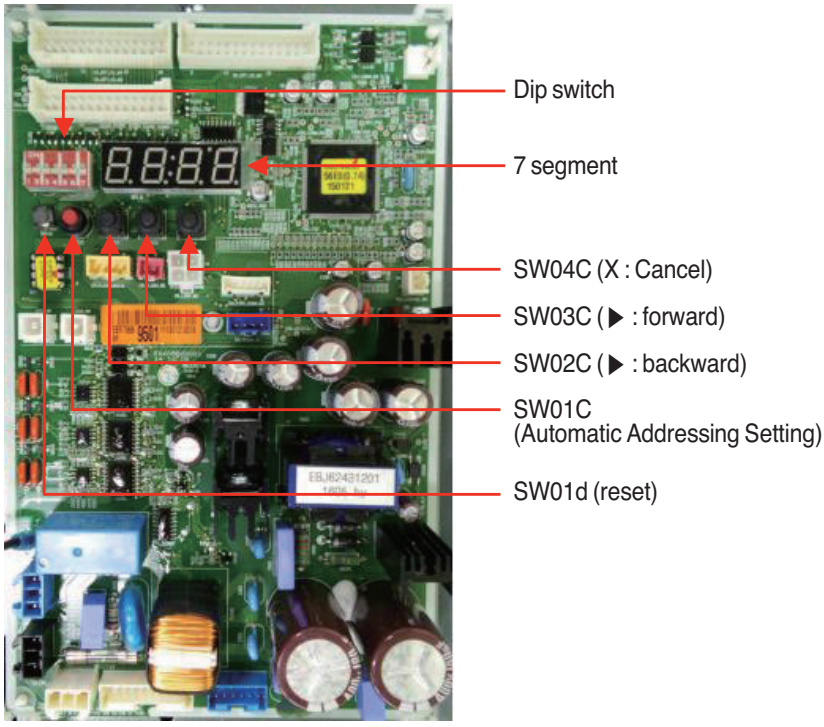
	S/W No.	Setup
 SW01M	No.1	Manual addressing of valve #1
	No.2	Manual addressing of valve #2
	No.3	Manual addressing of valve #3
	No.4	Manual addressing of valve #4
SW03M 	SW03M	Increase in the digit of 10 of valve address
SW04M 	SW04M	Increase in the last digit of valve address
SW05M 	SW05M	Manual addressing of zoning indoor units

2. Automatic Addressing

The address of indoor units would be set by Automatic Addressing

- Wait for 3 minutes after supplying power.
  (Master and Slave outdoor units, indoor units)
- Press RED button of the outdoor units for 5 seconds. (SW01C)
- A “88” is indicated on 7-segment LED of the outdoor unit PCB.
- For completing addressing, 2~7 minutes are required depending on numbers of connected indoor units
- Numbers of connected indoor units whose addressing is completed are indicated for 30 seconds on 7-segment LED of the outdoor unit PCB
- After completing addressing, address of each indoor unit is indicated on the wired remote control display window. (CH01, CH02, CH03, ……, CH06 : Indicated as numbers of connected indoor units)

■ Heat Recovery (MAIN PCB)

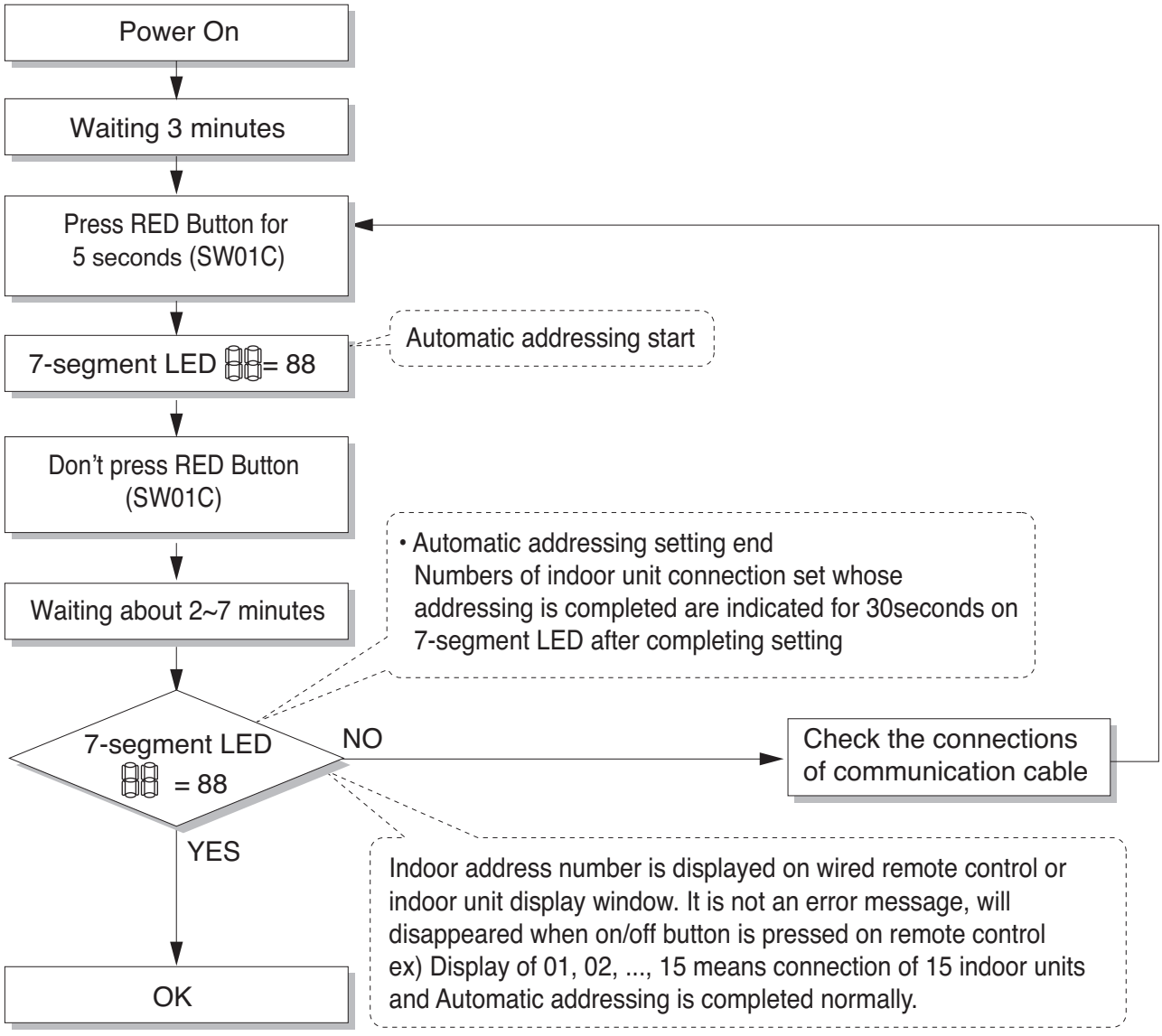


CAUTION

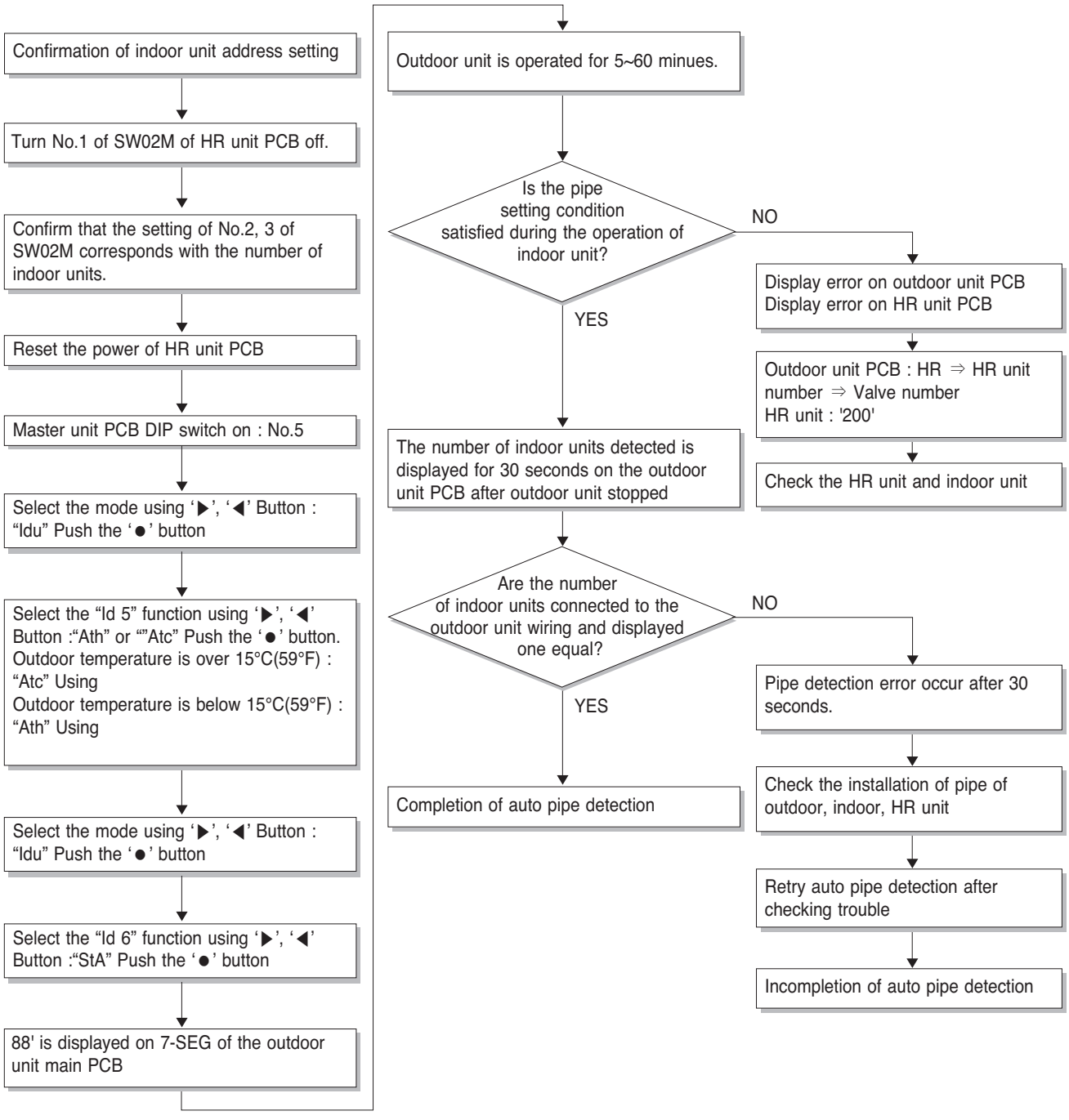
- **In replacement of the indoor unit PCB, always perform Automatic addressing setting again (At that time, please check about using Independent power module to any indoor unit.)**
- **If power supply is not applied to the indoor unit, operation error occur.**
- **Automatic Addressing is only possible on the master Unit.**
- **Automatic Addressing has to be performed after 3 minutes to improve communication.**

3. Flow chart for Chart for Auto-Addressing of Indoor and HR Unit

1) The Procedure of Automatic Addressing

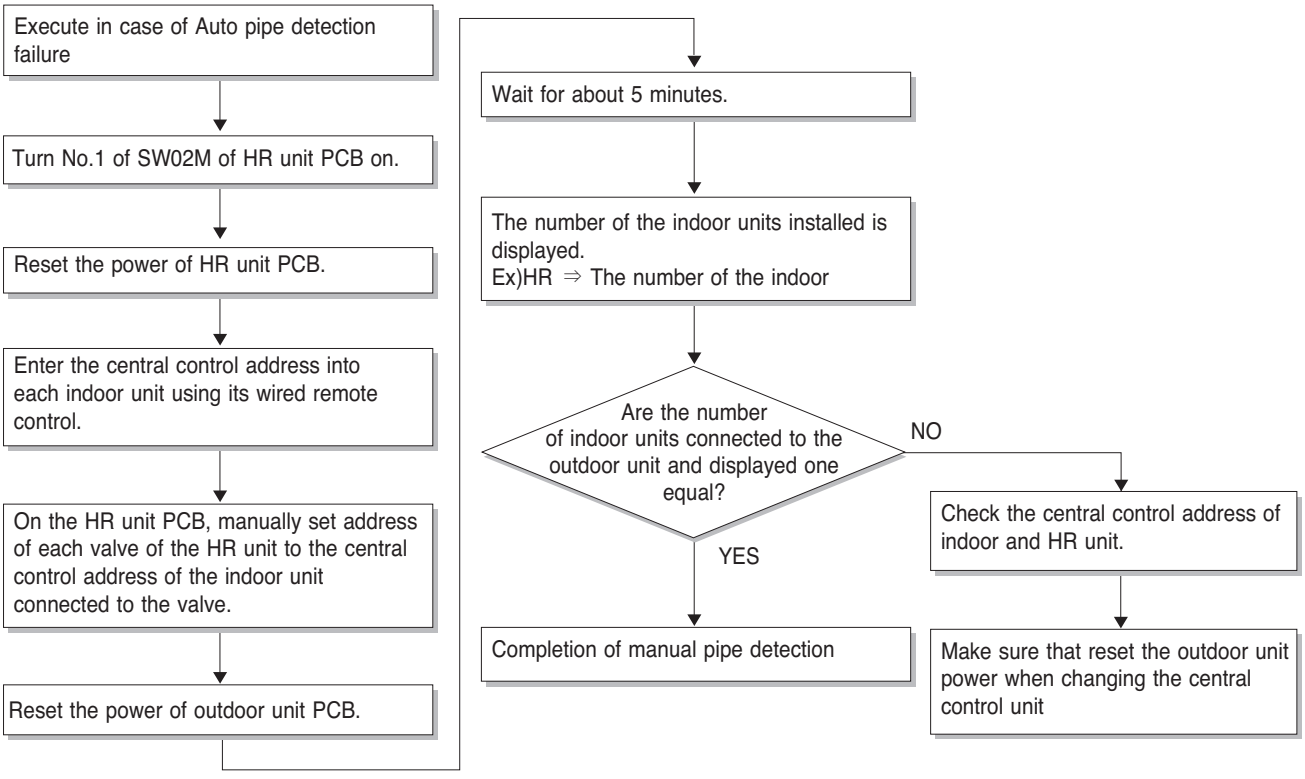


2) Flow chart of auto addressing for pipe detection



※ It is possible to be generated mode changing noise of heating and cooling which is normal. There is no mode changing noise at normal operation.

3) Flow chart of manual addressing for pipe detection



4. Example of Manual Valve Addressing(Non-Zoning setting)

(In case that an indoor unit of central control address "11" is connected to a valve #1 of an HR unit)

• Prerequisite for manual valve addressing: central control address of each indoor unit must be preset differently at its wired remote control

No.	Display and setup	Setup and contents
1		• Operation: None • Display: None
2		• Operation: Turn No.1 of SW01M on to address valve #1 • Display: Existing value saved in EEPROM is displayed in 7-SEG.
3		• Operation: Set the digit of 10 to the number in group high data of the wired remote control connected to the corresponding indoor unit to the valve #1 by pressing SW03M. • Display: Digit increasing with the times of pressing tack switch is displayed in left 7-SEG
4		• Operation: Set the digit of 1 to the number in group low data of the wired remote control connected to the corresponding indoor unit to the valve #1 by pressing SW04M. • Display: Digit increasing with the times of pressing tack switch is displayed in right 7-SEG
5		• Operation: Turn No.1 of SW01M off to save the address of valve #1 • Display: "11" displayed in 7-SEG disappears

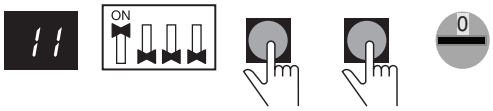
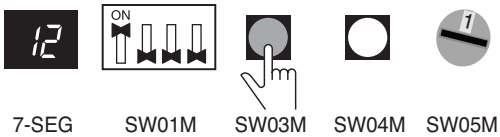
- Above setup must be done for all HR unit valves.
- The valve that is not connected with any indoor unit should be addressed with any other number than used address numbers of the valves connected with indoor units.
  (The valves does not work if the address numbers are same.)

5. Example of manual valve addressing (Zoning setting)

(In case that an indoor unit of central control address "11" is connected to a valve #1 of an HR unit)
Zoning control is connecting 2 or more indoor units at one pipe of HR unit. In case of Zoning control, in order to set controls with multiple indoor units connection uses the rotary switch. Namely, only the rotary switch changes from same valve set condition and set indoor units connection.

1) On dip switch of the corresponding valves and sets the rotary switch at 0.
2) Setting the number with tact switch.
3) In case of addition of indoor units to same port, increases 1 with the rotary switch and sets number with tact switch.
4) In case of checking the number which the corresponding valve is stored, turn on dip switch and set the number of rotary switch.
5) Indoor units set available 7 per a port(rotary switch 0~6), in case of setting above of 7 with rotary switch, it will display error.
6) Setting the rotary switch on original condition(HR unit number set conditions) after all finishing a piping setting.
7) The rotary switch set value of above number of indoor units which is connected with FF and prevents a malfunction.
(Example: The case where 3 indoor units is connected in piping 1, sets from rotary switch 0,1,2 and 3,4,5 with FF set)

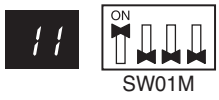
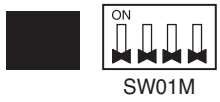
• Prerequisite for manual valve addressing: central control address of each indoor unit must be preset differently at its wired remote control.

No.	Display and setup	Setup and Contents
1		• Operation: None • Display: None
2		• Operation : Turn dip S/W No.1 on to address valve #1 • Display : Existing value saved in EEPROM is displayed in 7-SEG.
3		• Operation : Set the digit of 10(1) to the number in Group High data of the wired remote control connected to the corresponding indoor unit to the valve #1 by pressing left tack S/W. • Display : Digit increasing with the times of pressing tack S/W is displayed in left 7-SEG.
4		• Operation : SW05M : 1 • Display : Display former value.
5		• Operation : Setting No. using SW03M and SW04M, SW05M : 1 • Display : Display setting value.
6		• Operation : Turn dip S/W No.1 off to save the address of valve #1 • Display : "11" displayed in 7-SEG disappears.
7		• Operation : Return valve of addressing HR unit. • Display : None

- Above setup must be done for all HR unit valves.
- The valve that is not connected with any indoor unit should be addressed with any other number than used address numbers of the valves connected with indoor units.
(The valves does not work if the address numbers are same.)

6. Example of Checking Valve Address

(In case that an indoor unit of central control address "11" is connected to a valve #1 of an HR unit)

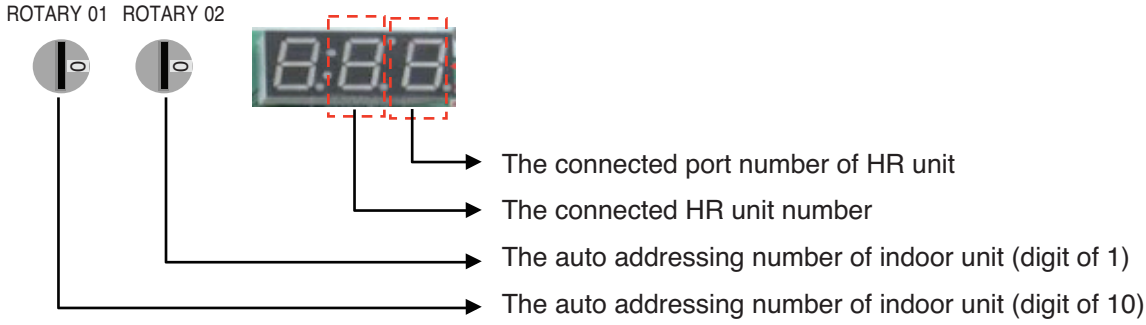
No.	Display and setup	Setup and contents
1		• Operation: Turn dip switch No.1 on. • Display: "11" is displayed in 7-SEG
2		• Operation: Turn dip switch No.1 on. • 7-SEG disappeared

7. Identification of Manual Valve ID (Address)

No.	Display and setup	Setup and contents
1		• Operation: more than 2 dip switches turned on. • Display: "Er" is displayed in 7-SEG

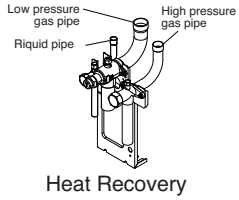
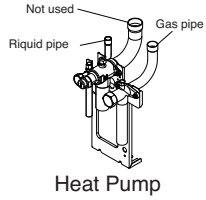
8. Method of checking the pipe detection result at outdoor unit

1) Wait for 5 minutes, after Pipe detection is completed.
2) Turn on the No.10,14,16 DIP S/W of Sub PCB at master unit
3) Check the data on 7- segment, switching rotary 01,02.



Test Run

1. Checks Before Test Run

1	Check to see whether there is any refrigerant leakage, and slack of power or communication cable.
2	Confirm that 500 V megger shows 2.0 MΩ or more between power supply terminal block and ground. Do not operate in the case of 2.0 MΩ or less. NOTE: Never carry out megaohm check over terminal control board. Otherwise the control board would be broken. Immediately after mounting the unit or after leaving it turned off for an extended length of time, the resistance of the insulation between the power supply terminal board and the ground may decrease to approx. 2 MΩ as a result of refrigerant accumulating in the internal compressor. If the insulation resistance is less than 2 MΩ, turning on the main power supply and energizing the crankcase heater for more than 6 hours will cause the refrigerant to evaporate, increasing the insulation resistance.
3	[For Heat Recovery system] Check if liquid pipe and high/low pressure gas pipe valves are fully opened. [For Heat Pump system] Check if the liquid pipe and gas pipe valves are fully opened. NOTE : In case of Heat Pump system, check if liquid pipe and gas pipe valves fully opened. But the middle positioned pipe valve should be closed. (No use) NOTE: Be sure to tighten caps.  Heat Recovery  Heat Pump
4	Check if there are any problems in automatic addressing or not: Check and confirm that there are no error messages in the display of indoor units or remote controls and LED in outdoor units.

⚠ CAUTION

when cutting main power of the Multi V

- **Always apply main power of the outdoor unit during use of product (cooling season/heating season).**
- **Always apply power before 4 hours to heat the crank case heater where performing test run after installation of product. It may result in burning out of the compressor if not preheating the crank case with the electrical heater for more than 4 hours.(In case of the outdoor temperature below 10°C)**

⚠ CAUTION

Preheat of compressor

- **Start preheat operation for 4 hours after supplying main power.**
- **In case that the outdoor temperature is low, be sure to supply power 4 hours before operation so that the heater is heated(insufficient heating may cause damage of the compressor.)**

2. How to cope with Test Run abnormality

The phenomena from main component failure

Component	Phenomenon	Cause	Check method and Trouble shooting
Compressor	Not operating	Motor insulation broken	Check resistance between terminals and chassis
		Strainer clogged	Change strainer
		Oil leakage	Check Oil level after opening oil port
	Stop during running	Motor insulation failure	Check resistance between terminals and chassis
	Abnormal noise during running	R-S-T misconnection	Check compressor R-S-T connection
Outdoor fan	High pressure error at cooling	Motor failure, bad ventilation around outdoor heat exchanger	Check the outdoor fan operation after being turned the outdoor units off for some time. Remove obstacles around the outdoor units
Outdoor EEV	Heating failure, frequent defrosting	Bad connector contact	Check connector
	No operating sound at applying power	Coil failure	Check resistance between terminals
	Heating failure, frozen outdoor heat exchanger part	EEV clogged	Service necessary
	Low pressure error or discharge temperature error	EEV clogged	Service necessary

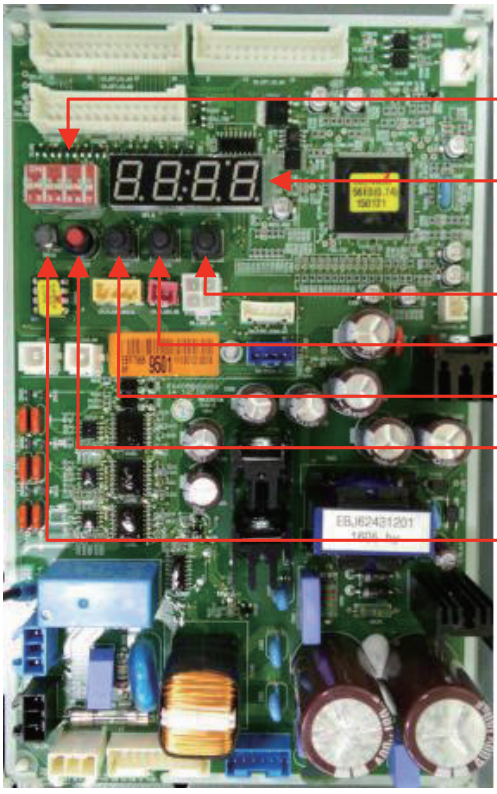
When system fault occurs, the error code is displayed at indoor unit display or remote control display, the trouble shooting guide is in the service manual

• When CH05/53/11 ERROR occurs, check if auto-addressing has done and communication wiring is ok.

3. DIP Switch Setting

■ Location of setting Switch

Heat Recovery / Heat Pump (Main PCB)



Checking the setting of outdoor units

■ Checking according to dip switch setting

1. You can check the setting values of the Master outdoor unit from the 7 segment LED.
   The dip switch setting should be changed when the power is OFF.
2. It checks whether the input is properly performed without the bad contact of the dip switch or not

■ Checking the setting of outdoor units

Checking according to dip switch setting

- You can check the setting values of the Master outdoor unit from the 7 segment LED.
  The dip switch setting should be changed when the power is OFF.

Checking the initial display

The number is sequentially appeared at the 7 segment in 5 seconds after applying the power. This number represents the setting condition. (For example, represents R410A 30HP)

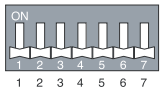
• Initial display order

Order	No	Mean
①	8~26	Master model capacity
②	12~24	Slave 1 model capacity
③	12~24	Slave 2 model capacity
④	12~24	Slave 3 model capacity
⑤	8~96	Total capacity
⑥	3	Heat Recovery / Heat Pump
⑦	38	380V model
	46	460V model
	22	220V model
⑧	1	Full Function

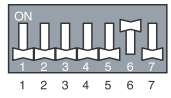
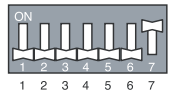
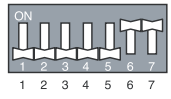
• Example) ARUM620LTE5

①	②	③	④	⑤	⑥	⑦	⑧
18	16	14	14	62	3	38	1

• Master Unit

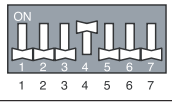
Dip switch setting


• Slave Unit

Dip switch setting	ODU Setting
	Slave 1
	Slave 2
	Slave 3

❊ Heat Pump installation

① Turn on the dip s/w No 4.

Dip switch setting	ODU Setting
	Setting Heat pump system or Heat Recovery system (Installer Setting)

② The factory setting display is appeared “HR”.

③ Change “HR” into “HP” display pushing ▶ button and then push confirm button.

④ Turn off the dip s/w No 4. and Push reset button to restart the system.
(If you turn on the dip s/w No 4, you can make sure “HR” or “HP” display later.)

Part 5
Trouble shooting guide

Trouble shooting guide

1. The phenomena from main component failure

The phenomena from main component failure

Component	Phenomenon	Cause	Check method and Trouble shooting
Compressor	Not operating	Motor insulation broken	Check resistance between terminals and chassis
		Strainer clogged	Change strainer
		Oil leakage	Check Oil level after opening oil port
	Stop during running	Motor insulation failure	Check resistance between terminals and chassis
	Abnormal noise during running	R-S-T misconnection	Check compressor R-S-T connection
Outdoor fan	High pressure error in cooling mode operation	Motor failure, bad ventilation around outdoor heat exchanger	Check the fan operation to confirm proper motor functioning. Switch OFF the outdoor unit and remove obstacles, if any, around the HEX. Check connector
Outdoor EEV	Heating failure, frequent defrosting	Bad connector contact	Check resistance between terminals
	No operation sound after switching ON the power supply	Coil failure	Service necessary
	Heating failure, frozen outdoor heat exchanger part	EEV clogged	Service necessary
	Low pressure error or discharge temperature error	EEV clogged	

When system fault occurs, the error code is displayed on the indoor unit display or remote control display. The trouble shooting guide is available in the service manual.

• When CH05/53/11 ERROR occurs, check if auto-addressing has done and communication wiring is ok.

2. Checking Method for Key Components

2.1 Compressor

Check and ensure in following order when error related with the compressor or error related with power occurs during operation:

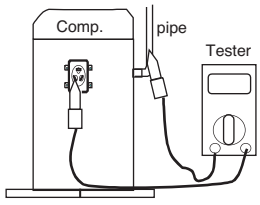
<table>
<tr><th>No.</th><th>Checking Item</th><th>Symptom</th><th>Countermeasure</th></tr>
<tr><td rowspan="2">1</td><td rowspan="2">Is how long power on during operation?</td><td>1) Power on for 12 hours or more</td><td>* Go to No.2.</td></tr>
<tr><td>2) Power on for 12 hours or less</td><td>* Go to No.2 after applying power for designated time (12 hours).</td></tr>
<tr><td rowspan="3">2</td><td>Does failure appears again when starting operation?</td><td>1) The compressor stops and same error appears again.</td><td>* Check IPM may fail.</td></tr>
<tr><td>Method to measure insulation resistance
 

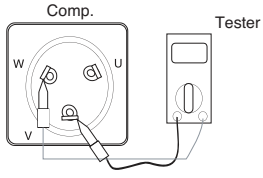
Figure 1.
Method to measure coil resistance
 

Figure 2.</td><td>2) If output voltage of the inverter is stably output. *1</td><td>* Check coil resistor and insulation resistor. If normal, restart the unit. If same symptom occurs, replace the compressor.
* Insulation resistor : 50MΩ or more
* Coil resistor (below table)
JQC068MA*
<table><tr><th>Temp.</th><th>25°C</th><th>75°C</th></tr><tr><td>U-V</td><td>0.216 ± 7% Ω</td><td>0.258 ± 7% Ω</td></tr><tr><td>V-W</td><td>0.216 ± 7% Ω</td><td>0.258 ± 7% Ω</td></tr><tr><td>W-U</td><td>0.216 ± 7% Ω</td><td>0.258 ± 7% Ω</td></tr></table>JQC048MA*
<table><tr><th>Temp.</th><th>25°C</th><th>75°C</th></tr><tr><td>U-V</td><td>0.302 ± 7% Ω</td><td>0.360 ± 7% Ω</td></tr><tr><td>V-W</td><td>0.302 ± 7% Ω</td><td>0.360 ± 7% Ω</td></tr><tr><td>W-U</td><td>0.302 ± 7% Ω</td><td>0.360 ± 7% Ω</td></tr></table></td></tr>
<tr><td>3) If output voltage of the inverter is unstable or it is 0V.
(When incapable of using a digital tester)</td><td>* Check the IPM.
If the IPM is normal, replace the inverter board.
* Check coil resistor and insulation resistor.</td></tr>
</table>

[Cautions when measuring voltage and current of inverter power circuit]

Measuring values may differ depending on measuring tools and measuring circuits since voltage, current in the power supply or output side of the inverter has no since waveform.
Especially, output voltage changes when output voltage of the inverter has a pattern of pulse wave.
In addition, measuring values appear largely differently depending on measuring tools.

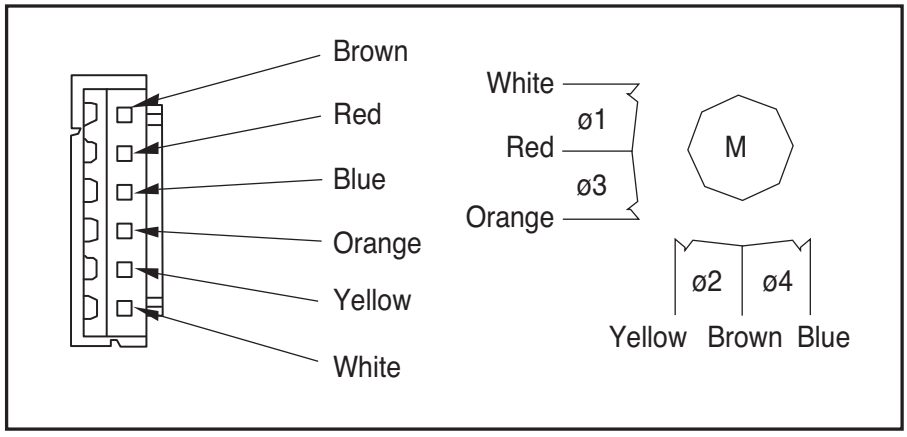
1) If using a movable tester when checking that output voltage of the inverter is constant (when comparing relative voltage between lines), always use an analog tester. Especially exercise particular caution if the output frequency of the inverter is low, when using a movable tester, where change of measured voltage values is large between other lines, when virtually same values appear actually or where there is danger to determine that failure of the inverter occurred.
2) You can use rectification voltmeter (⊣▶⊢) if using commercial frequency tester when measuring output values of the inverter (when measuring absolute values). Accurate measuring values cannot be obtained with a general movable tester (For analog and digital mode).

2.2 Fan Motor

<table>
<tr><th>Checking Item</th><th>Symptom</th><th>Countermeasure</th></tr>
<tr><td rowspan="4">(1) The fan motor does not operate.
Does failure appears again when starting operation?

(2) Vibration of the fan motor is large.</td><td rowspan="2">1) When power supply is abnormal</td><td>* Modify connection status in front of or at the rear of the breaker, or if the power terminal console is at frosting condition.</td></tr>
<tr><td>* Modify the power supply voltage is beyond specified scope.</td></tr>
<tr><td>2) For wrong wiring</td><td>* For following wiring.
1. Check connection status.
2. Check contact of the connector.
3. Check that parts are firmly secured by tightening screws.
4. Check connection of polarity.
5. Check short circuit and grounding.</td></tr>
<tr><td>3) For failure of motor</td><td>* Measure winding resistance of the motor coils.
<table><tr><td>Chassis</td><td>UXA</td><td>UXB</td></tr><tr><td>Resistance</td><td>15 ± 7 % Ω</td><td>13 ± 7 % Ω</td></tr></table></td></tr>
<tr><td>4) For failure of circuit board</td><td>Replace the circuit board in following procedures if problems occur again when powering on and if there are no matters equivalent to items as specified in above 1) through 4).
(Carefully check both connector and grounding wires when replacing the circuit board.)
1. Replace only fan control boards.
If starting is done, it means that the fan control board has defect.
2. Replace both fan control board and the main board.
If starting is done, it means that the main board has defect.
3. If problems continue to occur even after countermeasure of No.1 and No.2, it means that both boards has defect.</td></tr>
</table>

2.3 Electronic Expansion Valve



• Pulse signal output value and valve operation

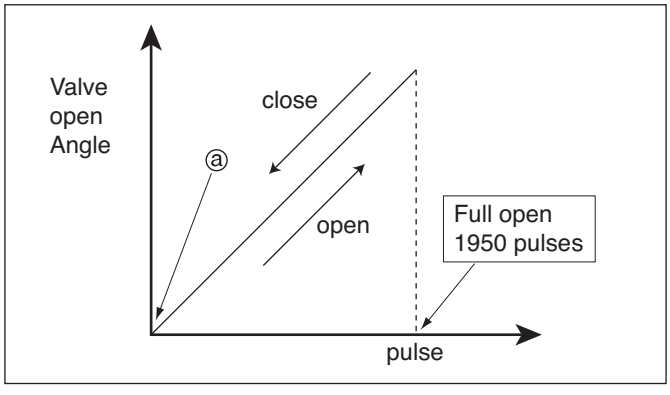
Output(Ø) No.	Wire Color	Output state			
		1	2	3	4
Ø1	White	ON	ON	OFF	ON
Ø2	Yellow	ON	ON	ON	OFF
Ø3	Orange	OFF	OFF	ON	OFF
Ø4	Blue	OFF	OFF	OFF	ON

• Output pulse sequence

- In valve close state: 4 → 3 → 2 → 1 → 4
- In valve open state: 1 → 2 → 3 → 4 → 1

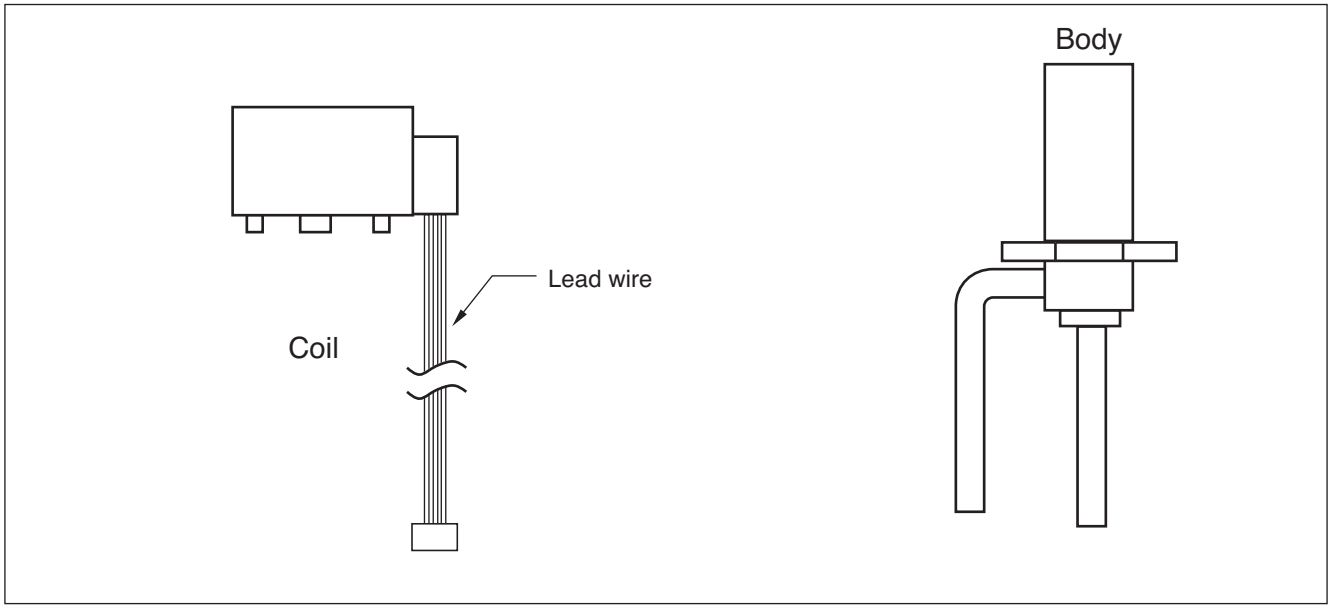
* 1. If EEV open angle does not change, all of output phase will be OFF
2. If output phase is different or continuously in the ON state, motor will not operate smoothly and start vibrating.

• EEV valve operation

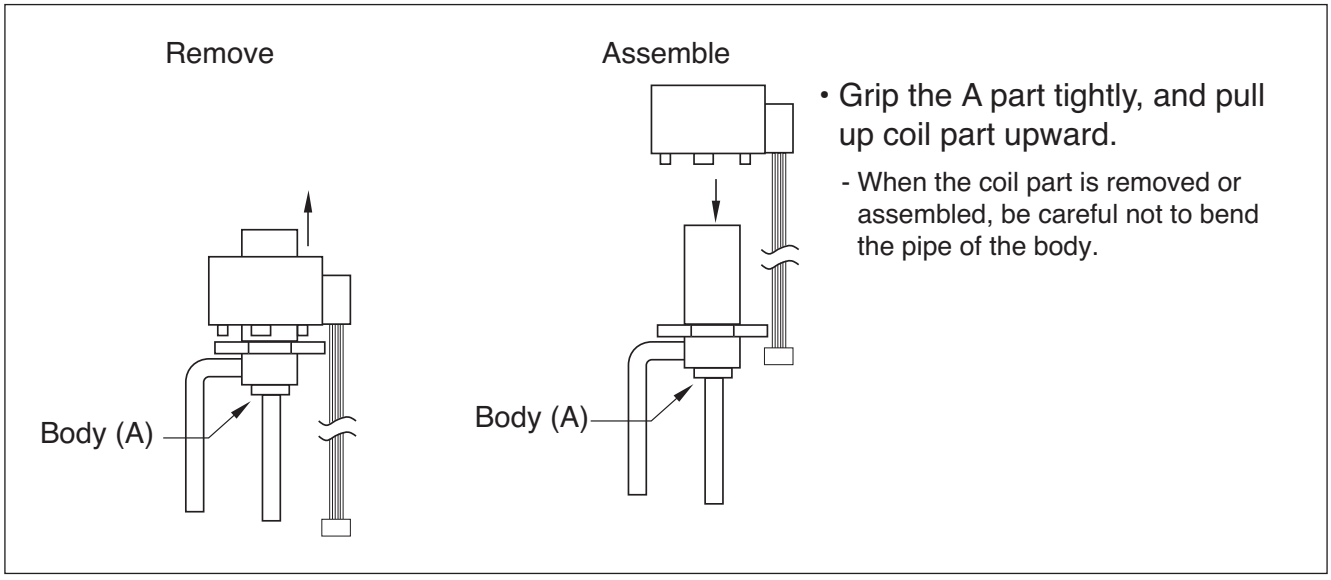


- At power ON, open angle signal of 2000 pulses output and valve position is set to ⓐ
  If valve operates smoothly, no noise and vibration occurs and if valve is closed. noise occurs.
- Noise from EEV can be confirmed by touching the EEV surface with a screw driver and listening the EEV noise.
- If liquid refrigerant is in EEV, the noise is lower.

• **EEV Coil and body(Outdoor unit)**



• **Remove and assemble the coil**

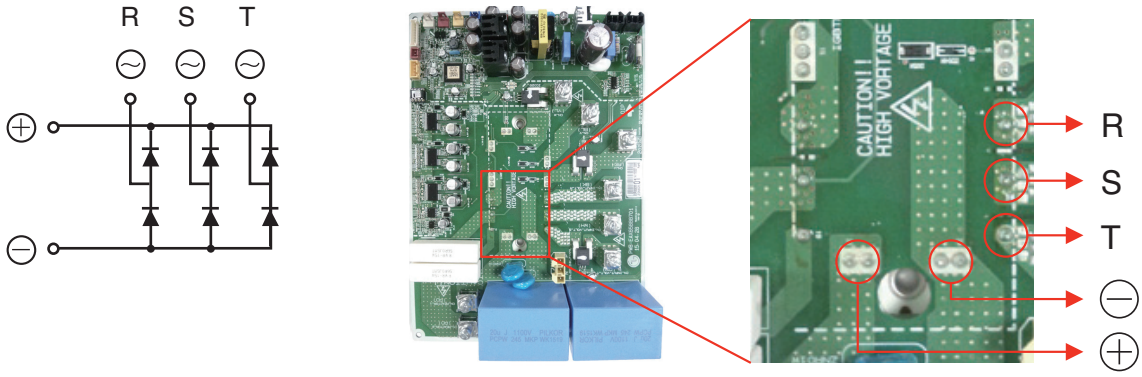


• EEV failure check method

Failure mode	Diagnosis	Repair process	Unit
EEV locking	1.If EEV is locked, in no load state, the driving motor rotate, and clicking sound always occurs	Replace EEV	Indoor / Outdoor unit
EEV Motor coil short or misconnection	1. Check the resistance between coil terminal (Red-White, Red-Orange, Brow-Yellow, Brown-Blue)	Replace EEV	Indoor Unit
	1. Sub cooling EEV : Check the resistance between coil terminal (Red-White, Red-Yellow, Red-Orange, Red-Blue) 2. If the measured resistance value is in 52 Ω ± 3 %(@ 20 °C), then the EEV is normal.	Replace EEV coil	Outdoor Unit
	1. Main / VI EEV : Check the resistance between coil terminal (Red-White, Red-Orange, Brown-Yellow, Brown-Blue) 2. If the measured resistance value is in 150 Ω ± 10 %, then the EEV is normal.	Replace EEV	Outdoor Unit
Full closing (valve leakage)	1. Operate indoor unit with FAN mode and operate another indoor unit with COOLING mode 2. Check indoor unit(FAN mode) liquid pipe temperature (from operation monitor of outdoor unit control board) 3. When fan rotate and EEV is fully closed, if there is any leakage, then the temperature is down If measured temperature is very low in comparison with suction temperature which is displayed at remote controller then the valve is not fully closed	If the amount of leakage is much, Replace EEV	Indoor unit
Incomplete Connector connection or assembly	1. Check the Pin fully engaged into connector and check the color of electric wire 2. After removing the connector on the control board and check with tester.	Check the incorrectly connected part	Outdoor Unit Indoor Unit

2.4 Phase Bridge Diode Checking Method

Internal circuit diagram **Appearance**



1. Wait until Comp PCB DC voltage gets discharged, after the main power switch off (10 min).
2. Pull out all the connector connected with Inverter PCB.
3. Set multi tester in diode mode.
4. Measured value should be 0.4~0.7V measuring as below table.
5. In case the measured value is different from the table, set multi tester to resistance mode and measure. If the value is short (0 Ω) or Open (hundreds MΩ), the Inverter PCB needs to be replaced.
6. In case that bridge diode is damaged, check if the Inverter PCB needs be replaced.

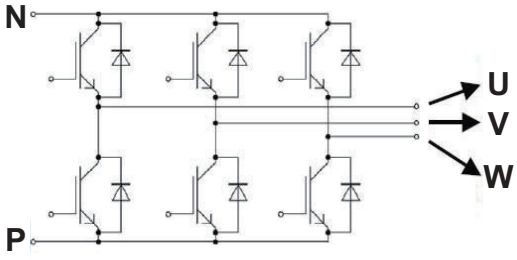
Diode terminal / Tester terminal	+ terminal: black(-)	- terminal: red(+)
R(~) : red(+)	0.4 V ~ 0.7 V	-
S(~) : red(+)	0.4 V ~ 0.7 V	-
T(~) : red(+)	0.4 V ~ 0.7 V	-
R(~) : black(-)	-	0.4 V ~ 0.7 V
S(~) : black(-)	-	0.4 V ~ 0.7 V
T(~) : black(-)	-	0.4 V ~ 0.7 V

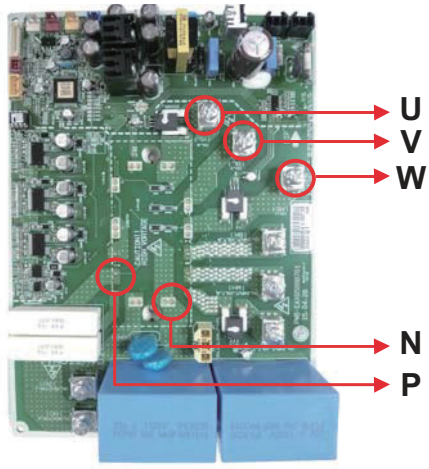
✻ Red(+) and black(-) are the measuring terminals of multi tester.

CAUTION

- **Check the electric parts of c/box, 10 minutes after switching off the main supply and checking DC voltage is discharged. Otherwise, there is chance of getting electric shock.**
- **There is chance of electric shock by charged voltage.**

2.5 Inverter IPM/IGBT Checking Method





1. Wait until the Inverter PCB DC voltage is discharged after main power off. (10 min.)
2. Pull out all the connector connected with Inverter PCB.
3. Set multi tester to resistance mode.
4. Measured value should be 0.2 ~ 0.6 V measuring as below table.
5. In case that the measured value is different from the table, set multi tester to resistance mode and measure. If the value is short (0 Ω) or Open (hundreds MΩ), Inverter PCB needs to be replaced.
6. In case measured value is different from the table, PCB needs to be replaced.(PCB damaged).

	P terminal : black (-)	**N terminal : red (-)**
U terminal : red(+)	0.2 ~ 0.6 V	-
V terminal : red(+)	0.2 ~ 0.6 V	-
W terminal : red(+)	0.2 ~ 0.6 V	-
	P terminal : red(+)	**N terminal : red (+)**
U terminal : black(-)	-	0.2 ~ 0.6 V
V terminal : black(-)	-	0.2 ~ 0.6 V
W terminal : black(-)	-	0.2 ~ 0.6 V

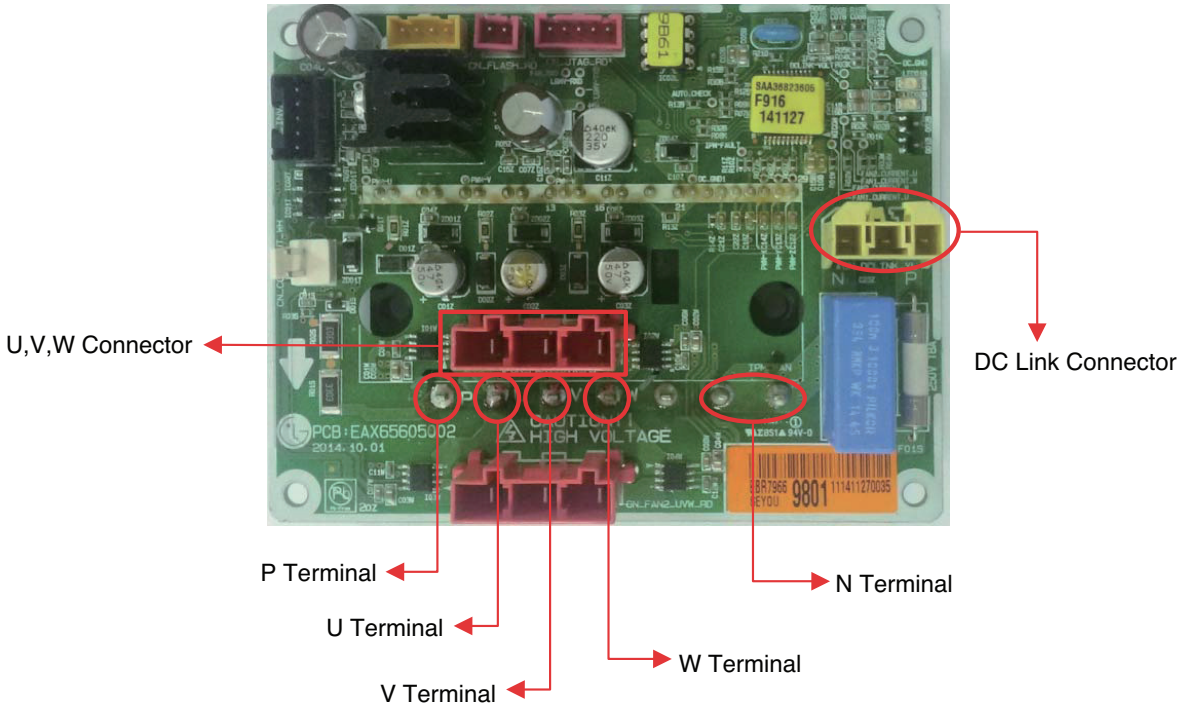
✻ Red(+) and black(-) are the measuring terminals of multi tester.

2.6 Fan IPM Checking Method

1. Wait until the Fan PCB DC voltage gets discharged after the main power off. (10 min.)
2. Pull out the DC connector and U,V,W Fan connector connected with Fan PCB.
3. Set multi tester in resistance mode .
4. If the measured value between P and N terminal of IPM is short (0 Ω), Fan PCB needs to be replaced because the IPM part is damaged..
5. If the measured value is different from below table, Fan PCB needs to be replaced.

	P terminal : black (-)	**N terminal : red (-)**
U terminal : red(+)	4.98 MΩ ± 10% (25°C)	5.85 MΩ ± 10% (25°C)
V terminal : red(+)	4.98 MΩ ± 10% (25°C)	5.85 MΩ ± 10% (25°C)
W terminal : red(+)	4.98 MΩ ± 10% (25°C)	5.85 MΩ ± 10% (25°C)
	P terminal : red(+)	**N terminal : red (+)**
U terminal : black(-)	4.49 MΩ ± 10% (25°C)	0.72 MΩ ± 10% (25°C)
V terminal : black(-)	4.49 MΩ ± 10% (25°C)	0.72 MΩ ± 10% (25°C)
W terminal : black(-)	4.49 MΩ ± 10% (25°C)	0.72 MΩ ± 10% (25°C)

✻ Red(+) and black(-) are the measuring terminals of multi tester.



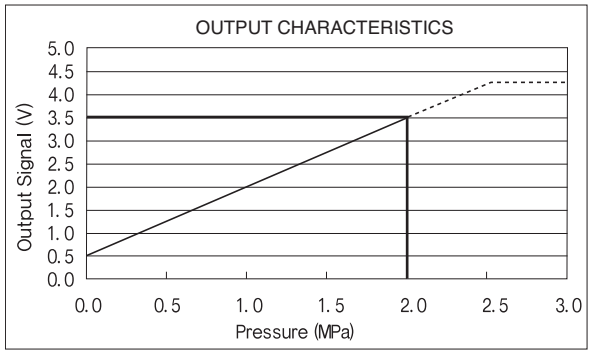
UXB Fan PCB

2.7 Pressure Sensor(High/Low Pressure Sensor)

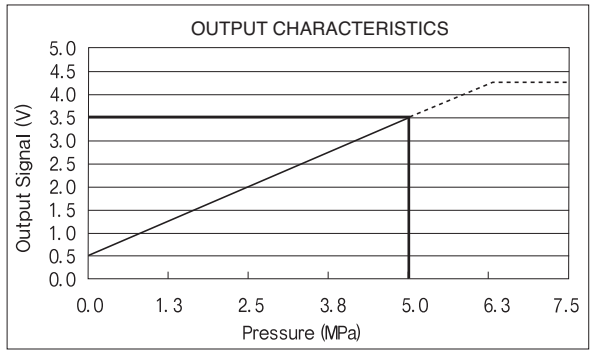
Connect manifold gauge to the service valve of outdoor unit, and compare the output of high pressure sensor to the output of low pressure sensor to detect the defect.

below) Compare the output of pressure sensor to the output of manifold gauge pressure using the table below. Read the pressure clearly between black and white as the composition of pressure sensor.

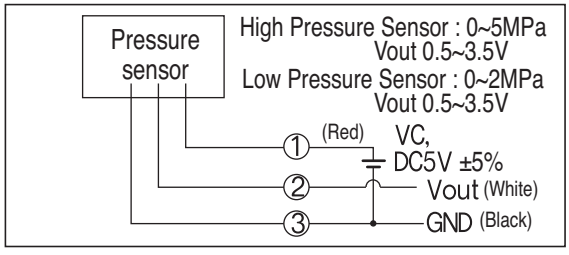
<Low Pressure Sensor>



<High Pressure Sensor>



1) If the pressure of manifold gauge is 0~1kg/cm², it indicates the pressure got lower due to the leakage of refrigerant. Find the place of leakage and fix it.
2) If the difference of the outputs of high and low pressure is in the range of 1kg/cm², the pressure sensor is normal.
3) If the difference of the outputs of high and low pressure is over 1kg/cm², the pressure sensor is out of order, it need to be replaced.
4) The composition of pressure sensor



The pressure sensor is composed like the circuit picture shown above. If DC 5V voltage flows on red and black wire, voltage would be made between the white and black wire. The pressure which is equivalent to the pressure output is shown in the table above.

2.8 Outdoor Fan

1) The outdoor fan is controlled by the inverter motor which can control the number of rotations.
2) The outdoor fan is controlled by the high/low pressure of the outdoor unit after the operation of compressor.
3) There is possibility that the outdoor fan does not operate due to low capacity operation or low outdoor temperature even if the compressor is operating. This does not mean breakdown of the unit, the fan will start operating if it reaches the set point.

2.9 Solenoid Valve

Check the conformity between the operation of solenoid valve and the output signal of control board.

1) Oil return solenoid valve

1. It is located in the bottom of accumulator, and it starts operating after some period of time of the compressor operation to provide oil stored in the bottom of the accumulator to the compressor.
2. When the compressor starts operating, oil solenoid valve will be on for 2 minutes. Check if there is operation noise or piping vibration on the solenoid valve.
3. It turns on right after the compressor stop operating.
4. Solenoid valve can turn on and off repeatedly by the condition of cycle operation; this does not indicate the breakdown of the unit.
5. Insulation resistance in the state of connecting the valve to coil should be over 100 MΩ when measured it with DC mega tester(DC 500V).

2) Partial defrosting solenoid valve

1. Defrost operation eliminates ice attached on heat exchanger, recovering performance of heat exchanger.
2. Two solenoid valves will be on by turns in the extent of 6 minutes when separated defrosting is on.
3. It will be turned off right after the end of separated defrosting.
4. The change of the operation condition by the operation of solenoid valve can be checked by the before and behind temperature of bypass piping and the sound of refrigerant.
5. Insulation resistance in the state of connecting the valve to coil should be over 100 MΩ when measured it with DC mega tester(DC 500V).

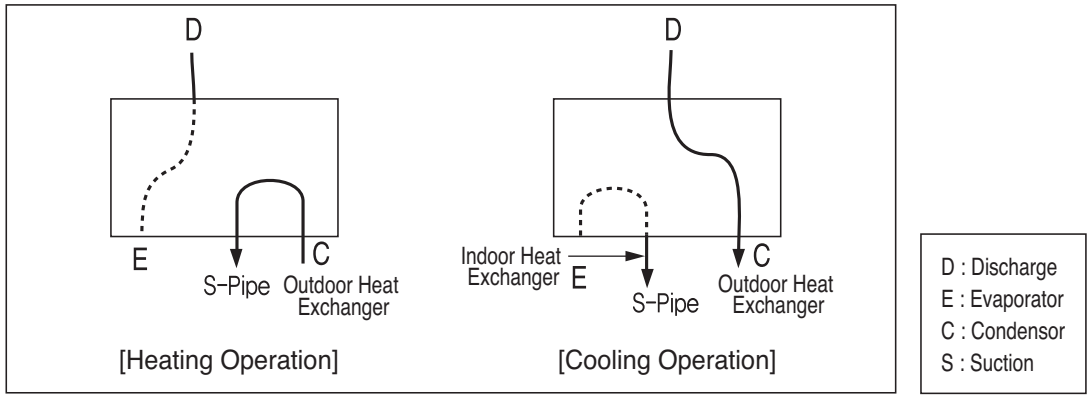
3)Supercooled bypass valve

1.When start driving the compressor, supercooled bypass valve state is “ON” for a minute.
(When start driving the compressor, it open on the supercooled bypass valve for a 1 minute.)

2. valve state is”ON” After 5 second comprressor stopped. To reduce the hogh/low-pressure difference.
(Turn on the valve after 5 seconds to reduce high/low pressure difference in the system after compressor stopped.)
3. IF Compressor suction pipe temperature drops below a certain temperature,
(Subcooled bypass valve turns on if the compressor suction pipe temperature drops down certain temperature.)
4. Subcooled bypass valve can continue to be in the 'on' state according to cycle operation status,
but this phenomenon is not the malfunction.
5. Changes of operation status by the solenoid valve works can be verified with bypass postwar pipe temperature and refrigerant noise and etc. .
6. Insulation resistance have to over the 100MΩ when measured by DC mega tester(DC 500V) in a state coil mounted to valve.

2.10 Reversing Valve

1. Keep it off before the outdoor unit is powered on and the indoor unit is turned on.
2. Cooling, defrosting, oil recovery : OFF, heating : ON
3. When alternating cooling to heating, transform 4 way valve during re-starting for 3 minutes.
4. To check the mode of cooling/heating operation of 4 way valve, touch the piping surface of low pressure service valve.
5. Refrigerant flowchart of 4 way valve



6. Insulation resistance in the state of connecting the valve to coil should be over 100mΩ when measure it with DC mega tester(DC 500V).

2.11 Temperature Sensor

1) outdoor temperature sensor : TH1

2) Pipe temperature sensor : TH2

3) Discharge pipe(D-pipe) temperature sensor : TH3
   1. Check the condition of installation and the contact of temperature sensor.
   2. Check whether the connector contact of temperature sensor is normal.
   3. Measure the resistance of temperature sensor.

	TH1	TH2	TH3
Resistance	10 kΩ ± 5% (25°C)	5 kΩ ± 5% (25°C)	200 kΩ ± 5% (25°C)
	1.07 kΩ ± 5% (85°C)	0.532 kΩ ± 5% (85°C)	27.67 kΩ ± 5% (85°C)

3. Self-diagnosis function

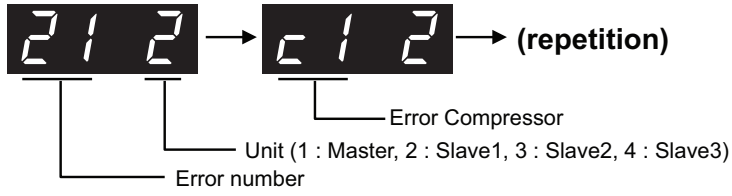
Error Indicator

- This function indicates types of failure in self-diagnosis and occurrence of failure for air condition.
- Error mark is displayed on display window of indoor units and wired remote controller, and 7-segment LED of outdoor unit control board as shown in the table.
- If more than two troubles occur simultaneously, lower number of error code is first displayed.
- After error occurrence, if error is released, error LED is also released simultaneously.

Error Display

- 1st,2nd,3rd LED of 7-segment indicates error number, 4th LED indicates unit number. Indicates unit number.

Ex) 211 : No.21 error of master unit
213 : No.21 error of slave2
1051 : No.105 error of master unit



❉ Refer to the DX-Venitilation manual for DX-Venitilation error code

Display				Title	Cause of Error
Indoor unit related error	0	1	-	Air temperature sensor of indoor unit	Air temperature sensor of indoor unit is open or short
	0	2	-	Inlet pipe temperature sensor of indoor unit	Inlet pipe temperature sensor of indoor unit is open or short
	0	3	-	Communication error : wired remote controller indoor unit	Failing to receive wired remote controller signal in indoor unit PCB
	0	4	-	Drain pump	Malfunction of drain pump
	0	5	-	Communication error : outdoor unit indoor unit	Failing to receive outdoor unit signal in indoor unit PCB
	0	6	-	Outlet pipe temperature sensor of indoor unit	Outlet pipe temperature sensor of indoor unit is open or short
	0	8	-	Hydro Kit Hot water storage tank Temperature sensor	Pipe temperature sensor is open or short
	0	9	-	Indoor EEPROM Error	In case when the serial number marked on EEPROM of Indoor unit is 0 or FFFFFF
	1	0	-	Poor fan motor operation	Disconnecting the fan motor connector / Failure of indoor fan motor lock
	1	1	-	Communication error : System boiler Indoor unit ↔ Inv.PCB	Failing to receive Inv. PCB signal in indoor unit
	1	2	-	Hydro Kit Inv.PCB error	Hydro Kit Inv.PCB error
	1	3	-	Hydro Kit Solar heat piping temperature sensor error	Pipe temperature sensor is open or short
	1	4	-	Hydro Kit Indoor unit Flow switch error	Flow switch flow detection error
	1	5	-	Hydro Kit Liquid pipe Strange overheat Error	Temperature sensor defective or hot water inflow

Display				Title	Cause of Error
Indoor unit related error	1	6	-	Hydro KitIndoor unit Inlet and Outlet pipe Temperature sensor Error	Pipe temperature sensor is open or short
	1	7	-	Hydro Kit Indoor unit Inlet pipe Temperature sensor Error Outside air Introduction duct Inlet pipe Temperature sensor Error	Pipe temperature sensor is open or short
	1	8	-	Hydro Kit Indoor unit Outlet pipe Temperature sensor Error	Pipe temperature sensor is open or short
Outdoor unit related error	2	1	*	Master Outdoor Unit Inverter Compressor IPM Fault	Master Outdoor Unit Inverter Compressor Drive IPM Fault
	2	2	*	Inverter Board Input Over Current(RMS) of Master Outdoor Unit	Master Outdoor Unit Inverter Board Input Current excess (RMS)
	2	3	*	Master Outdoor Unit Inverter Compressor DC link Low Voltage	DC charging is not performed at Master Outdoor Unit after starting relay turn on.
	2	4	*	Master Outdoor Unit High Pressure Switch	System is turned off by Master Outdoor Unit high pressure switch.
	2	5	*	Master Outdoor Unit Input Voltage High/ Low Voltage	Master Outdoor Unit input voltage is over 487V or below 270V (ARUM***LTE5) Master Outdoor Unit input voltage is over 289V or below 173V (ARUM***BTE5) Master Outdoor Unit input voltage is over 506V or below 414V (ARUM***DTE5)
	2	6	*	Master Outdoor Unit Inverter Compressor Start Failure	The First Start Failure by Master Outdoor Unit Inverter Compressor Abnormality
	2	9	*	Master Outdoor Unit Inverter Compressor Over Current	Master Outdoor Unit Inverter Compressor Fault OR Drive Fault
	3	2	*	Master Outdoor Unit Inverter Compressor1 High Discharge Temperature	Master Outdoor Unit Inverter Compressor1 High Discharge Temperature
	3	3	*	Master Outdoor Unit Inverter Compressor2 High Discharge Temperature	Master Outdoor Unit Inverter Compressor2 High Discharge Temperature
	3	4	*	High Pressure of Master Outdoor Unit	High Pressure of Master Outdoor Unit
	3	5	*	Low Pressure of Master Outdoor Unit	Low Pressure of Master Outdoor Unit
	4	0	*	Master Outdoor Unit Inverter Compressor CT Sensor Fault	Master Outdoor Unit Inverter Compressor CT Sensor open or short
	4	1	*	Master Outdoor Unit Inverter Compressor1 Discharge Temperature Sensor Fault	Master Outdoor Unit Inverter Compressor Discharge Temperature Sensor open or short
	4	2	*	Master Outdoor Unit Low Pressure Sensor Fault	Master Outdoor Unit Low Pressure Sensor open or short
	4	3	*	Master Outdoor Unit High Pressure Sensor Fault	Master Outdoor Unit High Pressure Sensor open or short
	4	4	*	Master Outdoor Unit Air Temperature Sensor Fault	Master Outdoor Unit Air Temperature Sensor open or short

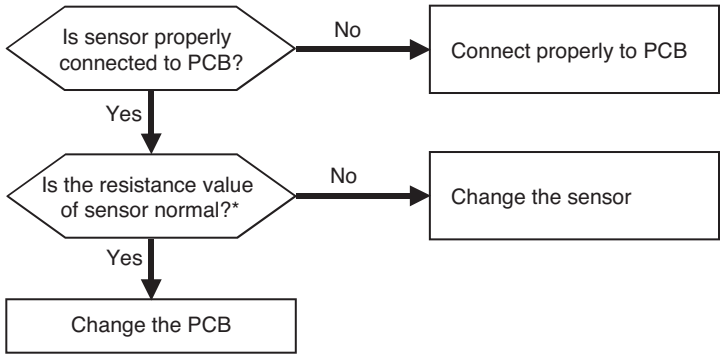
Display				Title	Cause of Error
Outdoor unit related error	4	5	*	Master Outdoor Unit Heat Exchanger Temperature Sensor (Front side) Fault	Master Outdoor Unit Heat Exchanger Temperature Sensor(Front side) open or short
	4	6	*	Master Outdoor Unit Suction Temperature Sensor Fault	Master Outdoor Unit Suction Temperature Sensor open or short
	4	7	*	Master Outdoor Unit Inverter Compressor2 Discharge Temperature Sensor Fault	Master Outdoor Unit Inverter Compressor2 Discharge Temperature Sensor open or short
	4	9	*	Master Outdoor Unit Faulty IPM Temperature Sensor	Master Outdoor Unit IPM Temperature Sensor short/open
	5	0	*	Omitting connection of R, S, T power of Master Outdoor Unit	Omitting connection of Master outdoor unit
	5	1	*	Excessive capacity of indoor units	Excessive connection of indoor units compared to capacity of Outdoor Unit
	5	2	*	Communication error : inverter PCB → Main PCB	Failing to receive inverter signal at main PCB of Master Outdoor Unit
	5	3	*	Communication error : indoor unit → Main PCB of Outdoor Unit	Failing to receive indoor unit signal at main PCB of Outdoor Unit.
	5	7	*	Communication error : Main PCB → inverter PCB	Failing to receive signal main PCB at inverter PCB of Master Outdoor Unit
	6	0	*	Inverter PCB EEPROM Error of Master Outdoor Unit	Access Error of Inverter PCB of Master Outdoor Unit
	6	2	*	Master Outdoor Unit Inverter Heatsink High Temperature	System is turned off by Master Outdoor Unit Inverter Heatsink High Temperature
	6	5	*	Master Outdoor Unit Inverter Heatsink Temperature Sensor Fault	Master Outdoor Unit Inverter Heatsink Temperature Sensor open or short
	6	7	*	Master Outdoor Unit Fan Lock	Restriction of Master Outdoor Unit
	7	1	*	Converter CT Sensor Error of Master Outdoor Unit	Converter CT Sensor open or short of Master Outdoor Unit
	7	5	*	Master Outdoor Unit Fan CT Sensor Error	Master Outdoor Unit Fan CT Sensor open or short
	7	7	*	Master Outdoor Unit Fan Over Current Error	Master Outdoor Unit Fan Current is over 5A
	7	9	*	Master Outdoor Unit Fan Start Failure Error	Master Outdoor Unit Fan First Position Sensing Failure
	8	6	*	Master Outdoor Unit Main PCB EEP-ROM Error	Communication Fail Between Master Outdoor Unit Main MICOM and EEPROM or omitting EEPROM
	8	7	*	Master Outdoor Unit Fan PCB EEP-ROM Error	Communication Fail Between Master Outdoor Unit Fan MICOM and EEPROM or omitting EEPROM

Display					Title	Cause of Error
Outdoor unit related error	1	0	4	*	Communication Error Between Master Outdoor Unit and Other Outdoor Unit	Failing to receive Slave Unit signal at main PCB of Master Outdoor Unit
	1	0	5	*	Outdoor Unit Fan PCB Communication Error	Failing to receive fan signal at main PCB of Outdoor unit
	1	0	6	*	Outdoor Unit FAN IPM Fault Error	Instant Over Current at Outdoor Unit Fan IPM
	1	0	7	*	Outdoor Unit Fan DC Link Low Voltage Error	Outdoor Unit Fan DC Link Input Voltage is under 380V
	1	1	3	*	Outdoor Unit Liquid pipe Temperature Sensor Error	Liquid pipe temperature sensor of Outdoor Unit is open or short
	1	1	4	*	Outdoor Unit Subcooling Inlet Temperature Sensor Error	Outdoor Unit Subcooling Inlet Temperature Sensor Error
	1	1	5	*	Outdoor Unit Subcooling Outlet Temperature Sensor Error	Outdoor Unit Subcooling Outlet Temperature Sensor Error
	1	1	6	*	Outdoor Unit Oil Level Sensor Error	Oil Level Sensor of Outdoor Unit is open or short
	1	4	5	*	Outdoor unit Main Board - External Board communication Error	Outdoor unit Main Board - External Board communication Error
	1	5	0	*	Outdoor Unit Discharge Superheat not satisfied	Outdoor Unit Compressor Discharge Superheat not satisfied during 5 Min.
	1	5	1	*	Failure of operation mode conversion at Outdoor Unit	Failure of operation mode conversion at Outdoor Unit
	1	5	3	*	Outdoor Unit Heat Exchanger Temperature Sensor (upper part) Fault	Outdoor Unit Heat Exchanger Temperature Sensor (upper part) Fault
	1	5	4	*	Outdoor Unit Heat Exchanger Temperature Sensor (lower part) Fault	Outdoor Unit Heat Exchanger Temperature Sensor(lower part) open or short
	1	8	2	*	Outdoor unit External Board Main-Sub Micom communication Error	Outdoor Unit Main Board Main-Sub Micom communication failed
	1	8	7	*	Hydro - Kit P,HEX bursting error	Inlet water temperature is below 5 degree or water temperature error during defrosting operation.
	1	9	3	*	Outdoor Unit Fan Heatsink High Temperature	System is turned off by Outdoor Unit Fan Heatsink High Temperature
	1	9	4	*	Outdoor Unit Fan Heatsink Temperature Sensor Fault	Outdoor Unit Fan Heatsink Temperature Sensor open or short
HR Unit related error	2	0	0	1	Searching pipe Error	Failure of automatic addressing of valves
	2	0	1	C+#HR	HR unit1 Liqiud sensor error	Liquid pipe sensor of HR unit open or short
	2	0	2	C+#HR	HR unit1 Sub Cooling Pipe sensor error	Sub Cooling Pipe In sensor of HR unit open or short
	2	0	3	C+#HR	HR unit1 Sub Cooling Pipe Out sensor error	Sub Cooling Pipe Out sensor of HR unit. open or short
	2	0	4	C+#HR	Communication error	Failing to receive HR unit signal at outdoor unit
Network error	2	4	2	C+#HR	Network error of cntral controller	Communication wiring defect

C: HR unit #: HR unit Number

Error No.	Error Type	Error Point	Main Reasons
01	Indoor unit air sensor error	Indoor unit sensor is open/short	1. Indoor unit PCB wrong connection 2. Indoor unit PCB failure 3. Sensor problem (main reason)
01(FAU)	FAU Outlet air sensor error		
02	Indoor unit pipe inlet sensor error		
06	Indoor unit pipe outlet sensor error		
17(FAU)	FAU Inlet air sensor error		

■ Error diagnosis and countermeasure flow chart

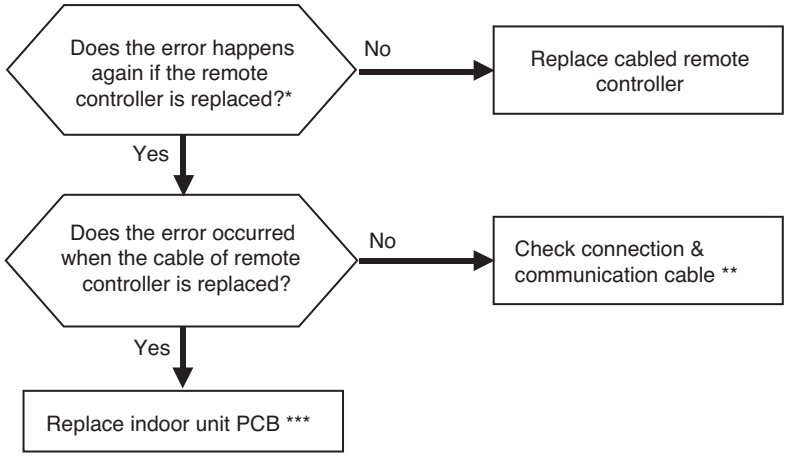


** In case the value is more than 100kΩ (open) or less than 100Ω (short), Error occurs

Refer: Resistance value maybe change according to temperature of temp sensor,
It shows according to criteria of current temperature(±5% margin) ➔ Normal
Air temp sensor: 10°C = 20.7kΩ : 25°C= 10kΩ : 50°C= 3.4kΩ
Pipe temp sensor: 10°C = 10kΩ : 25°C= 5kΩ : 50°C= 1.8kΩ

Error No.	Error Type	Error Point	Main Reasons
03	No communication between cabled remote controller & indoor unit	The remote controller did not receive the signal from indoor unit during specific time	1. Remote controller fault 2. Indoor unit PCB fault 3. Connector fault, Wrong connection 4. Communication cable problem

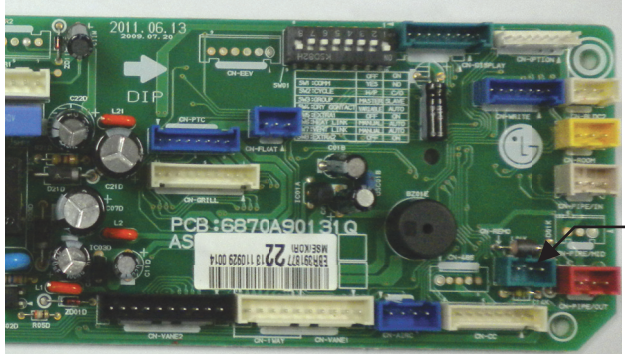
■ Error diagnosis and countermeasure flow chart



* If there is no remote controller to replace : Use another unit's remote controller doing well

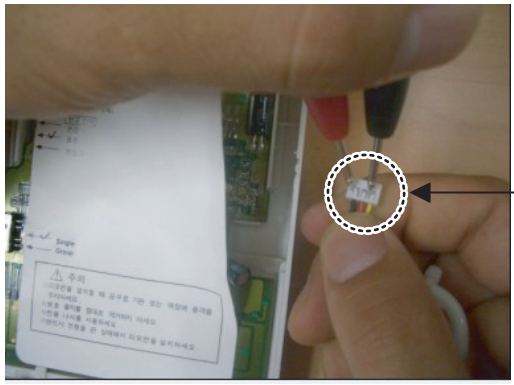
** Check cable : Contact failure of connected portion or extension of cable are main cause
Check any surrounded noise (check the distance with main power cable)
➔ make safe distance from the devices generate electromagnetic wave

*** After replacing indoor unit PCB, do Auto Addressing & input unit's address if connected to central controller.
(All the indoor units connected should be turned on before Auto Addressing



CN-REMO : Remote controller connection

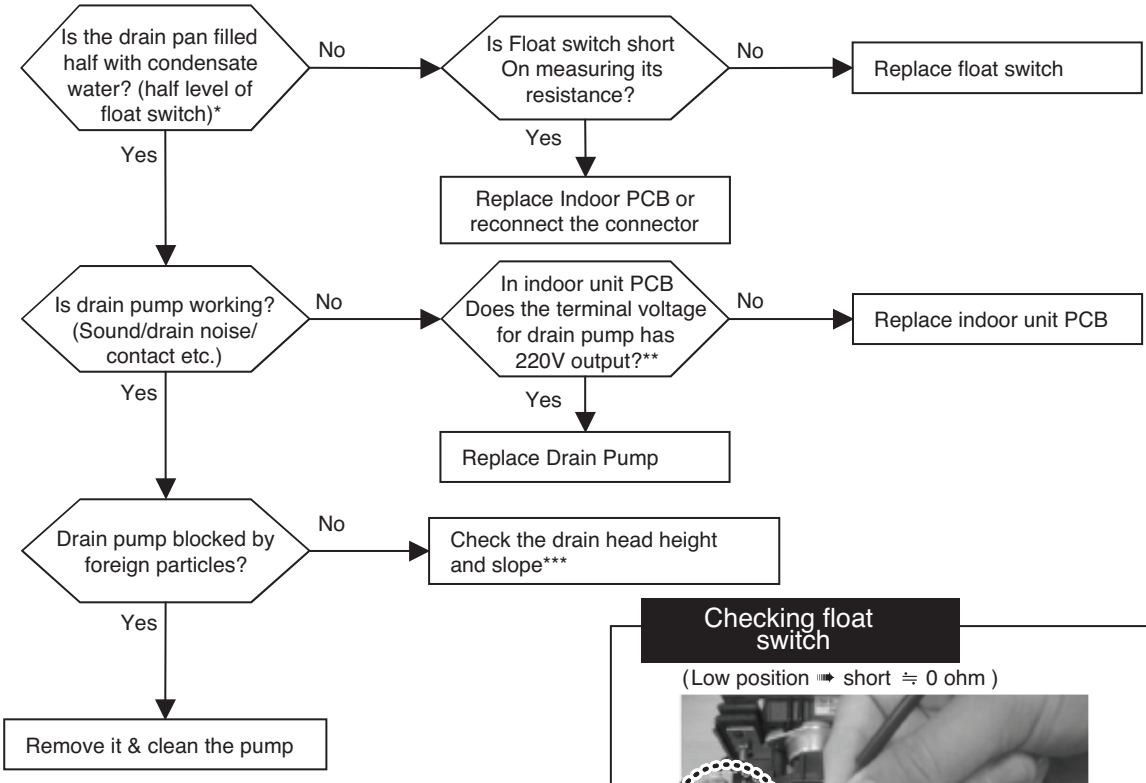
※ The PCB can differ from model to model.
Check from the right source.



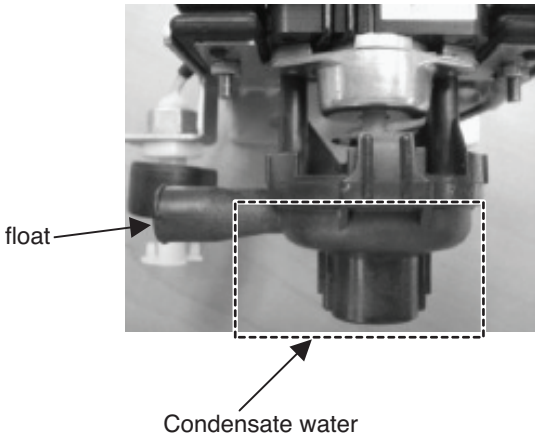
Checking communication cable connection status

Error No.	Error Type	Error Point	Main Reasons
04	Drain pump error	Float switch is open due to rising of condensate water level because of drain pump fault or drain pipe clogging	1. Drain pump/float switch fault 2. Improper drain pipe location, clogging of drain pipe 3. Indoor unit PCB fault

■ Error diagnosis and countermeasure flow chart

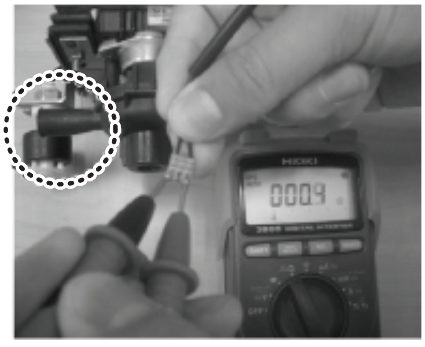


* If the float goes up higher than a half of float switch then the circuit is open & the unit is stopped automatically.

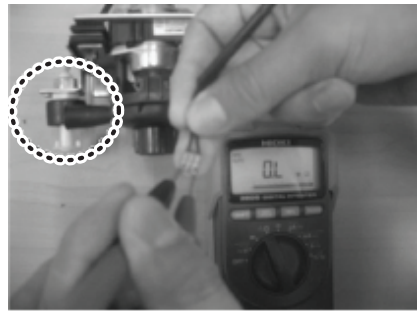


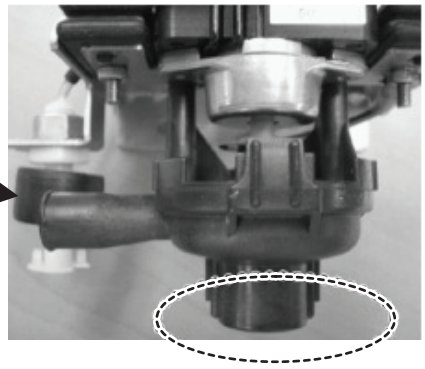
Checking float switch

(Low position ➠ short ≒ 0 ohm)

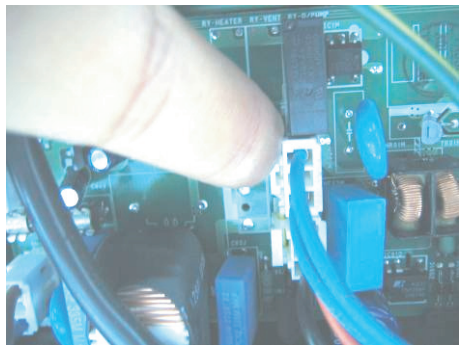


(High position ➠ Open)





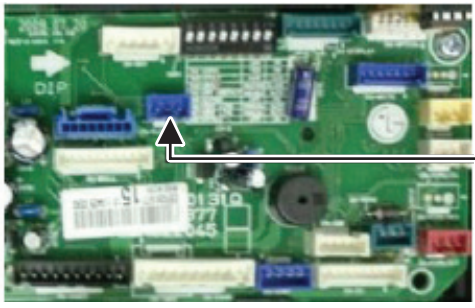
A:Point to check rotating



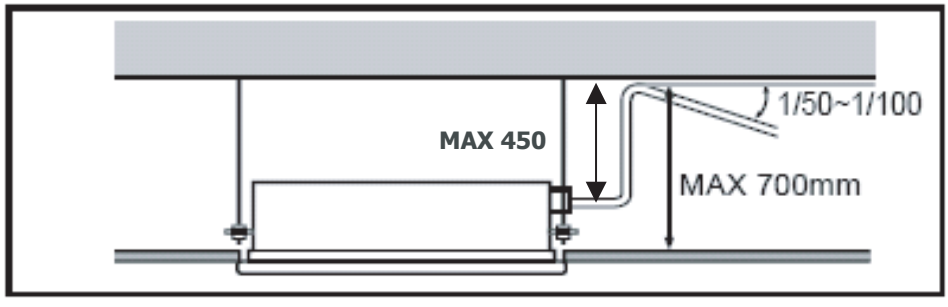
*** Indoor PCB drain pump connector

(Check input of 220V)

(Marked as **CN-DPUMP)**

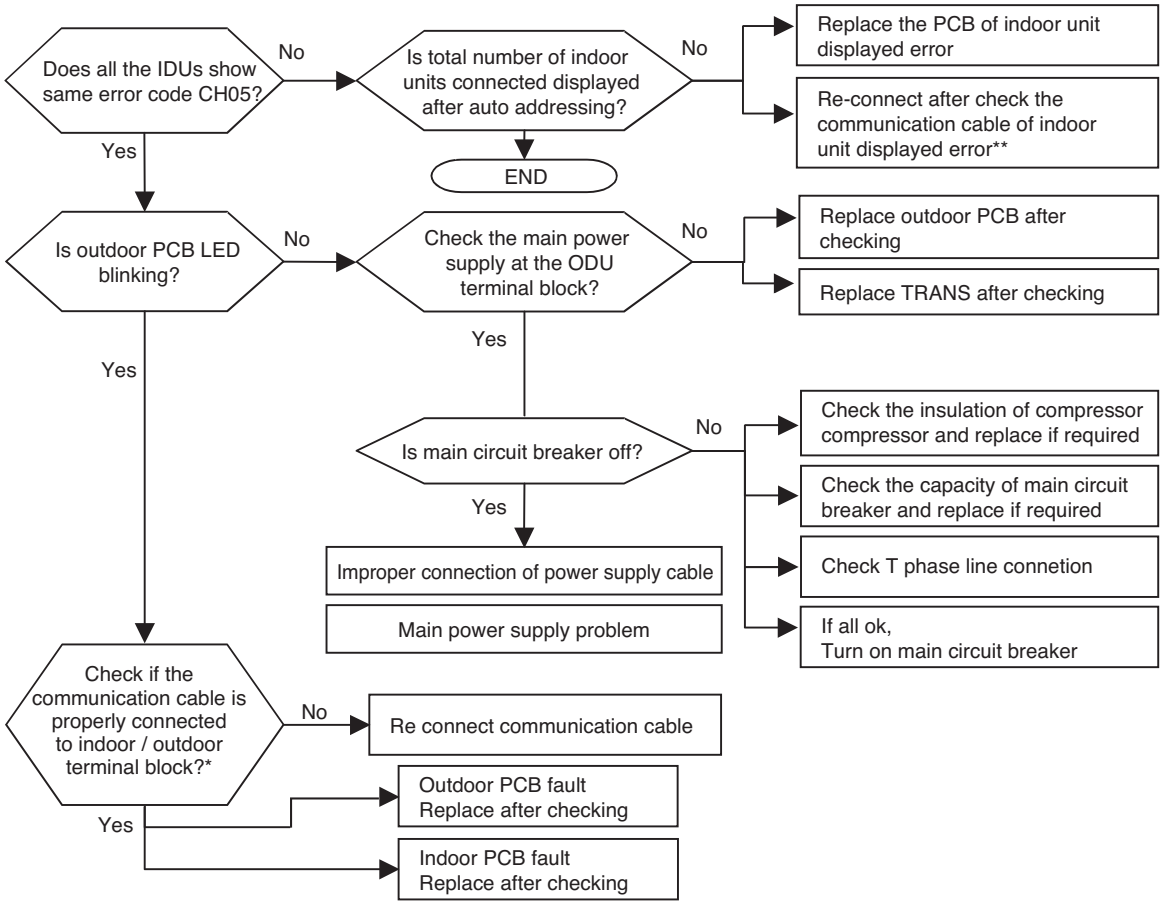


[***] Standard of drain pipe head height / slope

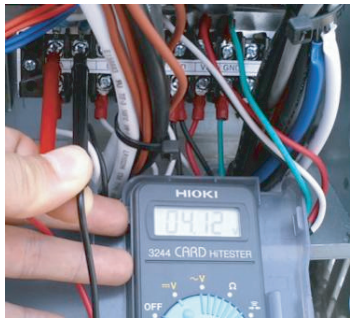


Error No.	Error Type	Error Point	Main Reasons
05	Indoor & Outdoor unit communication error	No signal communication between indoor & outdoor units.	1. Auto addressing is not done 2. Communication cable is not connected 3. Short circuit of communication cable 4. Indoor unit communication circuit fault 5. Outdoor unit communication circuit fault 6. Not enough distance between power and communication cable? 7. T phase line disconnection or N phase connected.

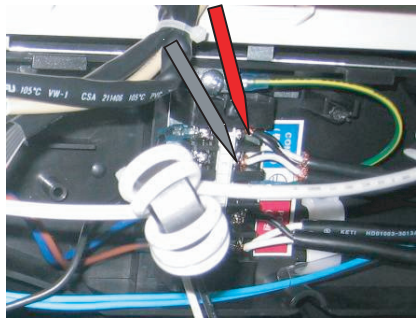
■ Error diagnosis and countermeasure flow chart



* (Note1) communication from IDU is normal if voltage fluctuation(-9V ~ +9V) exists when checking DC voltage of communication terminal between IDU and ODU



* If the DC voltage between communication terminal A, B of indoor unit is fluctuate within (-9V~+9V) then communication from outdoor unit is normal



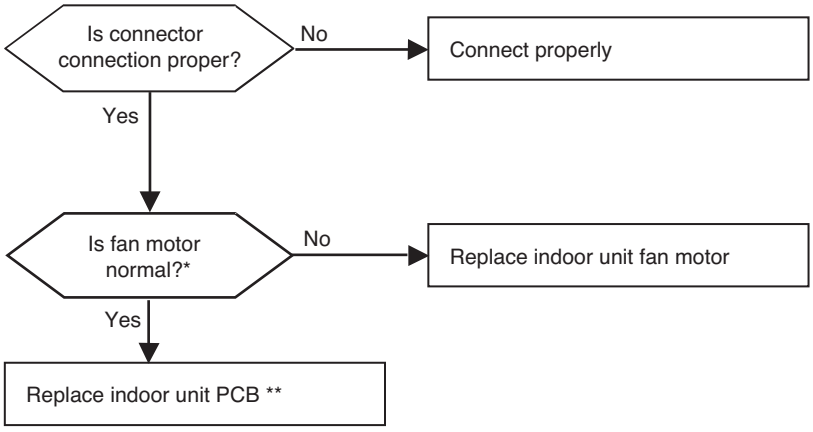
Error No.	Error Type	Error Point	Main Reasons
09	Indoor unit EEPROM error	Error occur in EEPROM of the Indoor PCB	1. Error developed in communication between the micro- processor and the EEPROM on the surface of the PCB. 2. ERROR due to the EEPROM damage

■ Error diagnosis and countermeasure flow chart

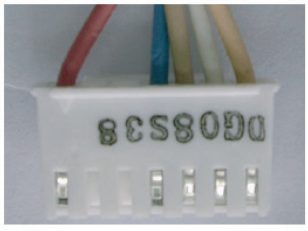
- Replace the indoor unit PCB, and then make sure to perform Auto addressing and input the address of central control

Error No.	Error Type	Error Point	Main Reasons
10	Indoor unit BLDC fan motor failure	Indoor BLDC fan motor feedback signal is absent (for 50 seconds.)	1. Motor connector connection fault 2. Indoor PCB fault 3. Motor fault

■ Error diagnosis and countermeasure flow chart



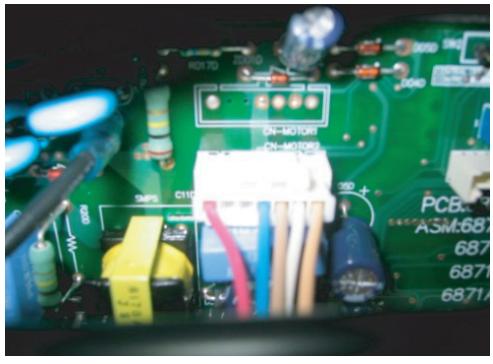
* It is normal when check hall sensor of indoor fan motor as shown below



Each termainl with the tester

Tester		Normal resistance(±10%)	
+	-	TH chassis	TD chassis
①	④	∞	∞
⑤	④	hundreds kΩ	hundreds kΩ
⑥	④	∞	∞
⑦	④	hundreds kΩ	hundreds kΩ

<Checking connection state of fan motor connector>



** Replace the indoor unit PCB, and then make sure to do Auto addressing and input the address of central control

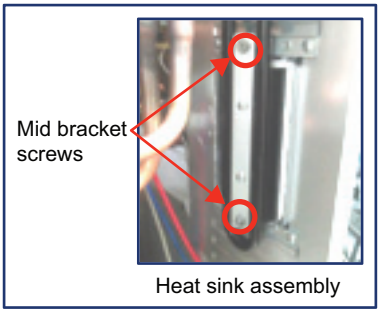
WARNING

• The connection of motor connector to PCB should be done under no power supplying to PCB.

■ Control box / Inverter PCB Servicing / Dismantling Procedure.

WARNING

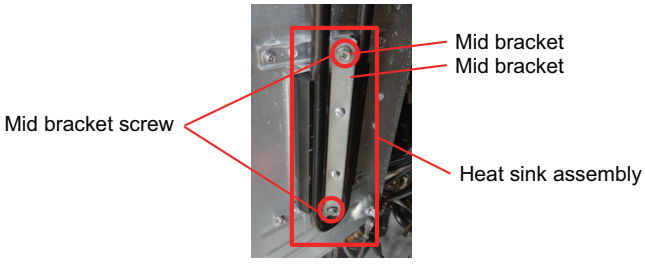
- Do not pull out the heat sink assembly before removing the middle bracket screws.
- Do not apply heavy force on tube parts while detaching the heat sink assembly.
  It may damage and leads to failure of device. Gently detach total heat sink assembly.



■ Control Box assembly Servicing / Dismantling Procedure

1. Remove the control box cover.

2. Remove the middle bracket screws as shown in the figure.

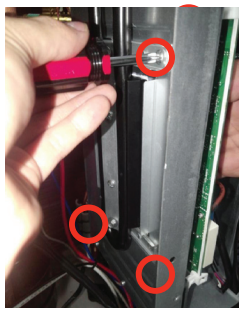


3. Gently detach the Heat sink assembly from the control box
4. Detach Fan lead wire from the control box and compressor lead wires from the compressors.
5. Now the control box assembly can be removed from the outdoor unit after removing the outer screws.
6. Inversely follow above procedure (1~5) to reassemble the control box.

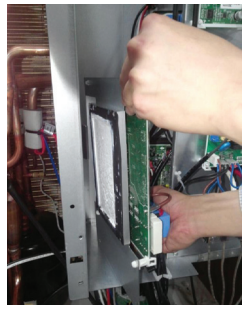
Note.
Apply thermal grease at the heat sink if necessary.

■ Inverter PCB Servicing / Dismantling Procedure

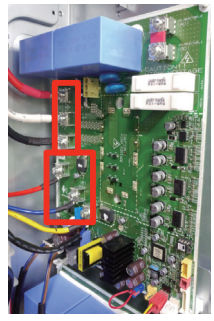
1. Remove the Thermal Pad mounting screws at the left side of the control box (4EA)



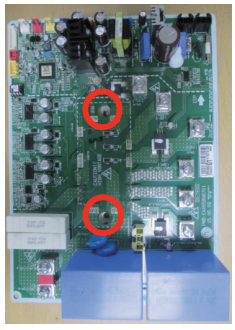
2. Carefully pull out the Inverter PCB from control box assembly.



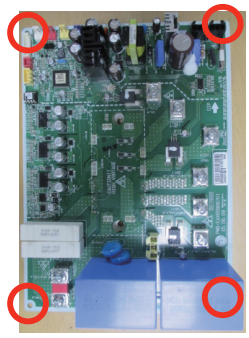
3. Detach the Compressor (U/V/W) and the power input (R/S/T) lead wires.



4. Unscrew the middle IGBT mounting screws (2EA)



5. Finally take out the PCB from the corner supporters.

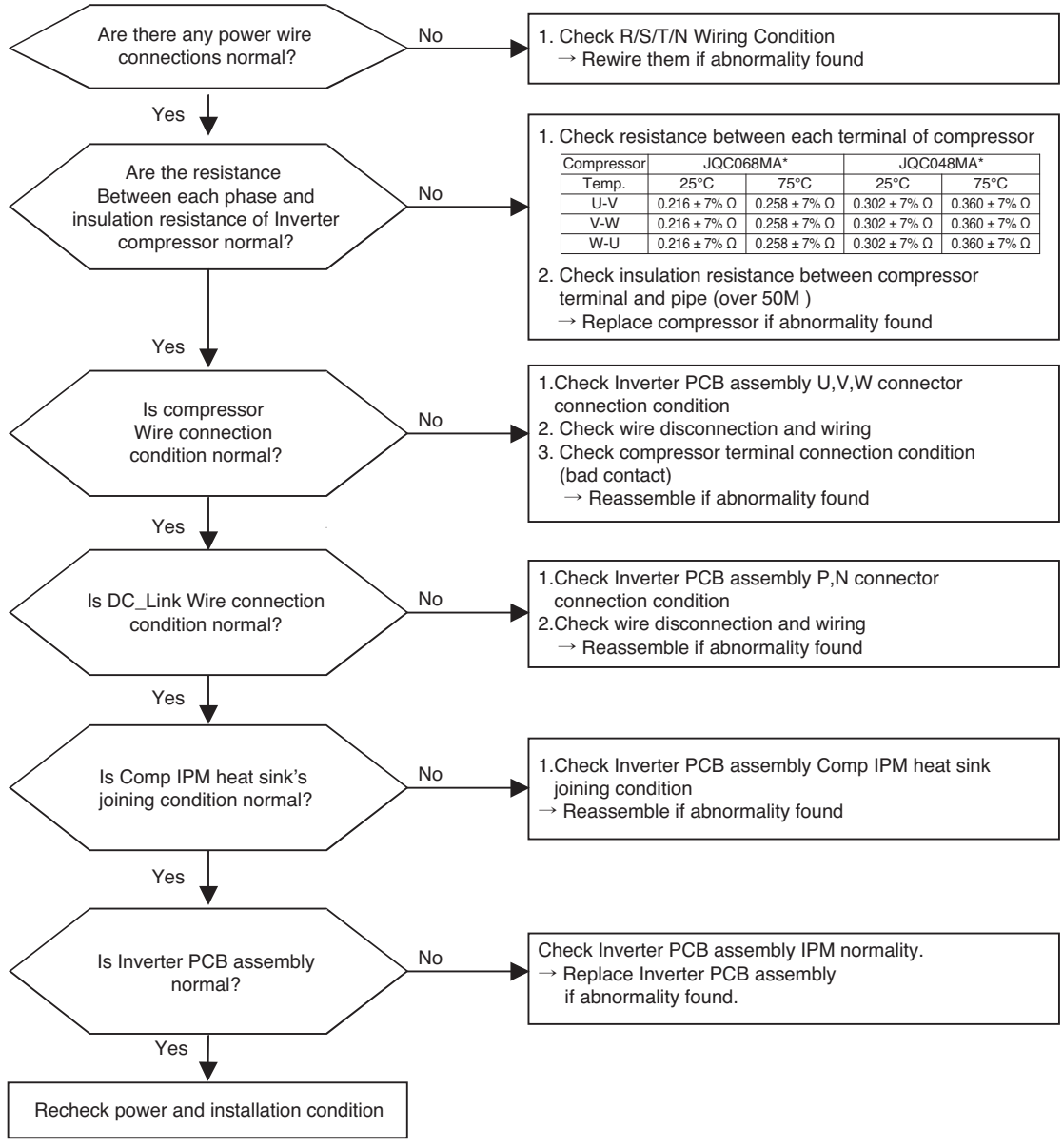


6. Follow the same procedure (1~5) inversely to reassembly the inverter PCB.

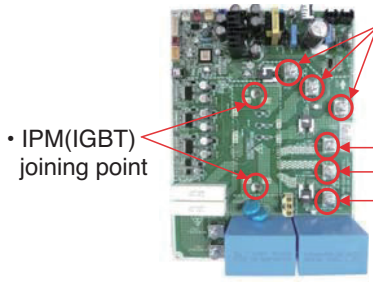
Note.
1. Apply thermal grease at heat sink if needed.
2. Carefully reconnect the wires with out interchanging the locations.

Error No.	Error Type	Error Point	Main Reasons
21* Master 211 Slave1 212 Slave2 213 Slave3 214	Inverter PCB Assy. IGBT Fault occur	IPM self protection circuit activation (Overcurrent/IPM overheating/Vcc low voltage)	1.Over current detection at Inverter compressor(U,V,W) 2.Compressor damaged (insulation damaged/Motor damaged) 3.IPM overheating (Heat sink disassembled) 4.Inverter compressor terminal disconnected or loose 5.Inverter PCB assembly damaged 6.ODU input current low

■ Error diagnosis and countermeasure flow chart



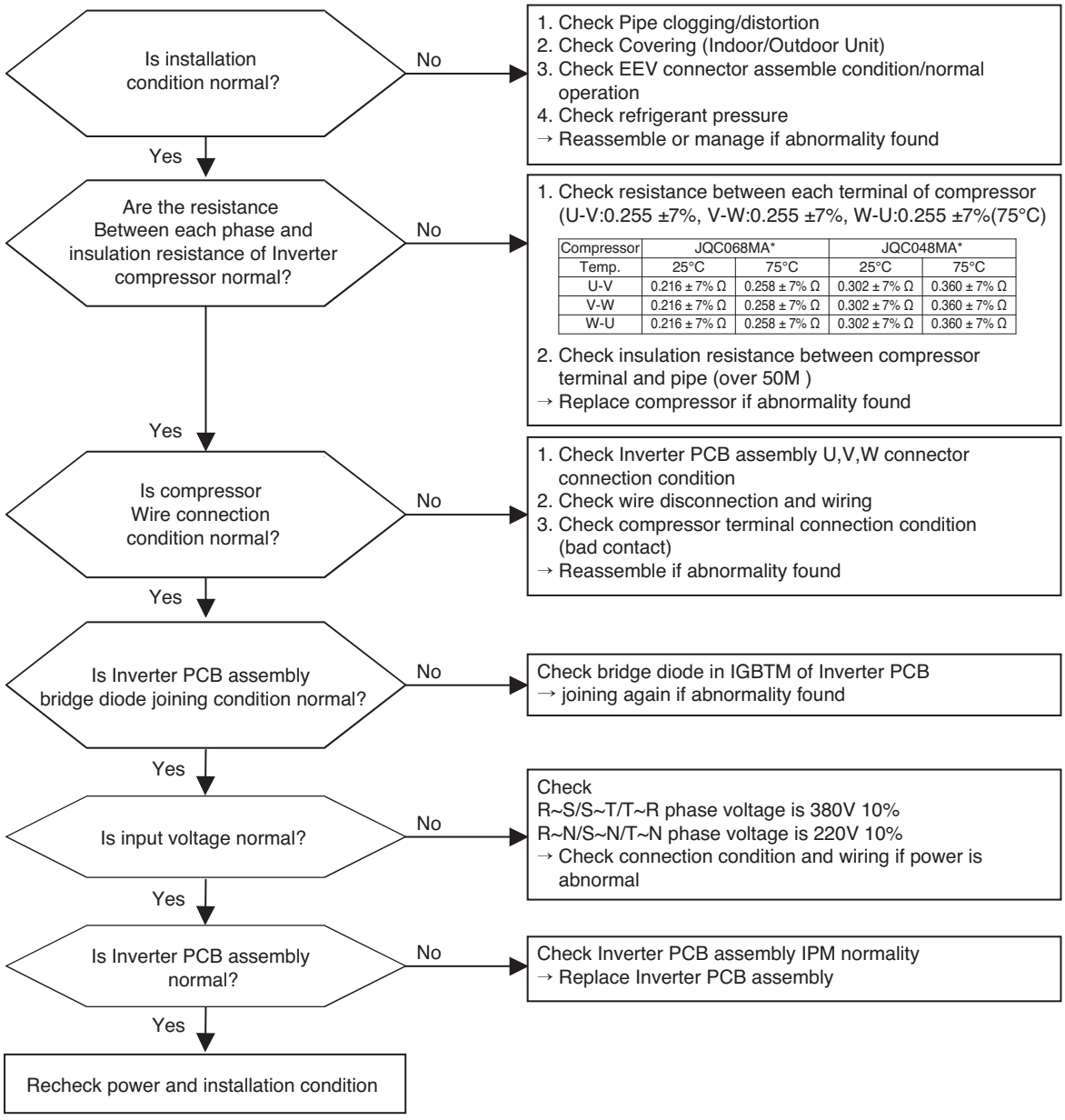
* Measuring resistance between each terminal of compressor



• Check DC Link connector joining condition

Error No.	Error Type	Error Point	Main Reasons
22* Master 221 Slave1 222 Slave2 223 Slave3 224	AC Input Current Over Error	Inverter PCB Assembly input 3 phase power current is over limited value(24A)	1. Overload operation (Pipe clogging/Covering/EEV defect/Ref. overcharge) 2. Compressor damage(Insulation damage/Motor damage) 3. Input voltage low 4. Power Line Misconnection 5. Inverter PCB Assembly damage (Input current sensing part)

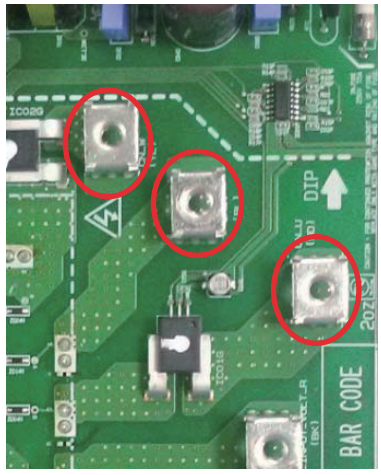
■ Error Diagnosis and Countermeasure Flow Chart



* Measuring resistance between each terminal of compressor

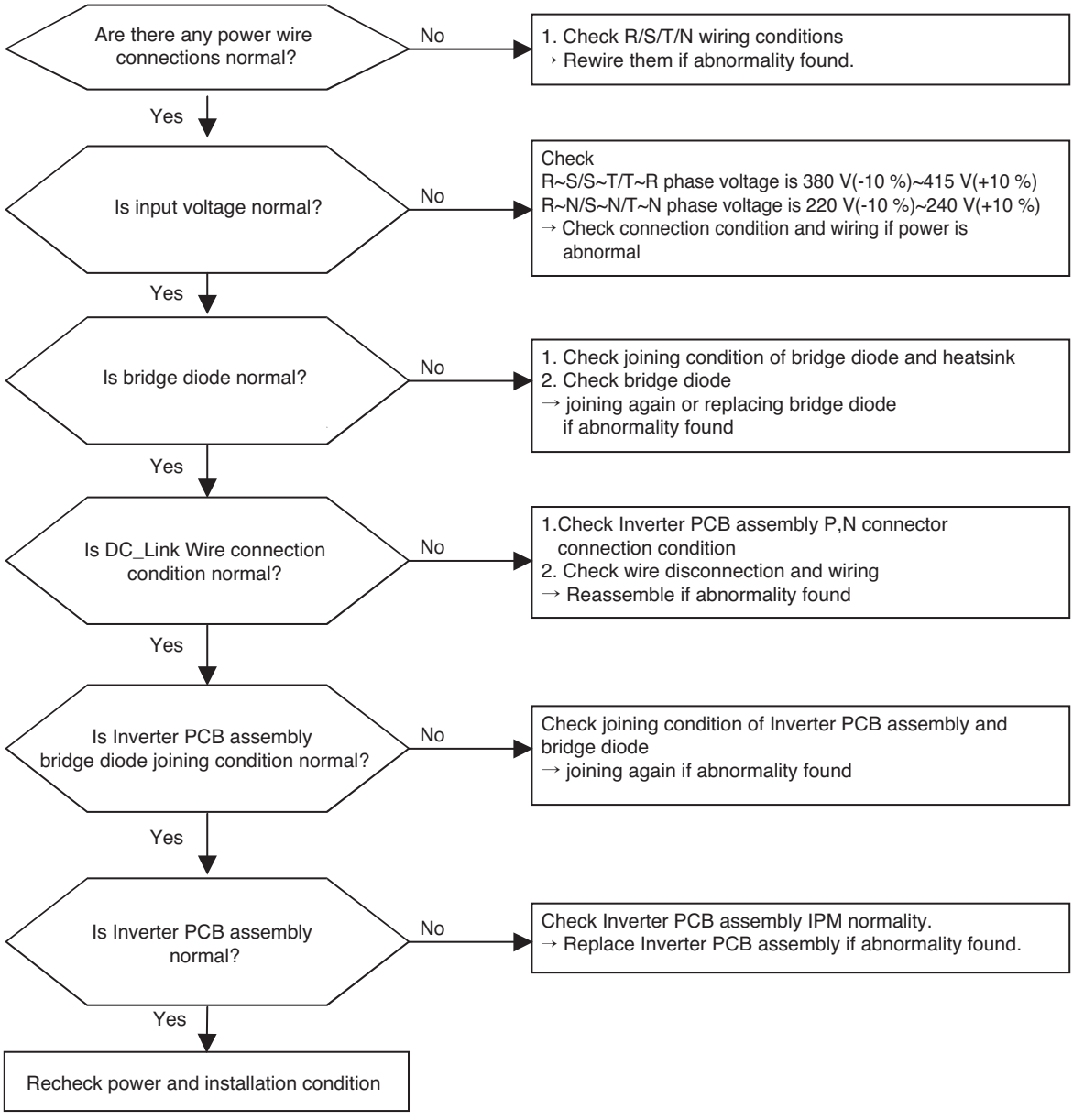
* Measuring input voltage

* Compressor wire connector connection



Error No.	Error Type	Error Point	Main Reasons
23* Master 231 Slave1 232 Slave2 233 Slave3 234	Inverter Compressor DC Link Low Voltage	DC Voltage isn't charged after starting relay on	1. DC Link terminal misconnection/terminal contact fault 2. Condenser damage 3. Comp PCB assembly damage (DC Link voltage sensing part) 4. Input voltage low

■ Error Diagnosis and Countermeasure Flow Chart



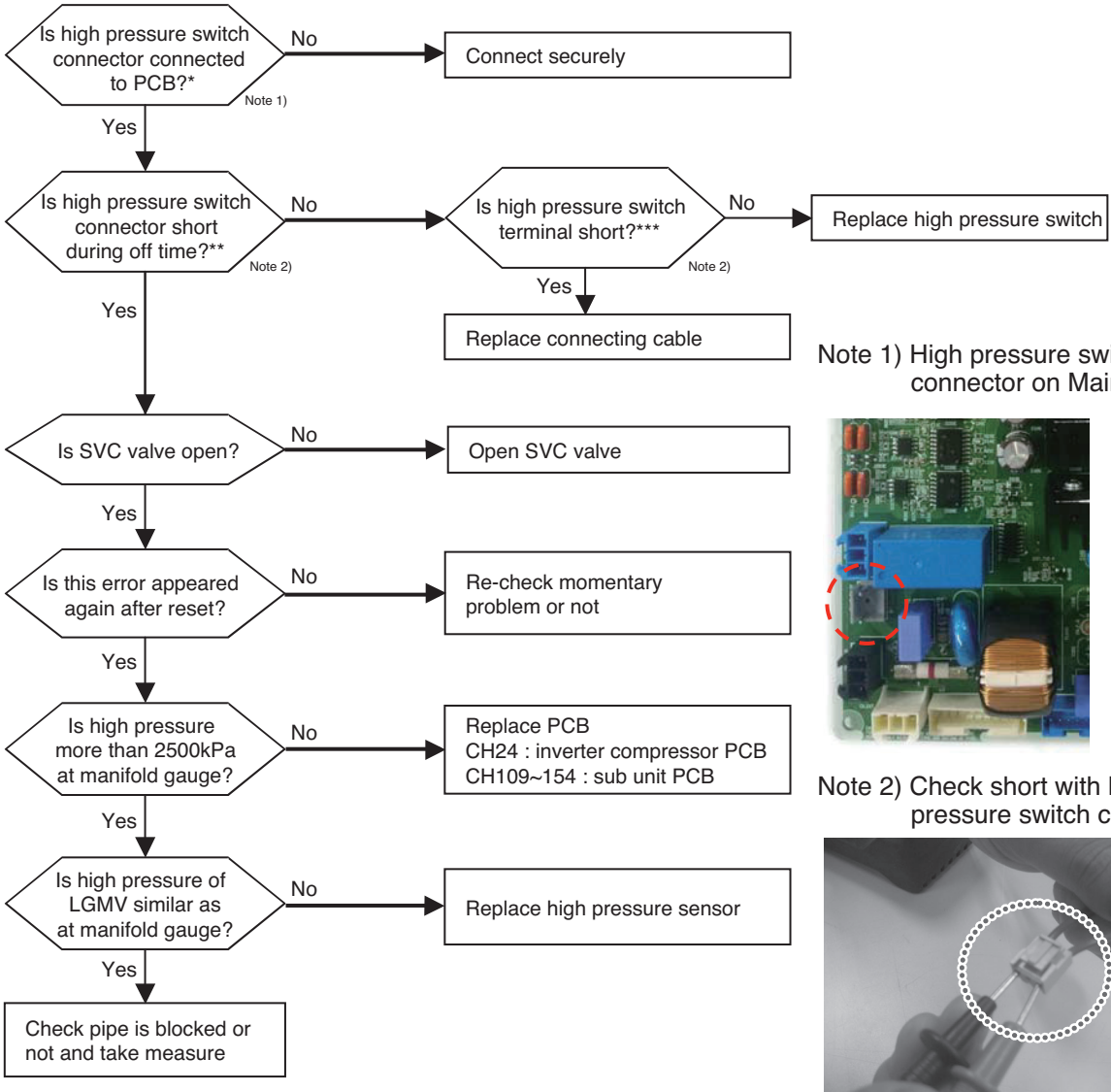
* Check DC_Link Connector joining condition

• DC Link Connector

* Measuring input voltage

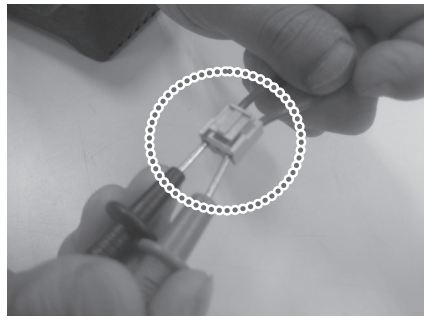
Error No.	Error Type	Error Point	Main Reasons
24* Master 241 Slave1 242 Slave2 243 Slave3 244	Excessive rise of discharge pressure in outdoor compressor	Compressor off due to the high pressure switch in outdoor unit	1. Defective high pressure switch 2. Defective fan of indoor unit or outdoor unit 3. Check valve of compressor clogged 4. Pipe distortion due to the pipe damage 5. Refrigerant overcharge 6. Defective EEV at the indoor or outdoor unit. 7. Covering or clogging(Outdoor covering during the cooling mode /Indoor unit filter clogging during the heating mode) 8. SVC valve clogging 9. Defective outdoor PCB 10. Defective active path valve

■ Error diagnosis and countermeasure flow chart



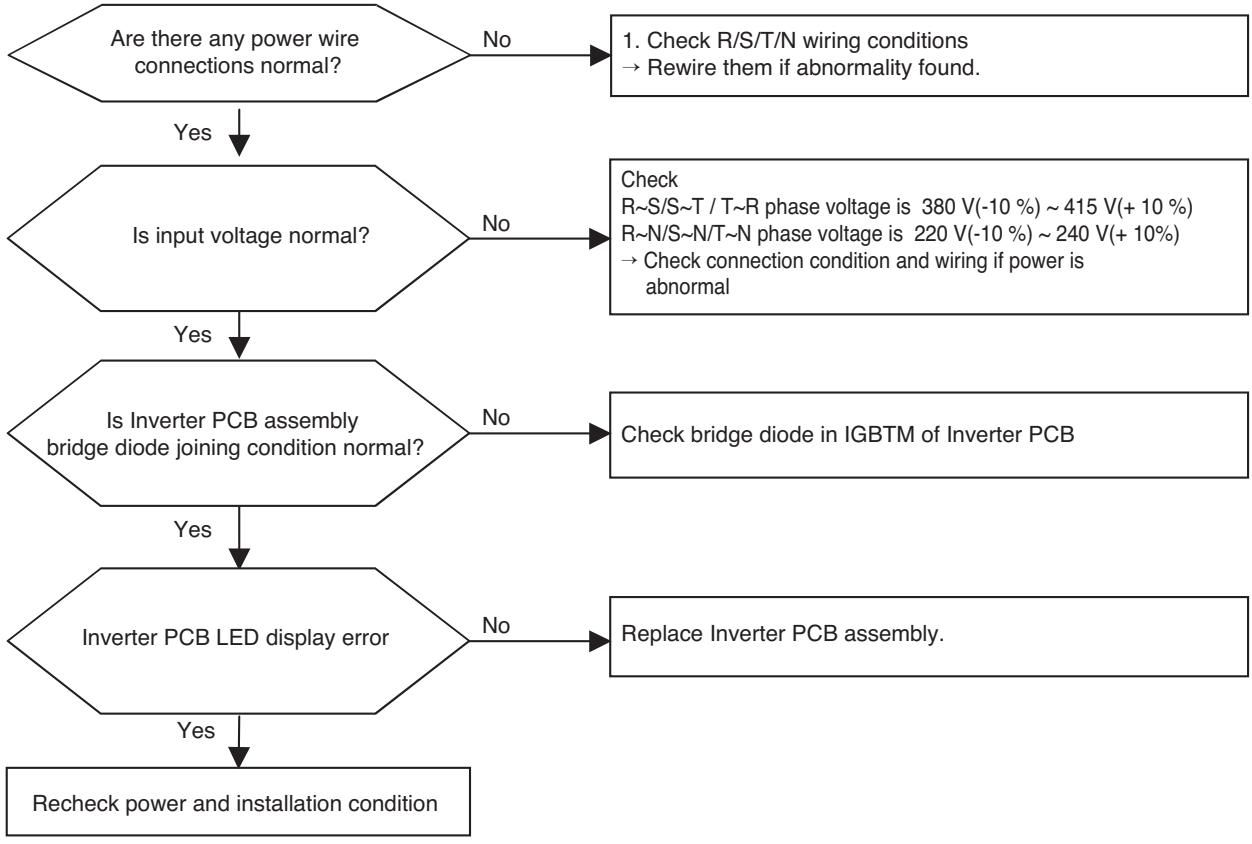
Note 1) High pressure switch connector on Main PCB

Note 2) Check short with high pressure switch connector



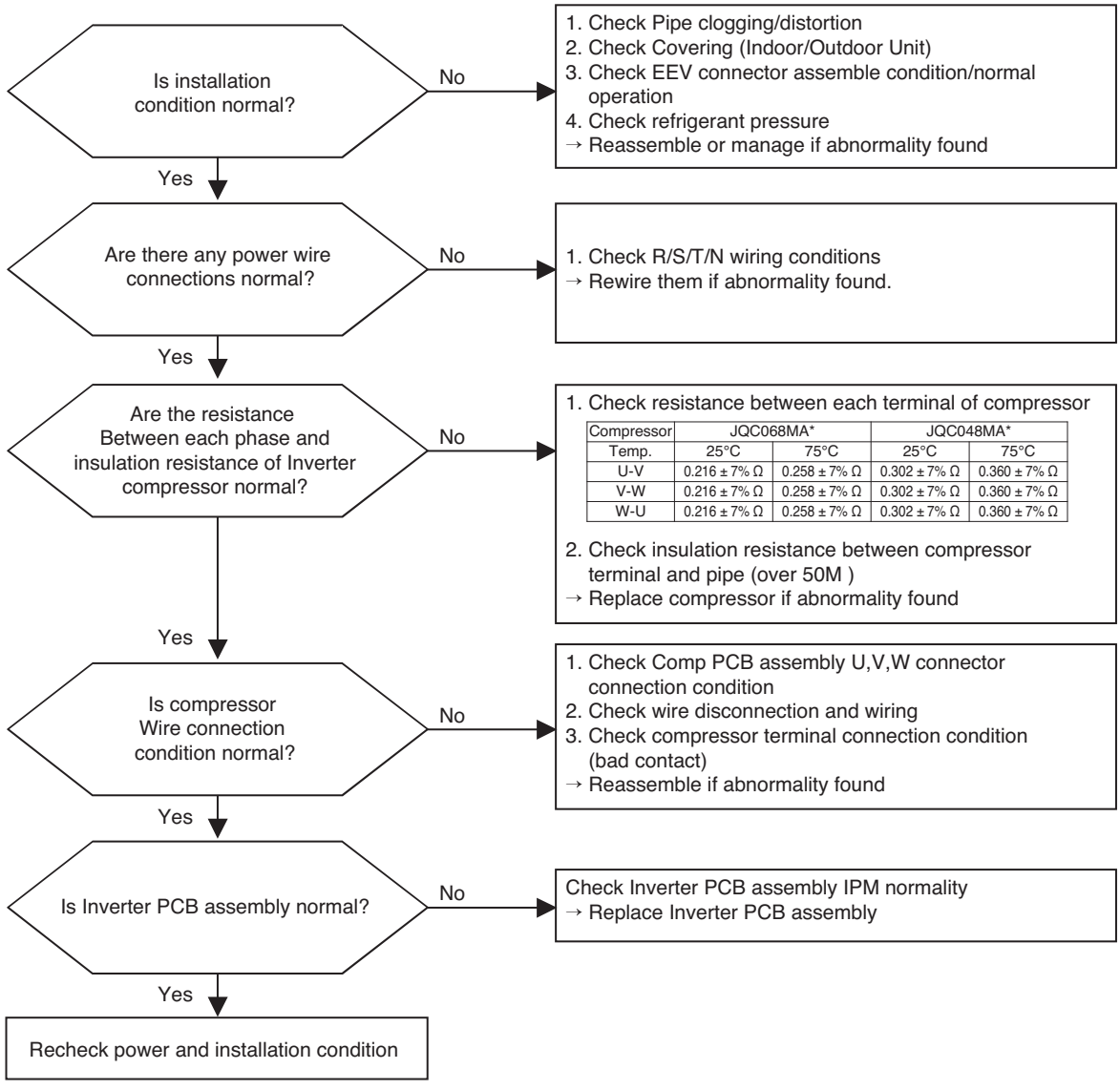
Error No.	Error Type	Error Point	Main Reasons
25* Master 251 Slave1 252 Slave2 253 Slave3 254	Input Voltage high/low	Input voltage is over limited value of the product (304 V or less, 536 V or more)	1. Input voltage abnormal (T-N, R-S, S-T, T-R) 2. Outdoor unit Inverter PCB assembly damage (input voltage sensing part) 3. N phase line disconnection

■ Error Diagnosis and Countermeasure Flow Chart



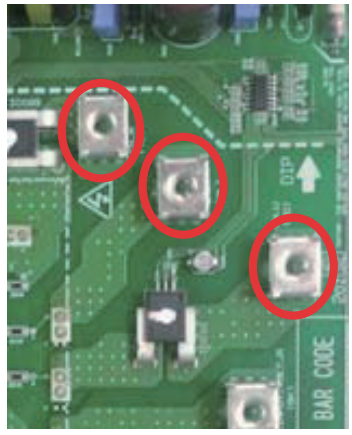
Error No.	Error Type	Error Point	Main Reasons
26* Master 261 Slave1 262 Slave2 263 Slave3 264	Inverter compressor starting failure Error	Starting failure because of compressor abnormality	1. Overload operation (Pipe clogging/Covering/EEV defect/Ref. overcharge) 2. Compressor damage (Insulation damage/Motor damage) 3. Compressor wiring fault 4. ODU Comp PCB damage (CT)

■ Error Diagnosis and Countermeasure Flow Chart



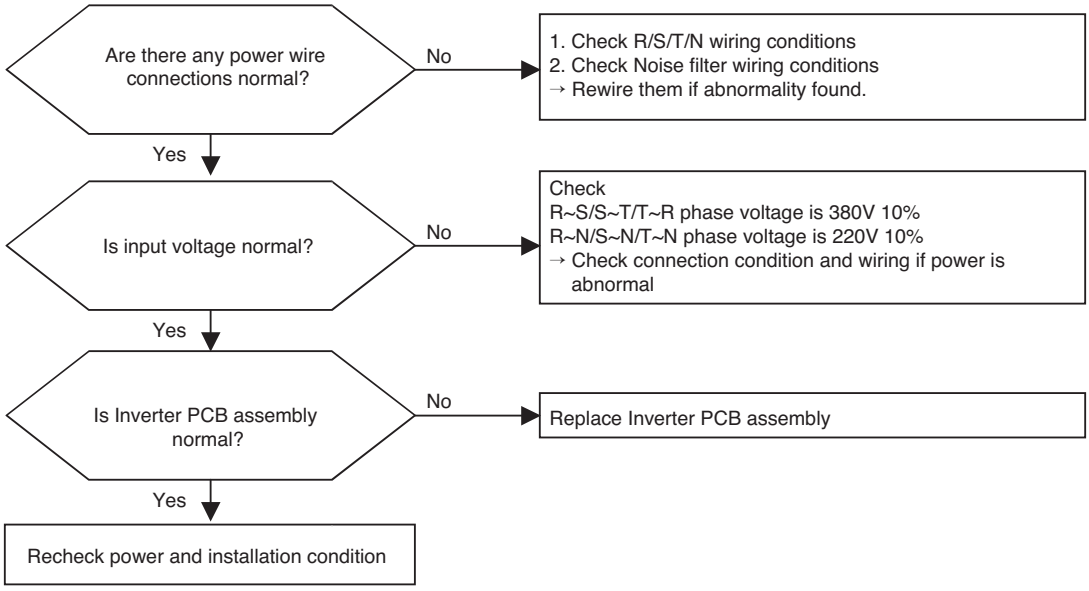
* Measuring resistance between each terminal of compressor

* Compressor wire connection



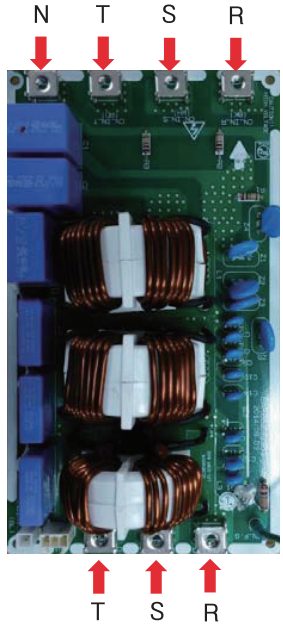
Error No.	Error Type	Error Point	Main Reasons
28* Master 281 Slave1 282 Slave2 283 Slave3 284	Inverter DC link high voltage error	Inv PCB DC link voltage supplied over 780V	1. Input voltage abnormal (R,S,T,N) 2. ODU Comp PCB damage (DC Link voltage sensing part)

■ Error Diagnosis and Countermeasure Flow Chart



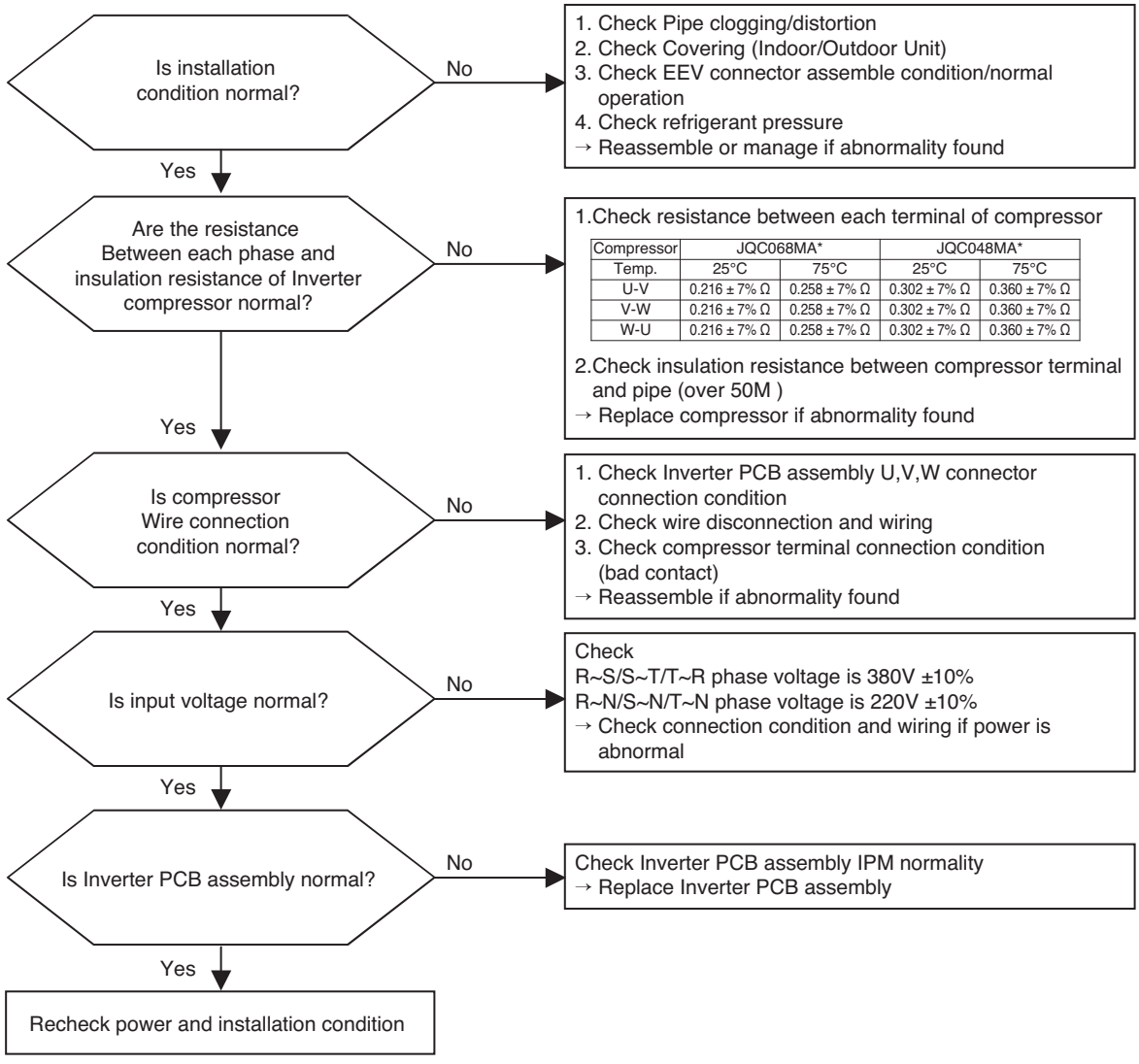
* Measuring input voltage

* Noise filter wiring



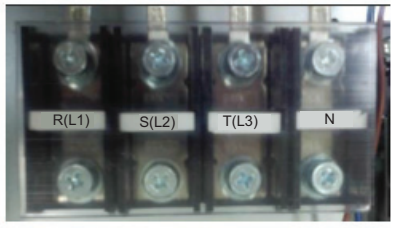
Error No.	Error Type	Error Point	Main Reasons
29* Master 291 Slave1 292 Slave2 293 Slave3 294	Inverter compressor over current	Inverter compressor input current is over 30A	1. Overload operation (Pipe clogging/Covering/EEV defect/Ref. overcharge) 2. Compressor damage(Insulation damage/Motor damage) 3. Input voltage low 4. ODU Inverter PCB assembly damage

■ Error Diagnosis and Countermeasure Flow Chart

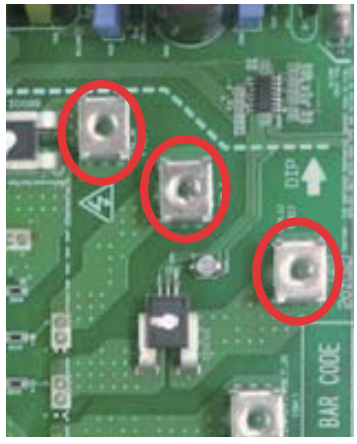


*** Measuring resistance between each terminal of compressor**

*** Measuring input voltage**

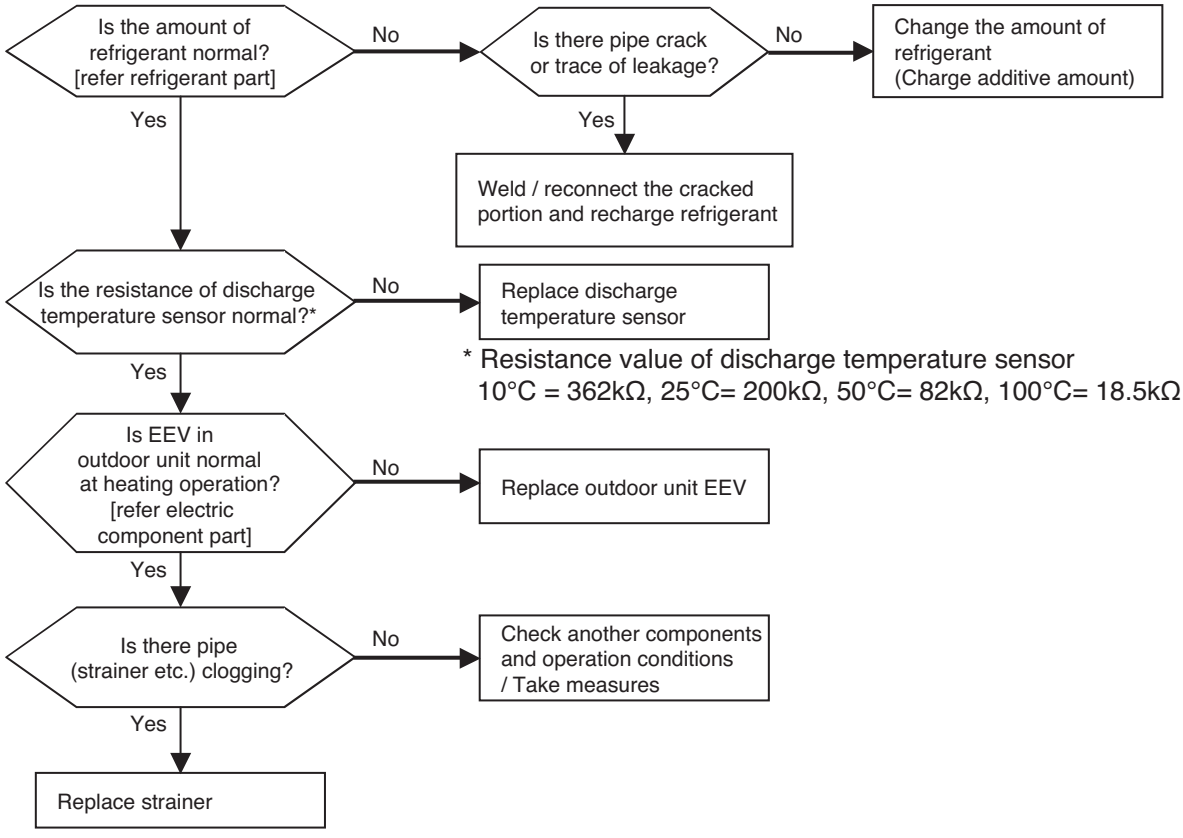


*** Compressor wire connection**



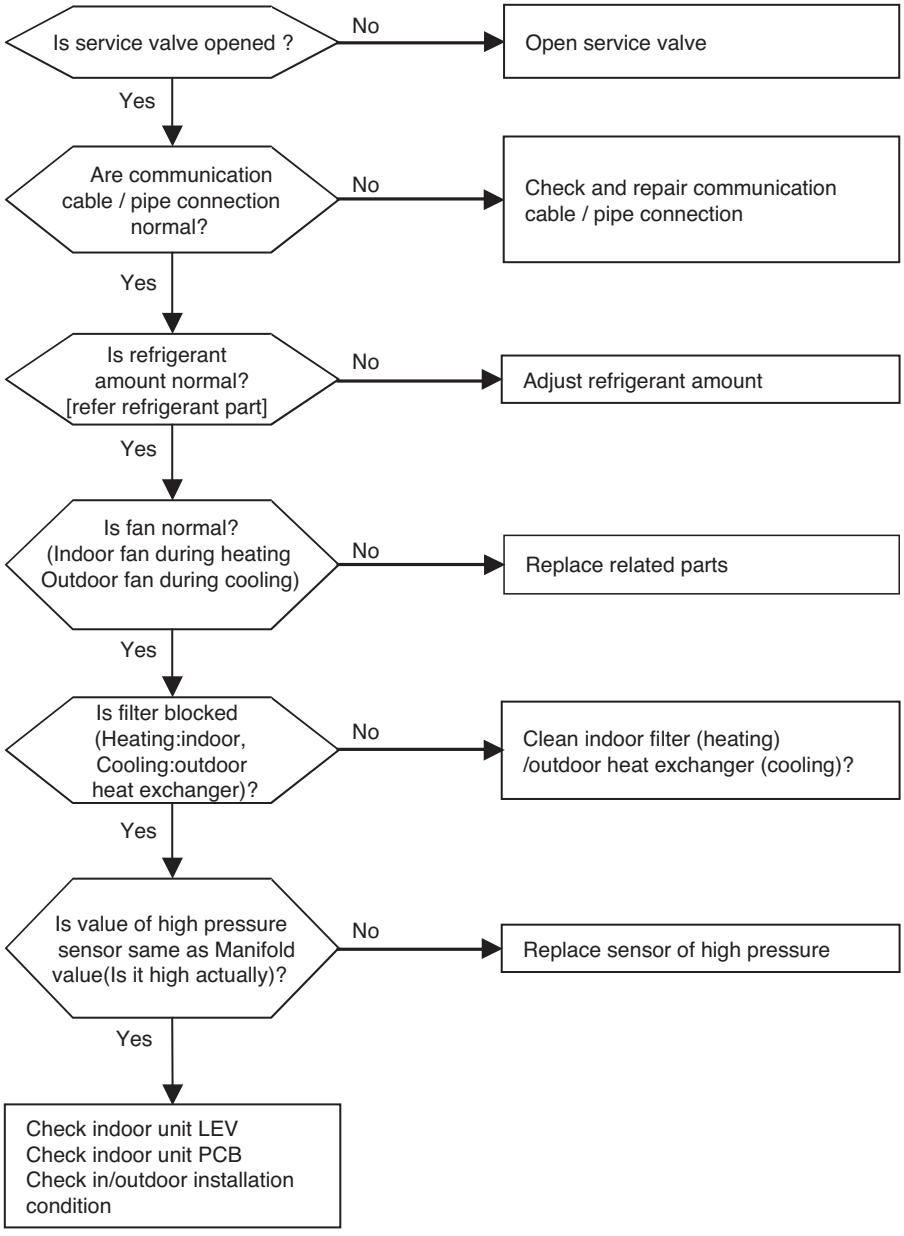
Error No.	Error Type	Error Point	Main Reasons
32* Master 321 Slave1 322 Slave2 323 Slave3 324	Over-increase discharge temperature of inverter compressor 1 at main outdoor unit	Compressor is off because of over-increase discharge temperature of inverter compressor 1	1. Temperature sensor defect of inverter compressor 1 discharge pipe 2. Refrigerant shortage / leak 3. EEV defect 4. Liquid injection valve defect
33* Master 331 Slave1 332 Slave2 333 Slave3 334	Over-increase discharge temperature of inverter compressor 2 at main outdoor unit	Compressor is off because of over-increase discharge temperature of inverter compressor 2	1. Temperature sensor defect of inverter compressor 2 discharge pipe 2. Refrigerant shortage / leak 3. EEV defect 4. Liquid injection valve defect

■ Error diagnosis and countermeasure flow chart



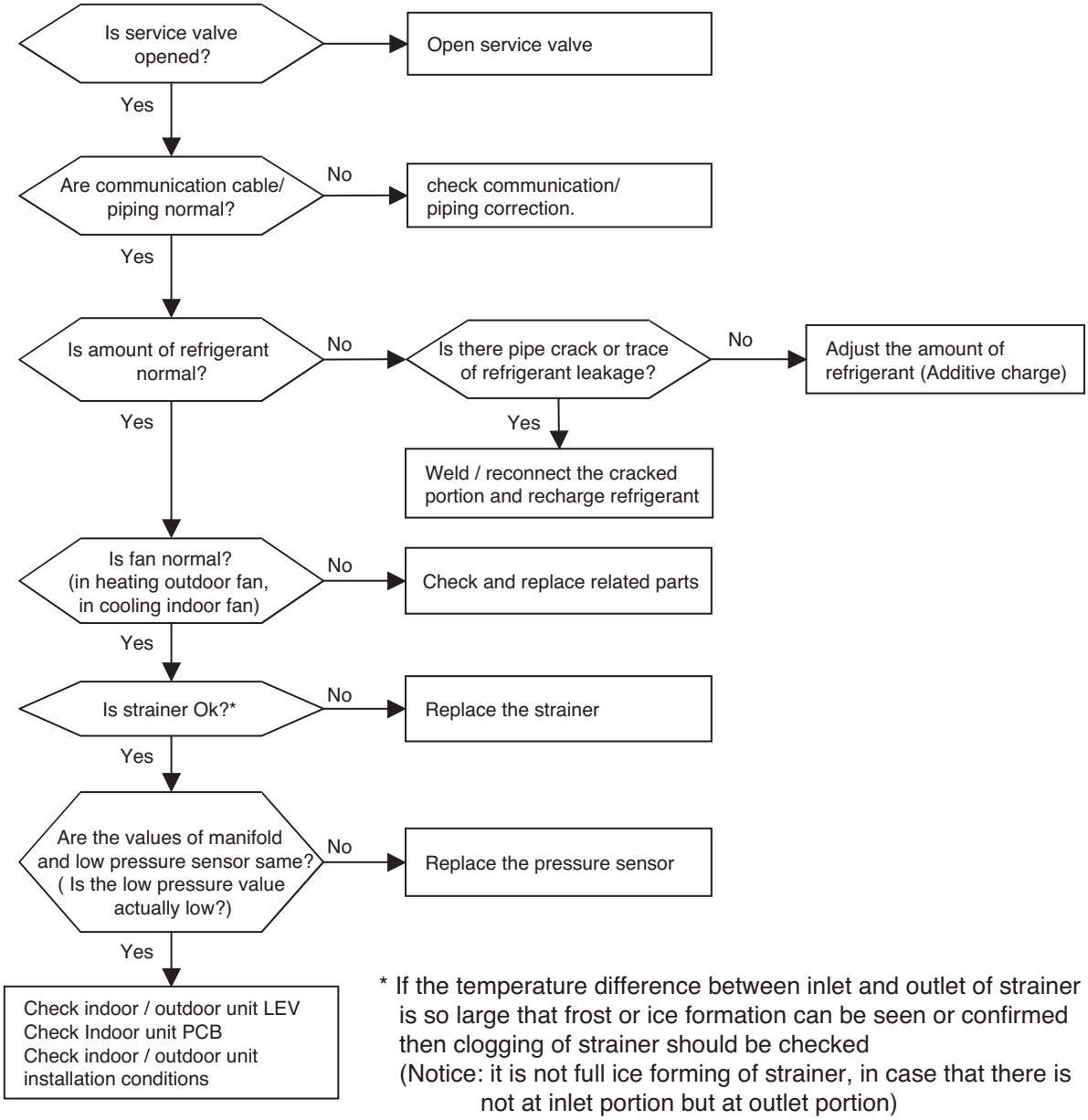
Error No.	Error Type	Error Point	Main Reasons
34* Master 341 Slave1 342 Slave2 343 Slave3 344	Over-increase of discharge pressure of compressor	Error happens because of 10 times successive compressor off due to over-increase of high pressure by high pressure sensor	1. Defect of high pressure sensor 2. Defect of indoor or outdoor unit fan 3. Deformation because of damage of refrigerant pipe 4. Over-charged refrigerant 5. Defective indoor / outdoor unit EEV 6. When blocked - Outdoor unit is blocked during cooling - Indoor unit filter is blocked during heating 7. SVC valve is clogged 8. PCB defect of outdoor unit 9. Indoor unit's pipe temperature defect 10. Indoor unit pipe temperature sensor defect

■ Error diagnosis and countermeasure flow chart



Error No.	Error Type	Error Point	Main Reasons
35* Master 351 Slave1 352 Slave2 353 Slave3 354	Excessive drop of discharge pressure of compressor	Error happens because of 3 times successive compressor off due to excessive drop of low pressure by the low pressure sensor	1. Defective low pressure sensor 2. Defective outdoor/indoor unit fan 3. Refrigerant shortage/leakage 4. Deformation because of damage of refrigerant pipe 5. Defective indoor / outdoor unit EEV 6. Covering / clogging (outdoor unit covering during the cooling mode/ indoor unit filter clogging during heating mode) 7. SVC valve clogging 8. Defective outdoor unit PCB 9. Defective indoor unit pipe sensor

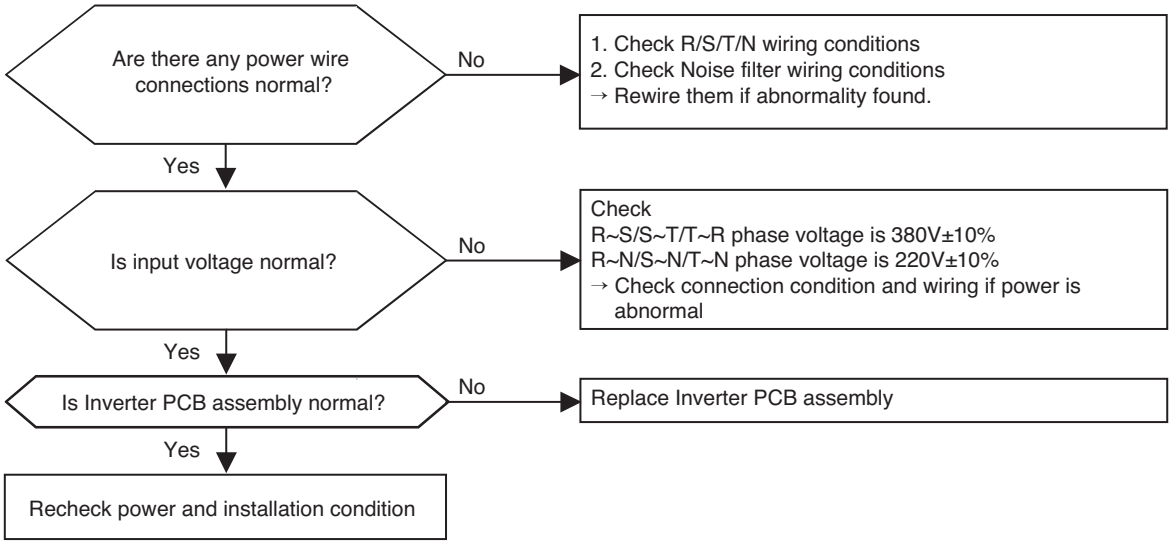
■ Error diagnosis and countermeasure flow chart



* If the temperature difference between inlet and outlet of strainer is so large that frost or ice formation can be seen or confirmed then clogging of strainer should be checked
(Notice: it is not full ice forming of strainer, in case that there is not at inlet portion but at outlet portion)

Error No.	Error Type	Error Point	Main Reasons
40* Master 401 Slave1 402 Slave2 403 Slave3 404	Inverter compressor CT sensor error	Micom input voltage isn't within 2.5V ±0.3V at initial state of power supply	1. Input voltage abnormal (T-N) 2. DC power part damage (DC 5V) 3. Outdoor unit's inverter PCB damage (CT sensing part)

■ Error Diagnosis and Countermeasure Flow Chart

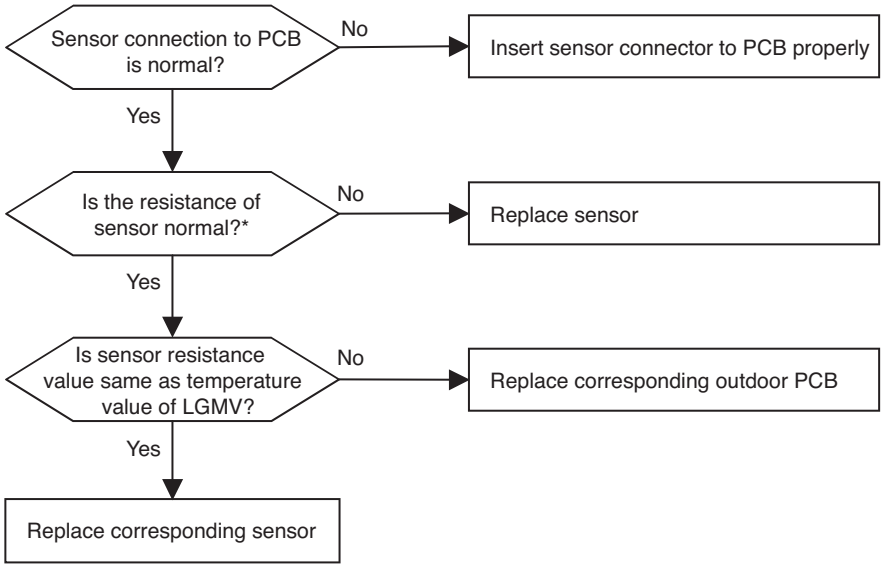


* Measuring input voltage

* Inverter PCB assembly

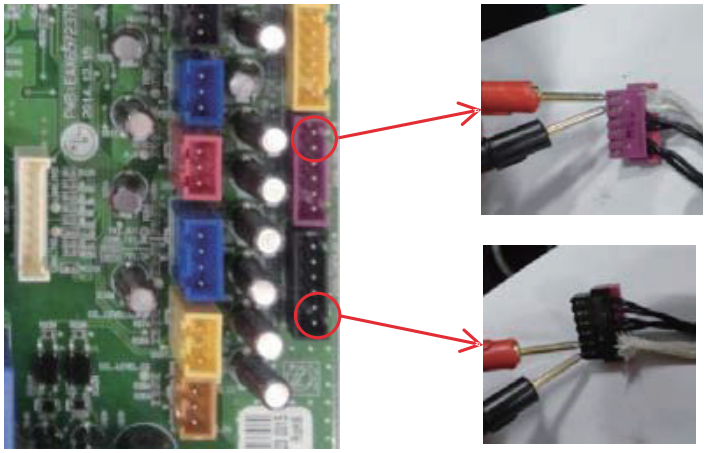
Error No.	Error Type	Error Point	Main Reasons
41* (Inverter1) Master 411 Slave1 412 Slave2 413 Slave3 414	Compressor1 discharge pipe temperature sensor error	Sensor measurement value is abnormal (Open/Short)	1. Defective connection of the compressor1 discharge pipe temperature sensor 2. Defective discharge pipe compressor sensor of the compressor1 (open/short) 3. Defective outdoor PCB
47* (Inverter2) Master 471 Slave1 472 Slave2 473 Slave3 474	Compressor2 discharge pipe temperature sensor error	Sensor measurement value is abnormal (Open/Short)	1. Defective connection of the compressor1 discharge pipe temperature sensor 2. Defective discharge pipe compressor sensor of the compressor1 (open/short) 3. Defective outdoor PCB

■ Error diagnosis and countermeasure flow chart



* Error is generated if the resistance is more than 5 MΩ(open) and less than 2 kΩ (short)

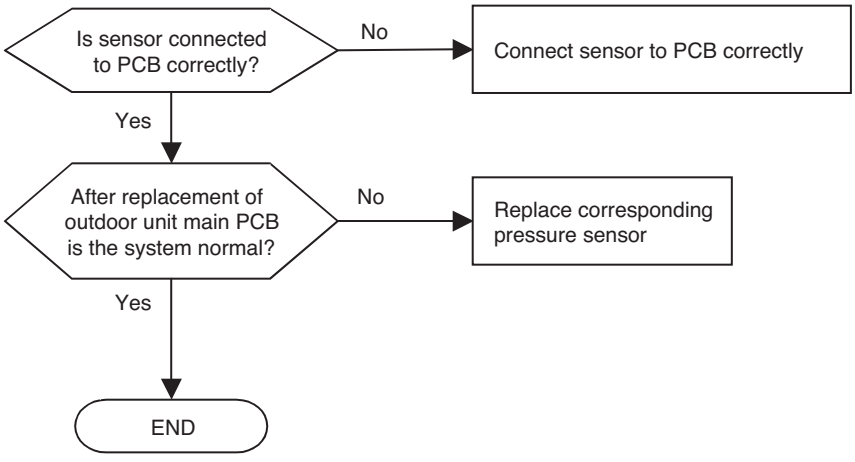
Note: Standard values of resistance of sensors at different temperatures (5% variation)
10°C = 362kΩ : 25°C= 200kΩ : 50°C= 82kΩ : 100°C= 18.5kΩ

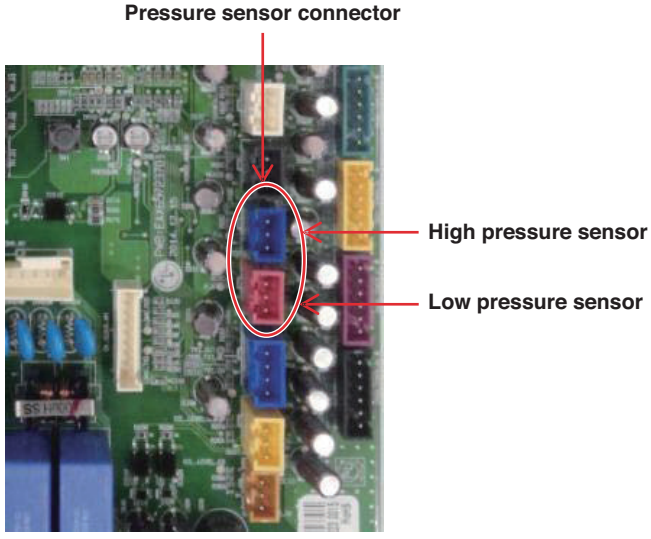


Check the resistance inverter compressor discharge temperature sensor

Error No.	Error Type	Error Point	Main Reasons
42* Master 421 Slave1 422 Slave2 423 Slave3 424	Sensor error of low pressure	Abnormal value of sensor (Open/Short)	1. Bad connection of low pressure sensor connector 2. Defect of low pressure sensor connector (Open/Short) 3. Defect of outdoor PCB
43* Master 431 Slave1 432 Slave2 433 Slave3 434	Sensor error of high pressure	Abnormal value of sensor (Open/Short)	1. Bad connection of high pressure sensor connector 2. Defect of high pressure sensor connector (Open/Short) 3. Defect of outdoor PCB

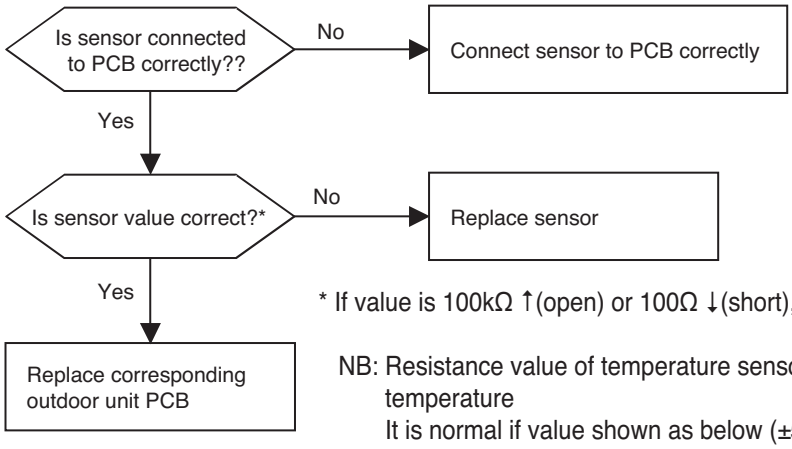
■ Error diagnosis and countermeasure flow chart





Error No.	Error Type	Error Point	Main Reasons
44* Master 441 Slave1 442 Slave2 443 Slave3 444	Sensor error of outdoor air temperature	Abnormal value of sensor (Open/Short)	1. Bad connection of air temperature connector 2. Defect of air temperature connector(Open/Short) 3. Defect of outdoor PCB
45* Master 451 Slave1 452 Slave2 453 Slave3 454	Piping temperature sensor error of heat exchanger in master & slave outdoor unit heat exchanger (A,B)	Abnormal value of sensor (Open/Short)	1. Bad connection of air temperature connector 2. Defect of air temperature connector(Open/Short) 3. Defect of outdoor PCB
46* Master 461 Slave1 462 Slave2 463 Slave3 464	Compressor suction temperature sensor error	Abnormal value of sensor (Open/Short)	1. Bad connection of air temperature connector 2. Defect of air temperature connector(Open/Short) 3. Defect of outdoor PCB
49* Master 491 Slave1 492 Slave2 493 Slave3 494	Outdoor Unit IGBTM Temperature Sensor Fault	Outdoor Unit IGBTM Temperature Sensor Open or Short	1. Bad connection of air temperature connector 2. Defect of air temperature connector(Open/Short) 3. Defect of outdoor PCB

■ Error diagnosis and countermeasure flow chart



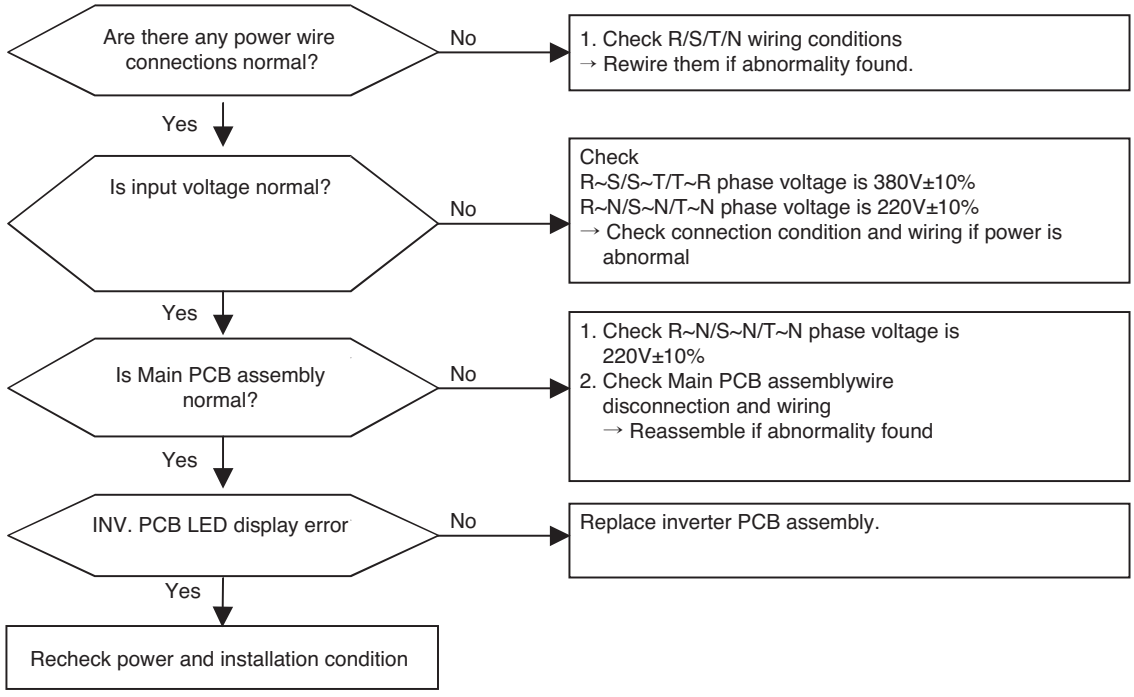
* If value is 100kΩ ↑(open) or 100Ω ↓(short), error occurs

NB: Resistance value of temperature sensor change according to temperature
It is normal if value shown as below (±5% error)
Sensor of air temperature: 10°C = 20.7kΩ : 25°C= 10kΩ : 50°C= 3.4kΩ
Sensor of piping temperature: 10°C = 10kΩ : 25°C= 5Ωk : 50°C= 1.8kΩ

Error No.	Error Type	Error Point	Main Reasons
153* Master 1531 Slave1 1532 Slave2 1533 Slave3 1534	Outdoor Unit Upper Heat Exchanger Temperature Sensor Fault	Outdoor Unit Upper Heat Exchanger Temperature Sensor open or short	1. Temperature Sensor Connecting Fault 2. Temperature Sensor(Open/Short) 3. Main PCB Fault
154* Master 1541 Slave1 1542 Slave2 1543 Slave3 1544	Outdoor Unit Low Heat Exchanger Temperature Sensor Fault	Outdoor Unit Low Heat Exchanger Temperature Sensor open or short	1. Temperature Sensor Connecting Fault 2. Temperature Sensor(Open/Short) 3. Main PCB Fault

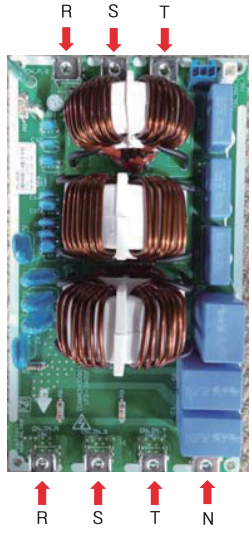
Error No.	Error Type	Error Point	Main Reasons
50* Master 501 Slave1 502 Slave2 503 Slave3 504	ODU 3phase power omission error	Omitting one or more of R,S,T input power	1. Input Voltage abnormal (R,S,T,N) 2. Check power Line connection condition 3. Main PCB damage 4. Inverter PCB input current sensor fault

■ Error Diagnosis and Countermeasure Flow Chart

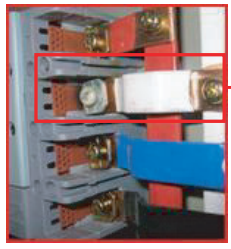


* Measuring input voltage

* Noise filter wiring



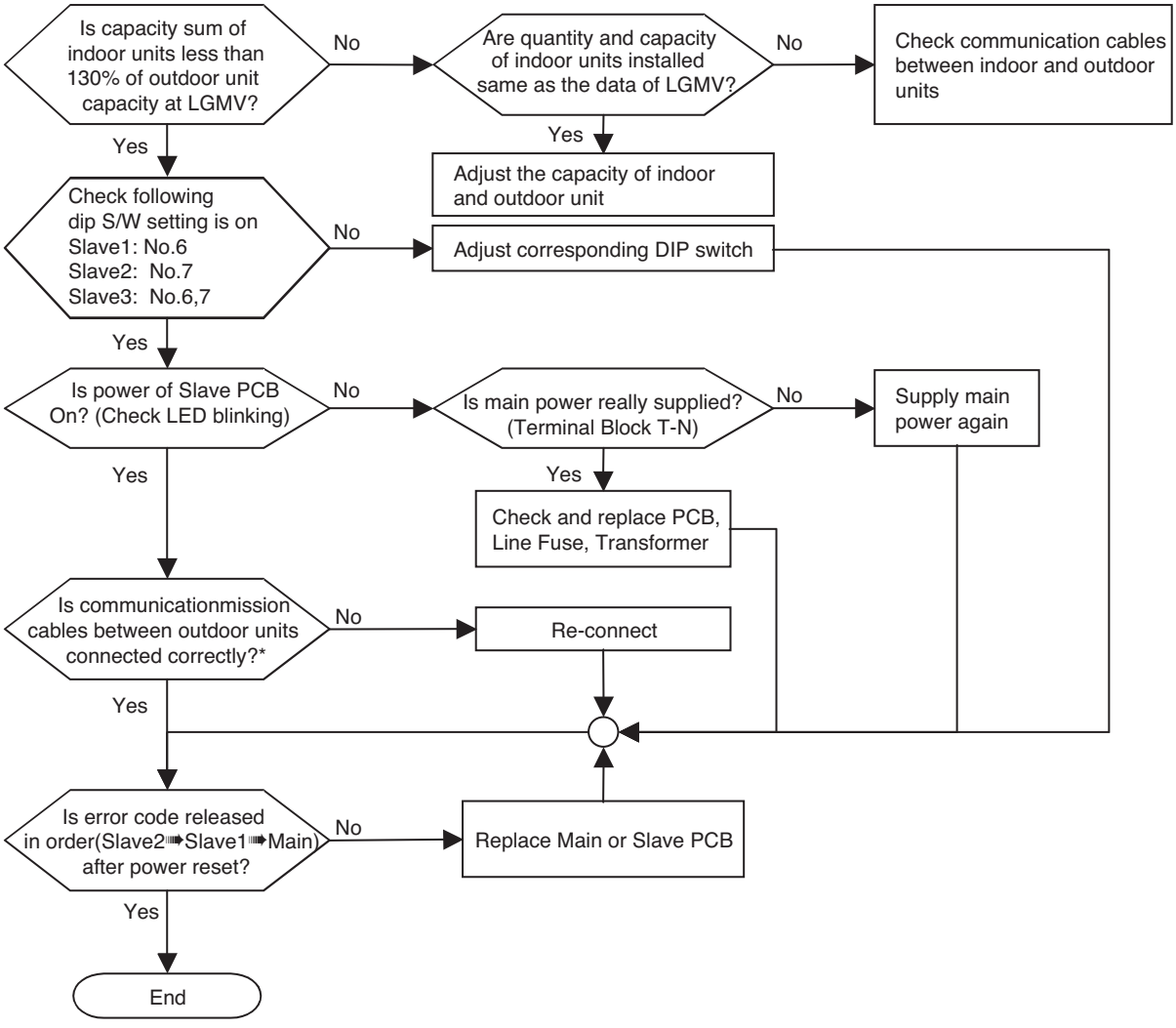
* Field Fault Case



* R-Phase Terminal Changed Color.

Error No.	Error Type	Error Point	Main Reasons
51* Master 511	Over-Capacity (Sum of indoor unit capacity is more than outdoor capacity)	Sum of indoor unit capacity exceed outdoor unit capacity specification	1. 130% more than outdoor unit rated capacity 2. Wrong connection of communication cable/piping 3. Control error of slave outdoor unit Dip switch 4. Power supply defect of slave unit PCB 5. Defect of outdoor unit PCB

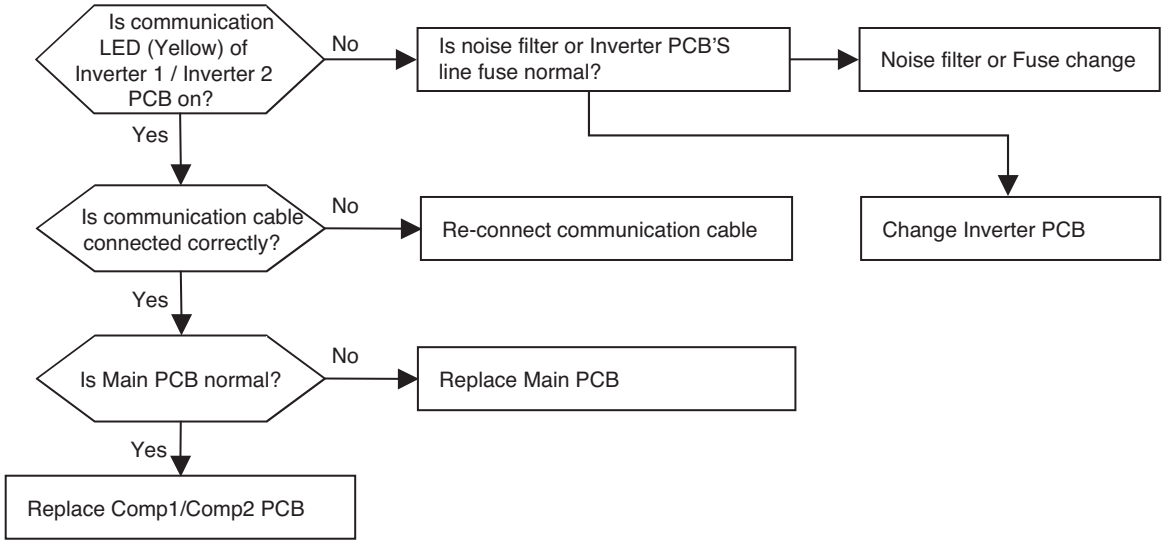
■ Error diagnosis and countermeasure flow chart



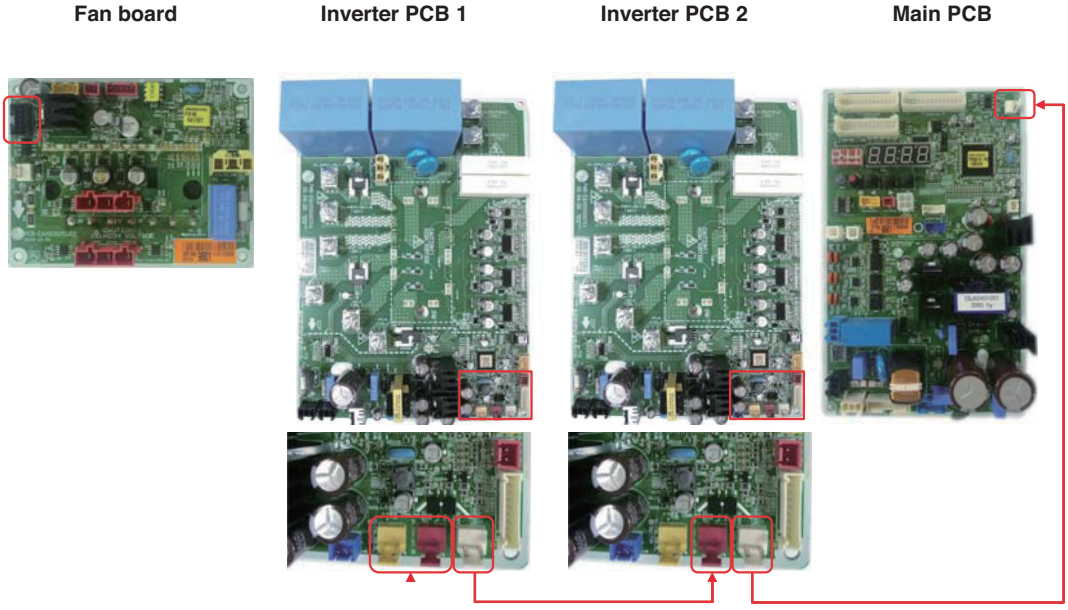
* In order to check communication cables between outdoor units,
check in order as below : PCB connectors ➠ terminal block ➠ communication cables

Error No.	Error Type	Error Point	Main Reasons
52* Master 521 Slave1 522 Slave2 523 Slave3 524	Communication error between (Comp1/Comp2 PCB ➔ Main PCB)	Main PCB of Master unit of Master unit can't receive signal from Comp1/Comp2 controller	1. Power cable or communication cable is not connected 2. Defect of outdoor Main PCB or Comp1/Comp2 PCB

■ Error diagnosis and countermeasure flow chart

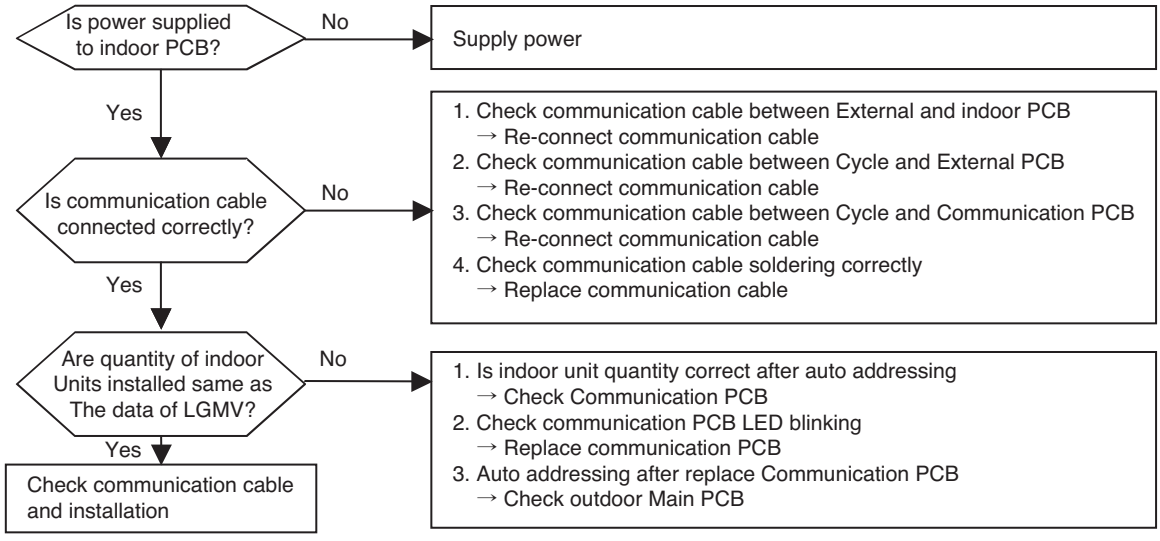


* The method of checking Main PCB and Inverter 1 / Inverter 2 PCB (If normal, communication LED blinks)



Error No.	Error Type	Error Point	Main Reasons
53* Master 531	Communication error (Indoor unit ➔ Main PCB)	In case Main PCB can't receive signal from indoor unit	1. Communication cables are not connected between External PCB and indoor PCB 2. Communication cables are not connected between Main PCB and External PCB 3. Communication cables are not connected between Main PCB and Communication PCB 4. Communication cables are short/open 5. Indoor PCB power off 6. Defect of outdoor Main/Communication/indoor PCB 7. Communication wire connection fault

■ Error diagnosis and countermeasure flow chart



In case of CH53, almost happened with CH05, the indoor units not operated actually are normal so check with same method of CH05. and additionally check as shown as below and above flow chart

- Although the quantity of indoor units installed is same as LGMV data there may be a few indoor units with which the number of communication is not increased with LGMV
- Although the quantity of indoor units installed is not same as LGMV data, and if communication of the indoor unit displayed at LGMV is done well then the indoor unit suspected to have some problem (and is not appear at LGMV) may have following problems
  ① wrong connection of communication cable or power cable
  ② fault of power / PCB / communication cable
  ③ duplication of indoor unit number
- If communication is not doing well wholly then the Auto Addressing is not done
- The case that CH53 appear at indoor unit also Auto Addressing is not done so indoor unit address may be duplicated

* After replacement of indoor unit PCB, Auto Addressing should be done, if central controller is installed then the central control address also should be input.
  In case that only communication PCB is replaced above process is not needed

External PCB

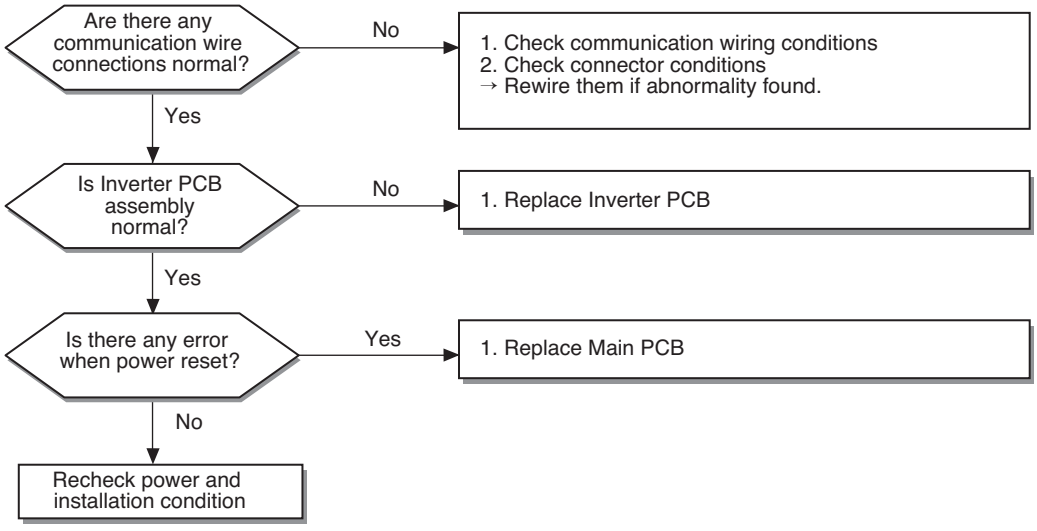
Main PCB

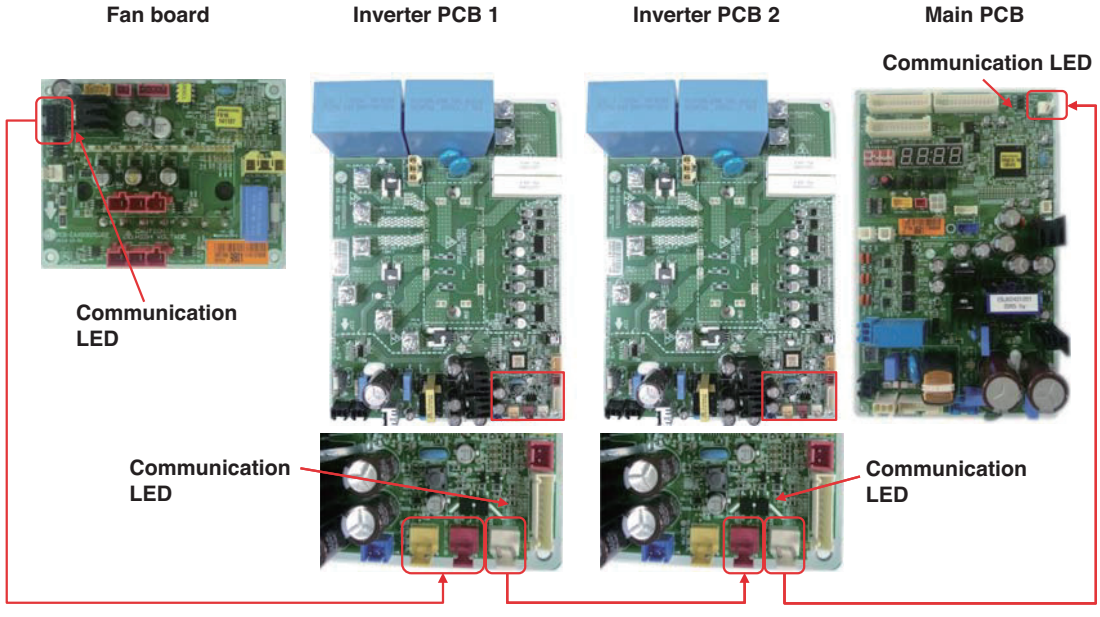
Indoor Unit
Communication PCB

Wiring Fault Case

Error No.	Error Type	Error Point	Main Reasons
57* Master 571 Slave1 572 Slave2 573 Slave3 574	Communication error : Main PCB --> Inverter PCB	Failing to receive inverter signal at main PCB of Outdoor Unit	1. Bad Connection Between Comp PCB and Comp PCB 2. Communication Wire Noise Effect 3. ODU Main PCB Damage 4. ODU Main PCB Damage

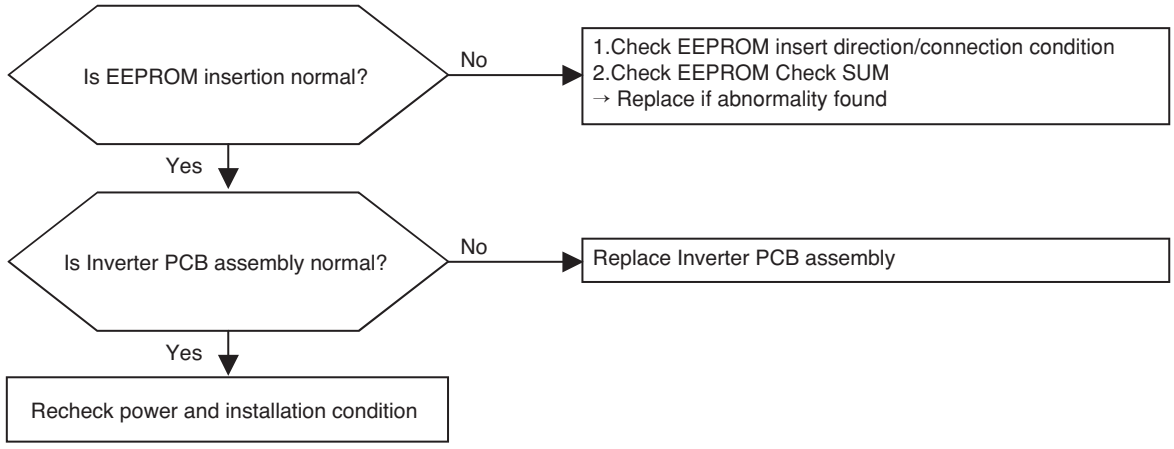
■ Error diagnosis and countermeasure flow chart



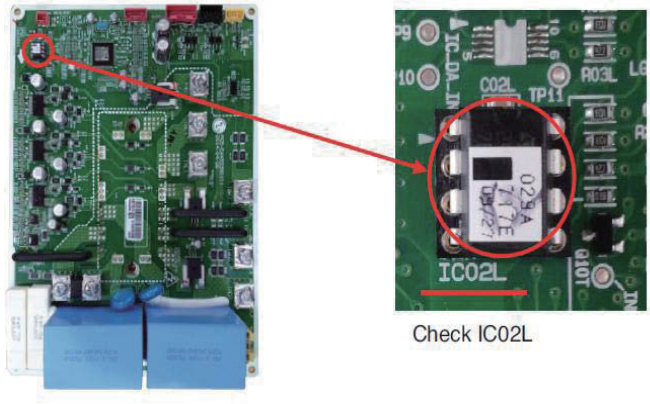


Error No.	Error Type	Error Point	Main Reasons
60* Master 601 Slave1 602 Slave2 603 Slave3 604	Inverter PCB EEPROM error	EEPROM Access error and Check SUM error	1. EEPROM contact defect/wrong insertion 2. Different EEPROM Version 3. ODU Inverter PCB assembly damage

■ Error Diagnosis and Countermeasure Flow Chart

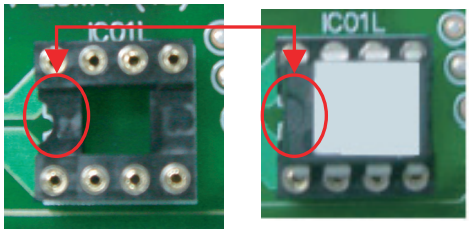


* Inverter EEPROM inserting point



Check IC02L

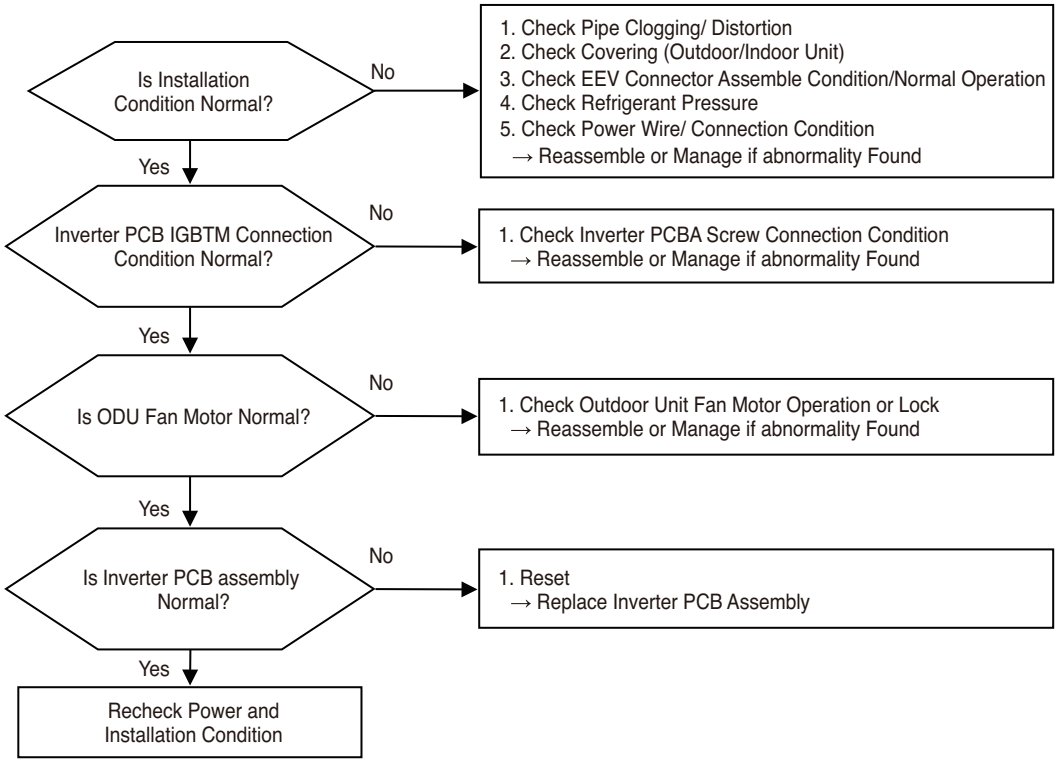
* Right inserting direction of inverter EEPROM



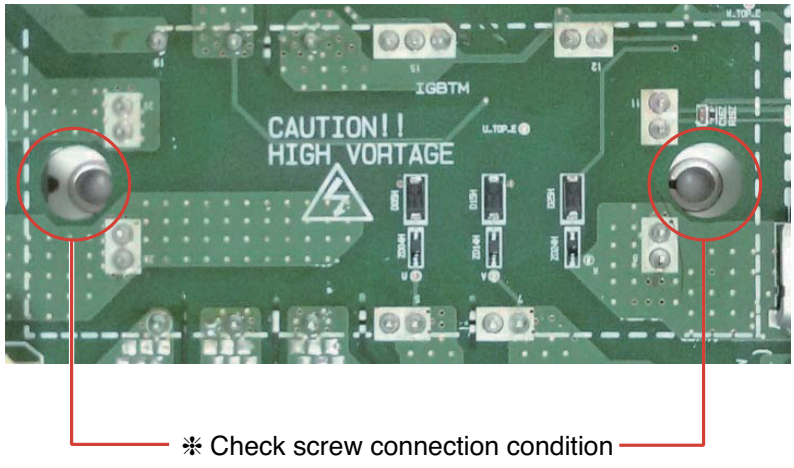
※ Note : Replace after power off

Error No.	Error Type	Error Point	Main Reasons
62* Master 621 Slave1 622 Slave2 623 Slave3 624	Inverter PCB Heatsink Temperature High	Heatsink Temperature is Over 90°C	1. Inverter PCB IGBTM Connection Condition Abnormal 2. Outdoor Unit Fan Motor Operation Abnormal 3. Outdoor Unit Inverter PCB Assembly Defect 4. Overload Operation (Pipe Clogging/ Covering/EEV Defect/Ref. Overcharge)

■ Error diagnosis and countermeasure flow chart

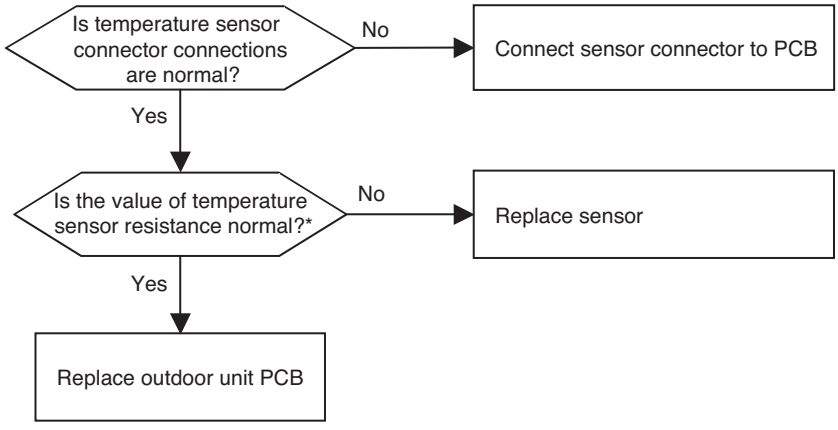


■ Check Inverter PCB Screw Connection Condition



Error No.	Error Type	Error Point	Main Reasons
65* Master 651 Slave1 652 Slave2 653 Slave3 654	Inverter PCB Power Module sensor error	Abnormal sensor resistance value (Open/Short)	1. Defective temperature sensor connection 2. Defective temperature sensor (Open / Short) 3. Defective outdoor unit PCB

■ Error diagnosis and countermeasure flow chart



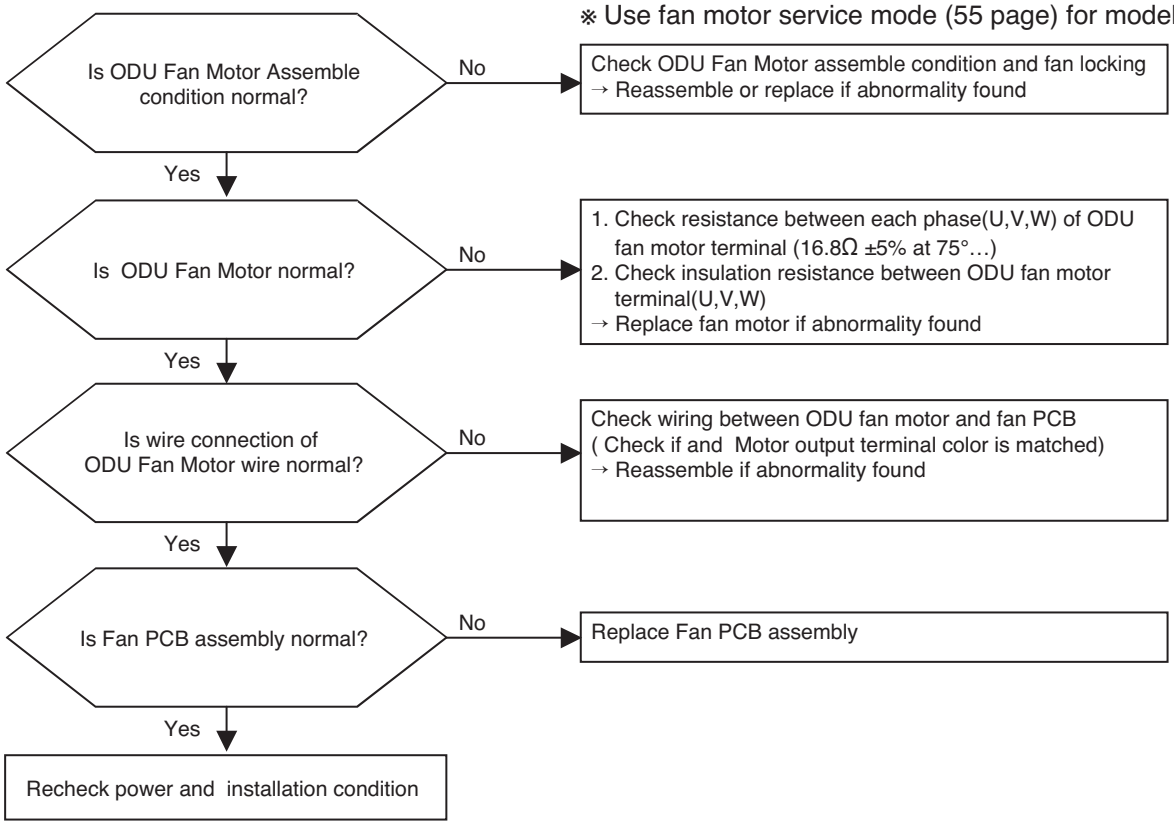
* Sensor resistance 100 kΩover (open) or 100 Ω below (short) will generate error

Note: Temperate sensor resistance vary with temperature, So compare temperature sensor resistance value according to outdoor unit temperature by referring below table (±5% tolerance)
Air temperature sensor: 10°C = 20.7kΩ : 25°C = 10kΩ : 50°C= 3.4kΩ
Pipe temperature sensor: 10°C = 10kΩ : 25°C = 5kΩ : 50°C= 1.8kΩ

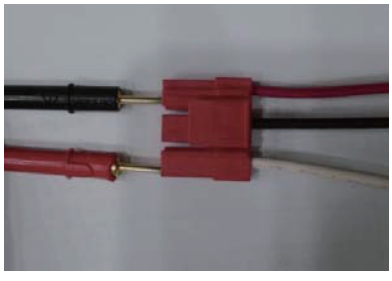
Error No.	Error Type	Error Point	Main Reasons
67* Master 671 Slave1 672 Slave2 673 Slave3 674	Fan Lock Error	Fan RPM is 10RPM or less for 5 seconds. when ODU fan starts or 40 RPM or less after fan starting.	1. Fan motor defect / assembly condition abnormal 2. Wrong connection of fan motor connector (U,V,W output) 3. Reversing rotation after RPM target apply 4. Fan PCB assembly defect 5. Fan lock by Heavy Snowfall.

■ Error Diagnosis and Countermeasure Flow Chart

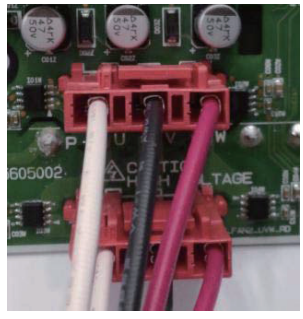
※ Use fan motor service mode (55 page) for model with 2 fan.



* Fan Motor resistance measuring between each phase



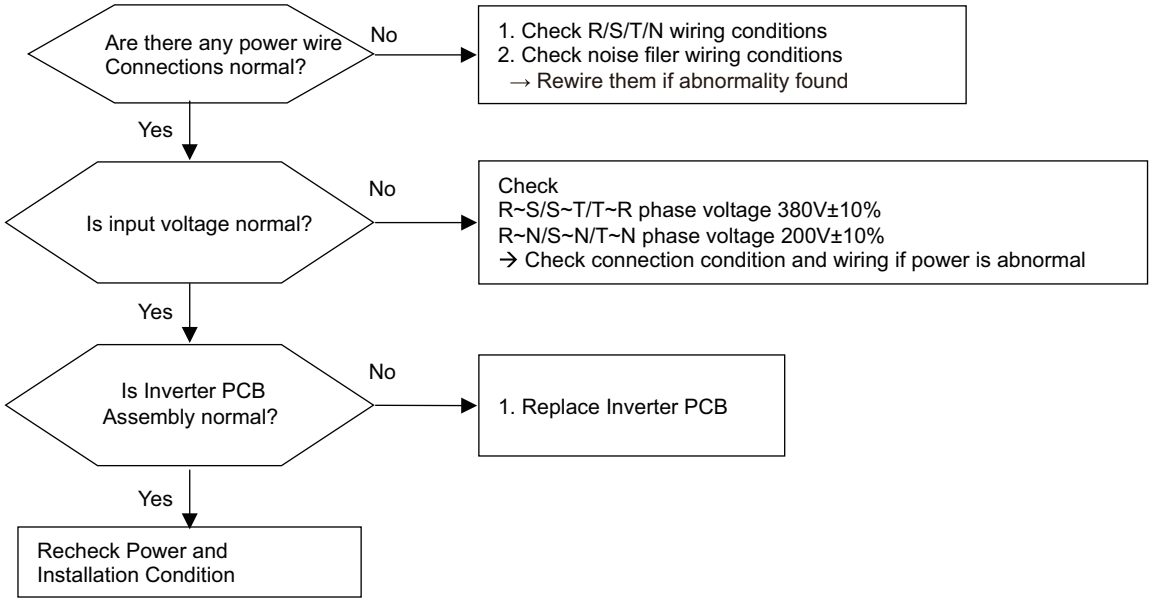
* Fan motor wire connection



❉ When it has heavy snowfall, remove from product and then operate.

Error No.	Error Type	Error Point	Main Reasons
71* Master 711 Slave1 712 Slave2 713 Slave3 714	PFC CT Sensor Error	Micom input voltage isn't within 2.5V±0.3V at initial state of power supply	1. Input Voltage is abnormal (R-N) 2. ODU Inverter PCB damage (CT sensing part)

■ Error diagnosis and countermeasure flow chart

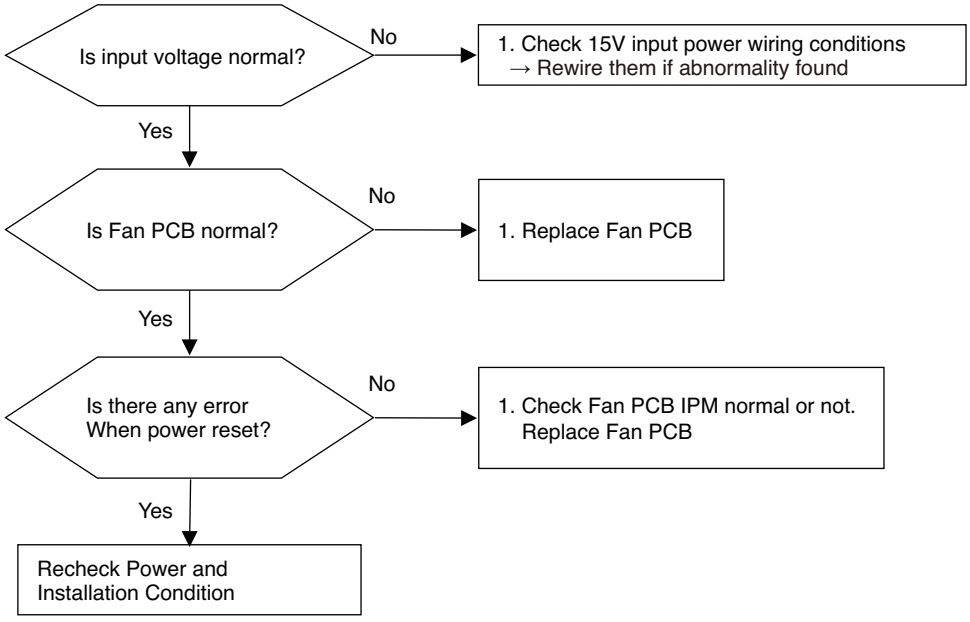


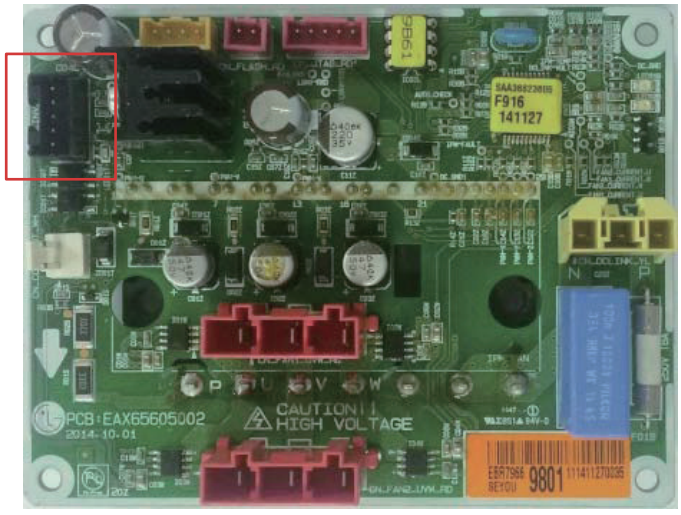
*** Measuring input voltage**

*** Inverter PCB**

Error No.	Error Type	Error Point	Main Reasons
75* Master Slave1 Slave2 Slave3	Fan CT Sensor Error	Offset of Micom which which sense the fan motor phase current is not 2.5V ± 0.3V	1. Input Voltage is abnormal (not 15V) 2. Fan PCB assembly defect 3. Power wire open and connecting fault 4. Inverter PCB assembly defect

■ Error diagnosis and countermeasure flow chart



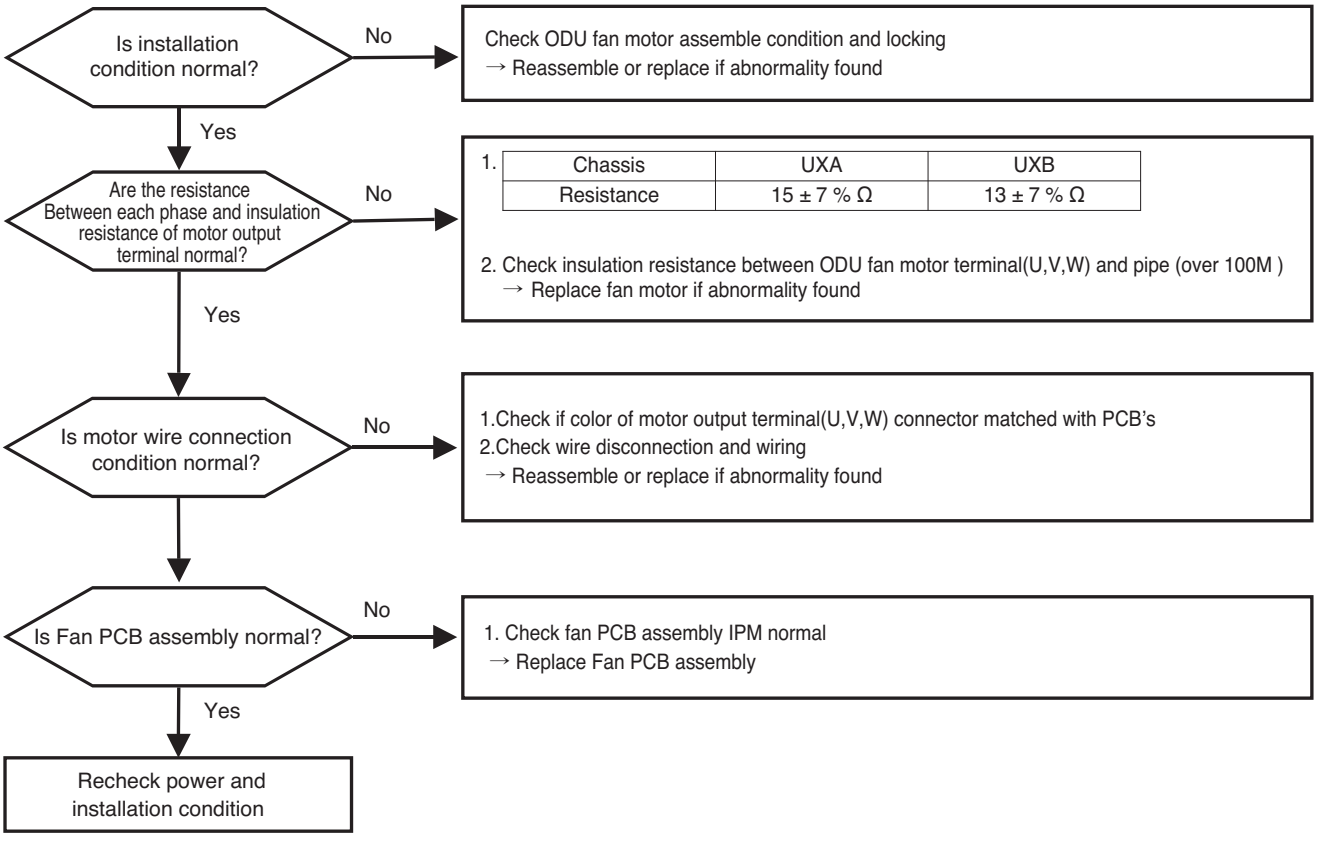


Check DC input power 15V on Inverter PCB.

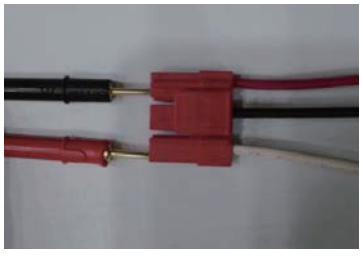
Error No.	Error Type	Error Point	Main Reasons
77* Master 771 Slave1 772 Slave2 773 Slave3 774	Fan Over Current Error	Output current is over 7A.	1. Overload operation 2. Fan Motor defect 3. Fan PCB assembly defect 4. Fan Motor connector insert defect 5. Condenser icing or blocking

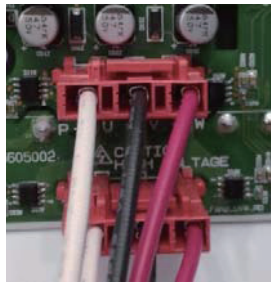
■ Error Diagnosis and Countermeasure Flow Chart

※ Use fan motor service mode (55 page) for model with 2 fan.



Measuring fan motor phase resistance

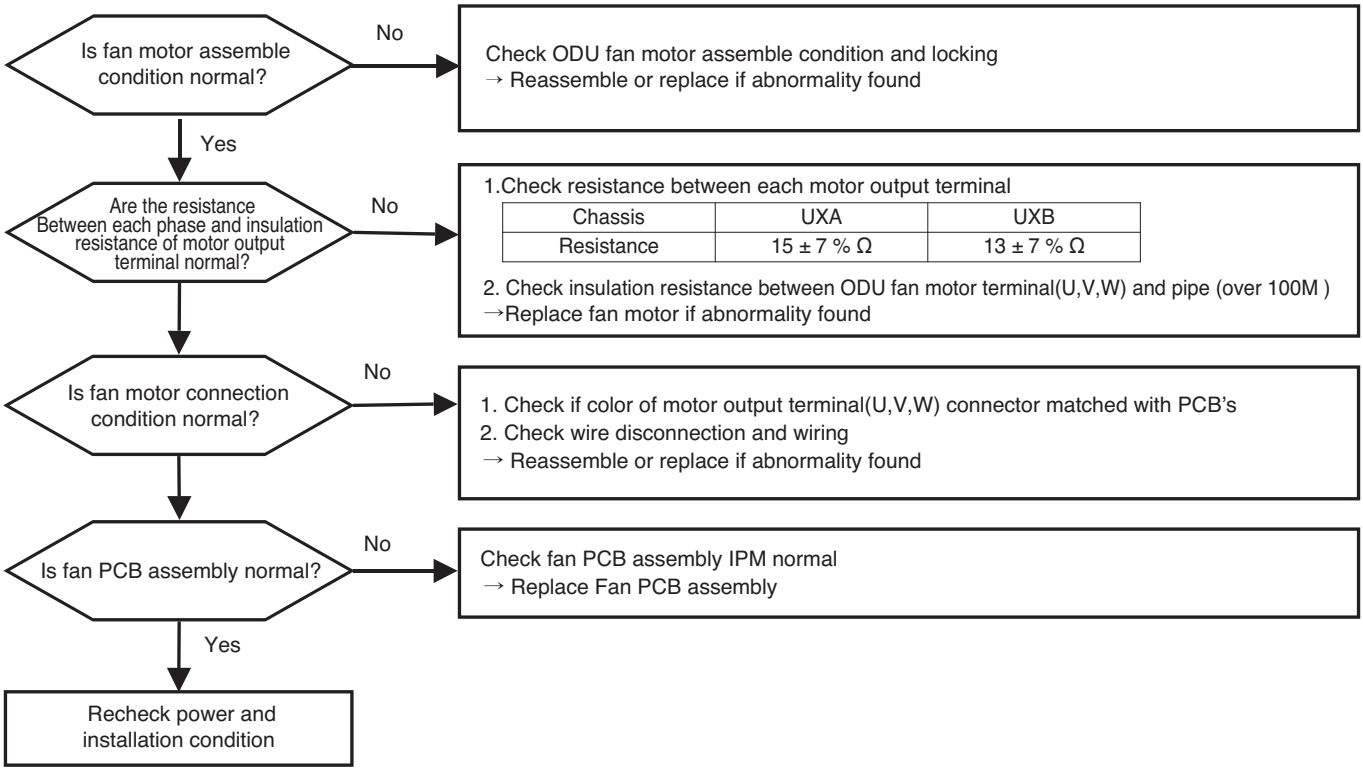




Error No.	Error Type	Error Point	Main Reasons
79* Master 791 Slave1 792 Slave2 793 Slave3 794	Fan Starting Failure Error	Fan Motor initial starting failure	1.Fan motor defect/ assemble condition abnormal 2.Fan motor connector misconnection(U,V,W ouput) 3.Fan PCB defect

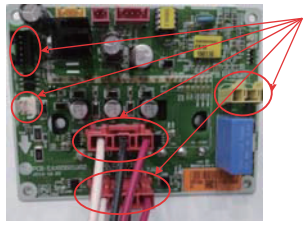
■ Error Diagnosis and Countermeasure Flow Chart

※ Use fan motor service mode (55 page) for model with 2 fan.

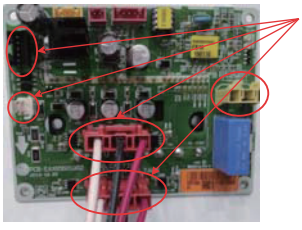


Measuring fan motor phase resistance

Measuring insulation resistance between fan terminal & chassis



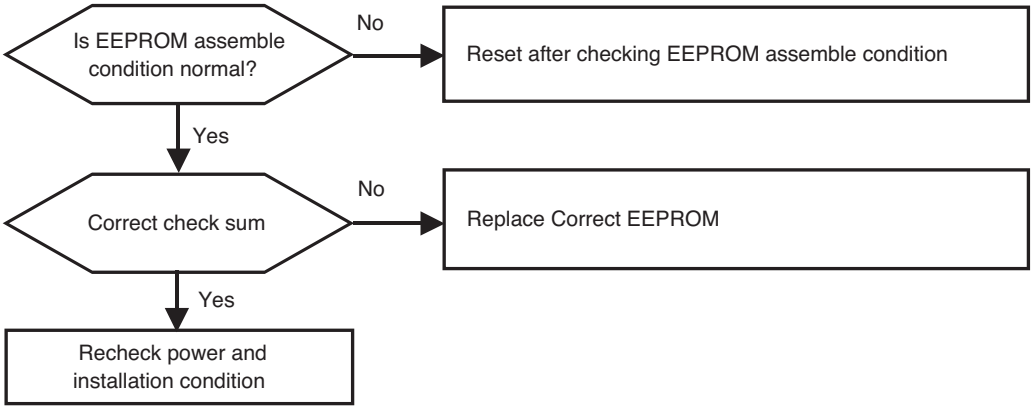
Check Point



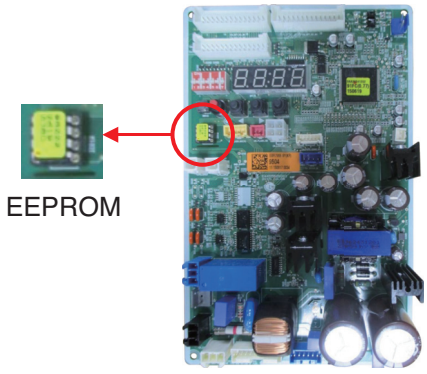
Check the connetion condition

Error No.	Error Type	Error Point	Main Reasons
86* Master 861 Slave1 862 Slave2 863 Slave3 864	Main PCB EEPROM	EEPROM Access Error	1. No EEPROM 2. EEPROM wrong insertion

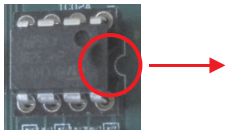
■ Error Diagnosis and Countermeasure Flow Chart



EEPROM Insertion



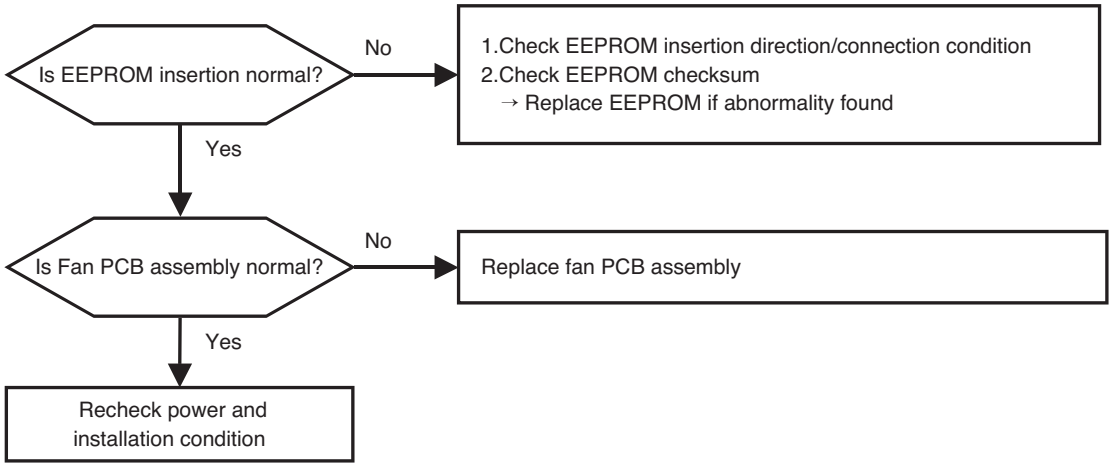
* Note : Replace after power off

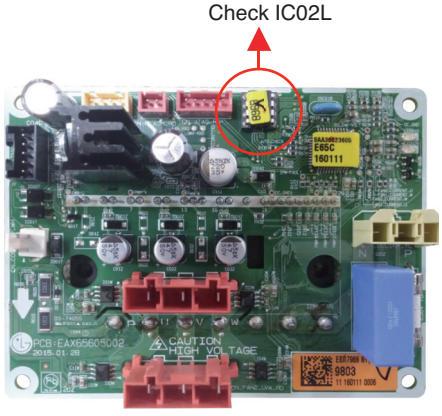


Same direction both socket hole and EEPROM hole

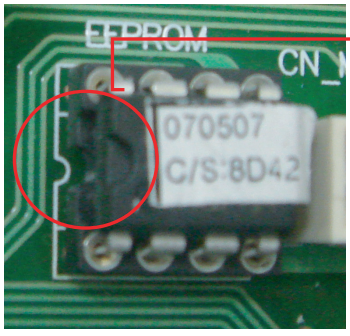
Error No.	Error Type	Error Point	Main Reasons
87* Master 871 Slave1 872 Slave2 873 Slave3 874	Fan PCB EEPROM Error	Error occurs when checking the EEPROM checksum as initializing after power is supplied	1.EEPROM bad contact/wrong insertion 2.EEPROM Version is different 3.ODU fan PCB assembly damage

■ Error Diagnosis and Countermeasure Flow Chart





Inverter EEPROM insertion direction

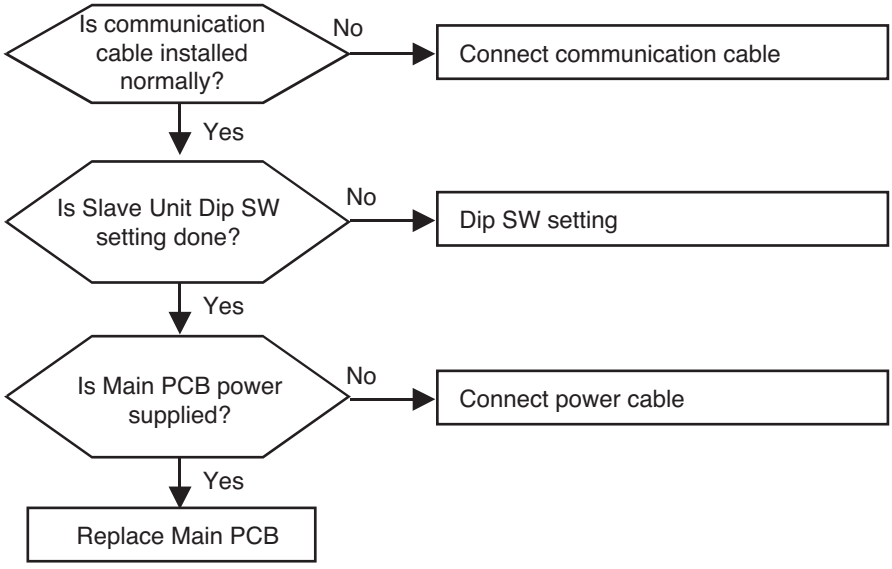


Same direction both socket hole and EEPROM hole

❉ Note : Replace after power off

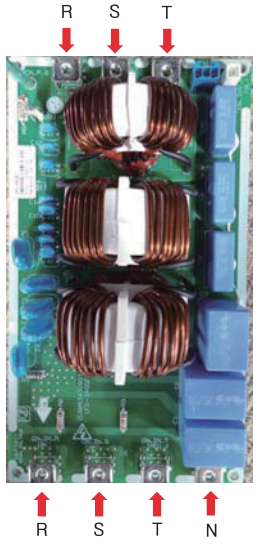
Error No.	Error Type	Error Point	Main Reasons
104* Master 1041 Slave1 1042 Slave2 1043 Slave3 1044	Communication Error Between Outdoors	Master displays ODU number which is not communicated. Slave displays own error number	1.Loose connection of power cable/ communication cable¸(Open/Short) 2.Defect of each outdoor unit PCB

■ Error Diagnosis and Countermeasure Flow Chart



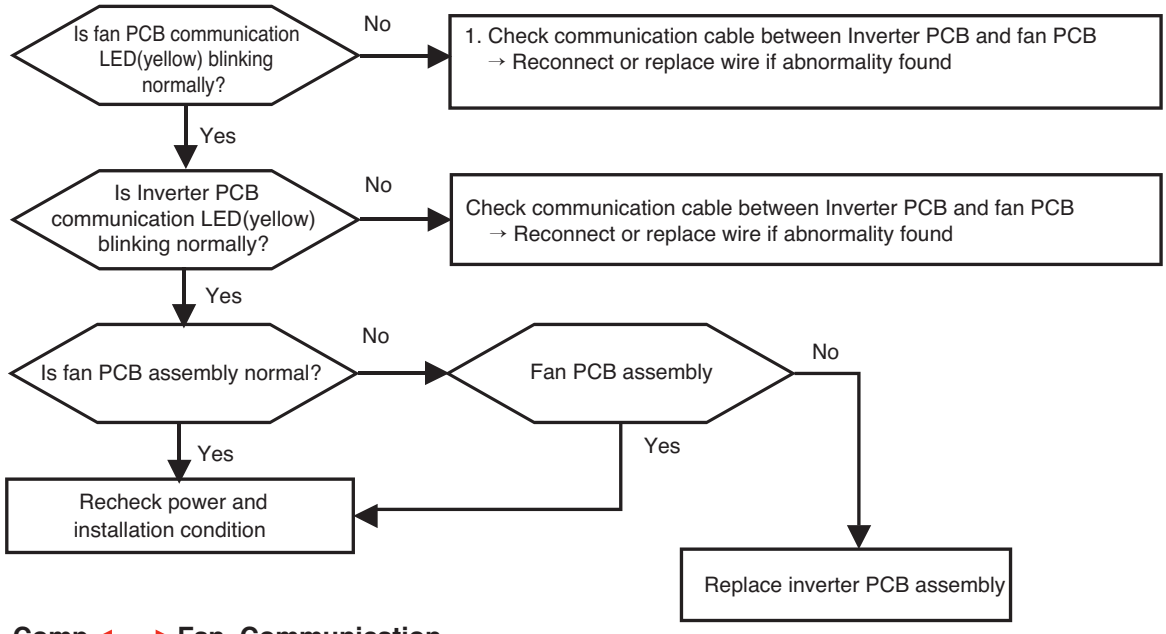
* Measuring input voltage

* Noise filter wiring

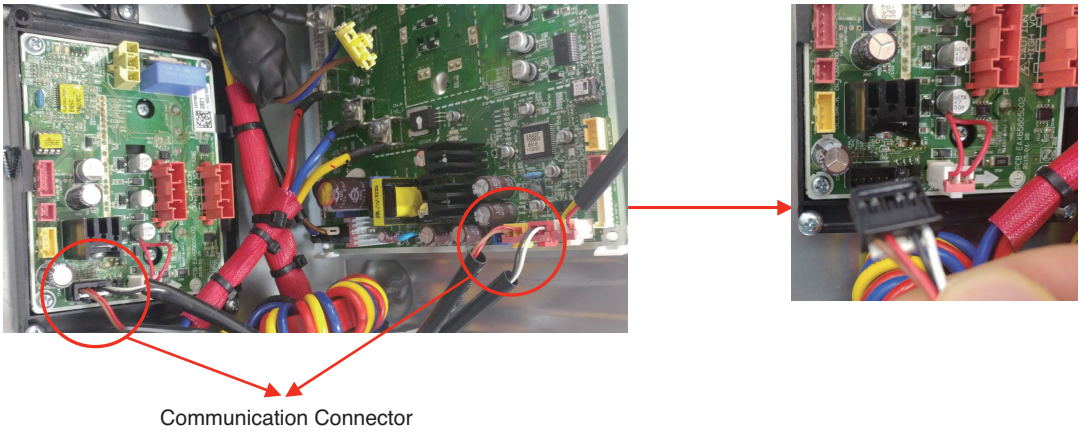


Error No.	Error Type	Error Point	Main Reasons
105* Master 1051 Slave1 1052 Slave2 1053 Slave3 1054	Communication error (Fan PCB ↔ Inverter PCB)	Fan controller didn't receive signal from Inverter PCB	1. Wrong connection between Comp and Fan PCB 2. Fan PCB power not supplied 3. ODU Comp/Fan PCB defect

■ Error Diagnosis and Countermeasure Flow Chart



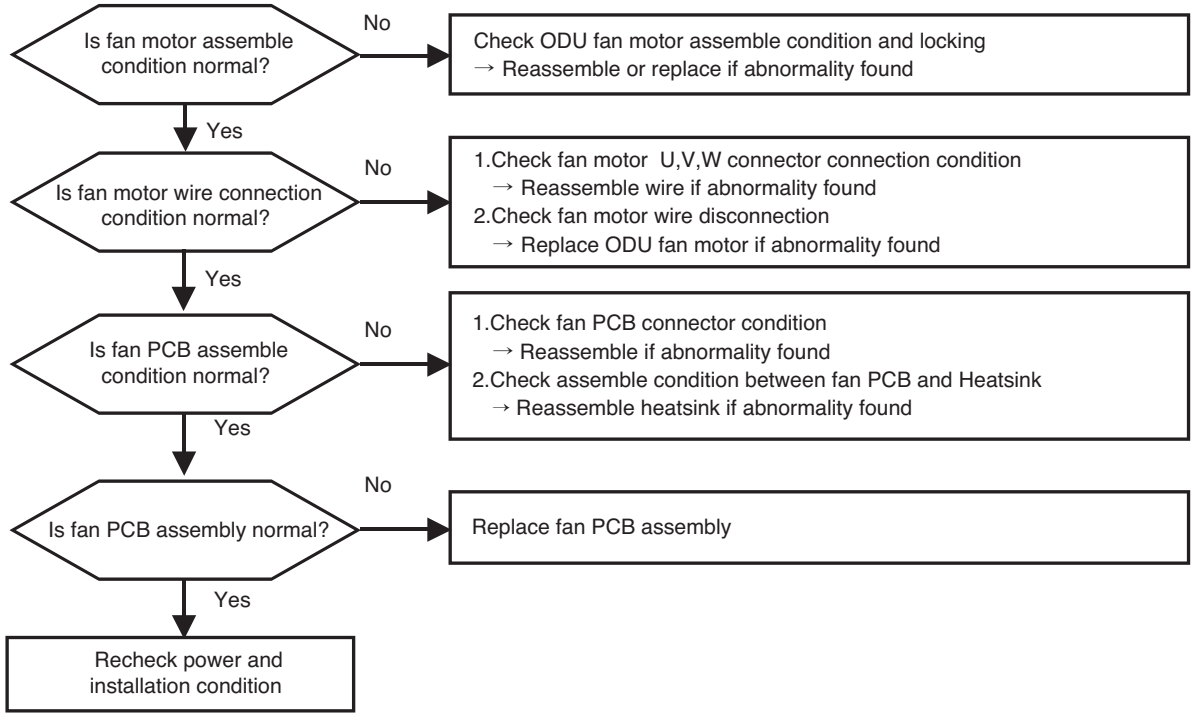
Comp ↔ Fan Communication Connection



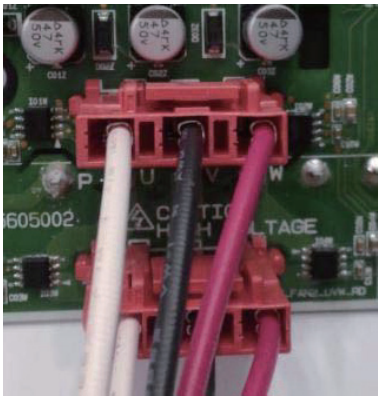
Error No.	Error Type	Error Point	Main Reasons
106* Master 1061 Slave1 1062 Slave2 1063 Slave3 1064	ODU Fan PCB IPM Fault	IPM protection circuit activation (over current)	1. Overload operation (Pipe clogging/Covering/EEV defect/Ref. overcharge 2. ODU fan motor assemble condition abnormal (Coil disconnection/Short/Insulation damage) 3. Fan PCB assembly defect

■ Error Diagnosis and Countermeasure Flow Chart

※ Use fan motor service mode (55 page) for model with 2 fan.

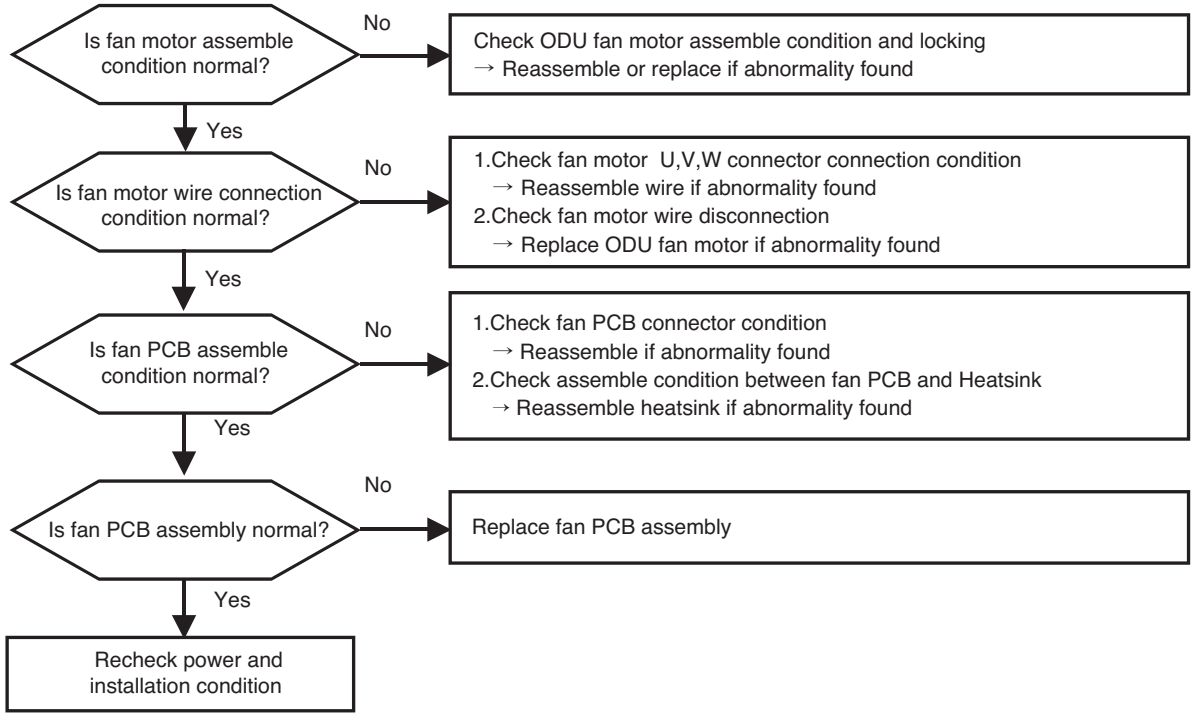


Fan Motor Wire connection



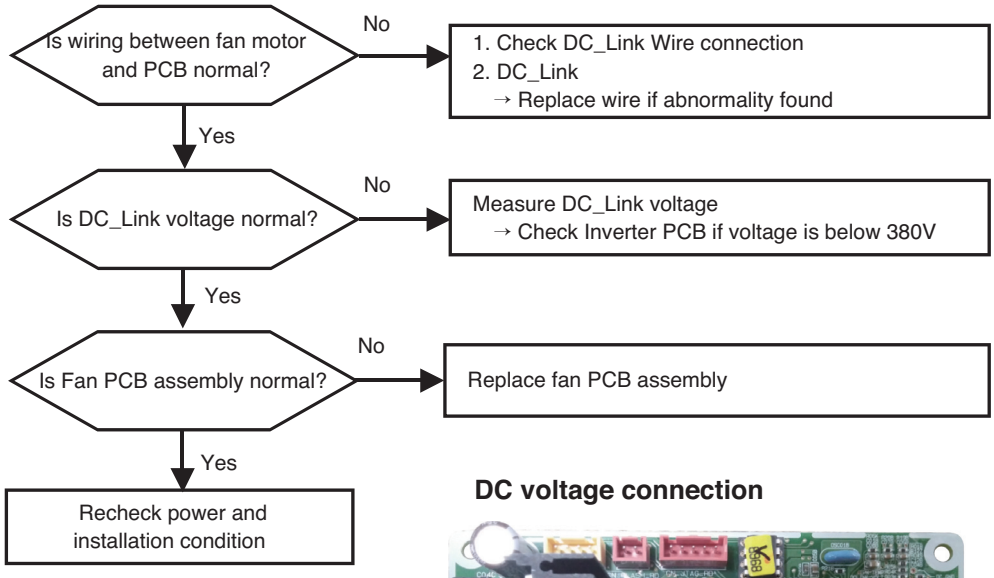
Error No.	Error Type	Error Point	Main Reasons
107* Master 1071 Slave1 1072 Slave2 1073 Slave3 1074	Fan Control part communication defect	Fan PCB not received the data from Main PCB	1. Overload operation (Pipe clogging/Covering/EEV defect/Ref. overcharge 2. ODU fan motor assemble condition abnormal (Coil disconnection/Short/Insulation damage) 3. Fan PCB assembly defect

■ Error Diagnosis and Countermeasure Flow Chart

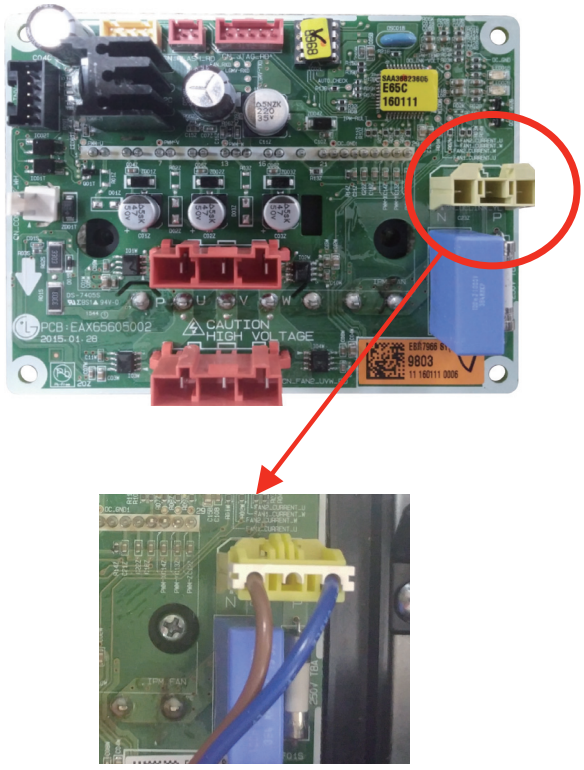


Error No.	Error Type	Error Point	Main Reasons
107* Master 1071 Slave2 1072 Slave3 1074	Fan DC Link Low Voltage Error	Fan PCB DC link voltage supplied below 380V	1. Wrong wiring between Inverter PCB and Fan PCB 2. Fan PCB assembly defect 3. Reactor terminal contact defect 4. DC link terminal wiring/contact defect 5. Bridge diode defect

■ Error Diagnosis and Countermeasure Flow Chart



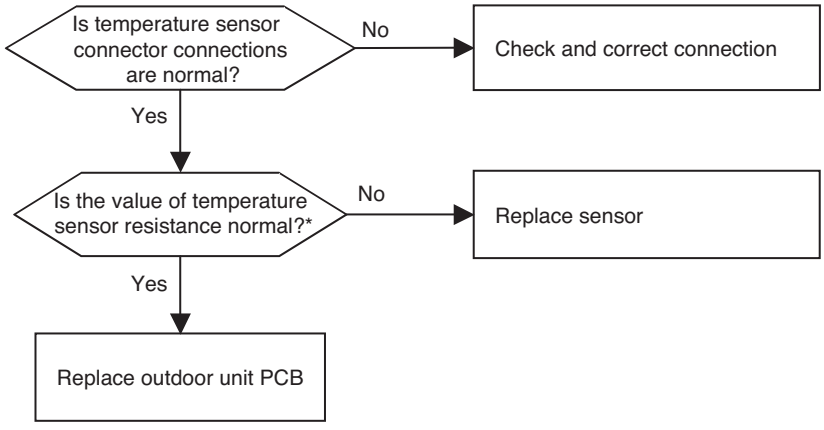
DC voltage connection



DC Volt connected

Error No.	Error Type	Error Point	Main Reasons
113* Master 1131 Slave1 1132 Slave2 1133 Slave3 1134	Outdoor unit liquid pipe (condenser) temperature sensor error	Abnormal sensor resistance value (Open/Short)	1. Defective temperature sensor connection 2. Defective temperature sensor (Open / Short) 3. Defective outdoor unit PCB
114* Master 1141 Slave1 1142 Slave2 1143 Slave3 1144	Outdoor Unit Subcooling Inlet Temperature Sensor Error	Abnormal sensor resistance value (Open/Short)	1. Defective temperature sensor connection 2. Defective temperature sensor (Open/Short) 3. Defective outdoor PCB
115* Master 1151 Slave1 1152 Slave2 1153 Slave3 1154	Outdoor Unit Subcooling Outlet Temperature Sensor Error	Abnormal sensor resistance value (Open/Short)	1. Defective temperature sensor connection 2. Defective temperature sensor (Open/Short) 3. Defective outdoor PCB

■ Error diagnosis and countermeasure flow chart

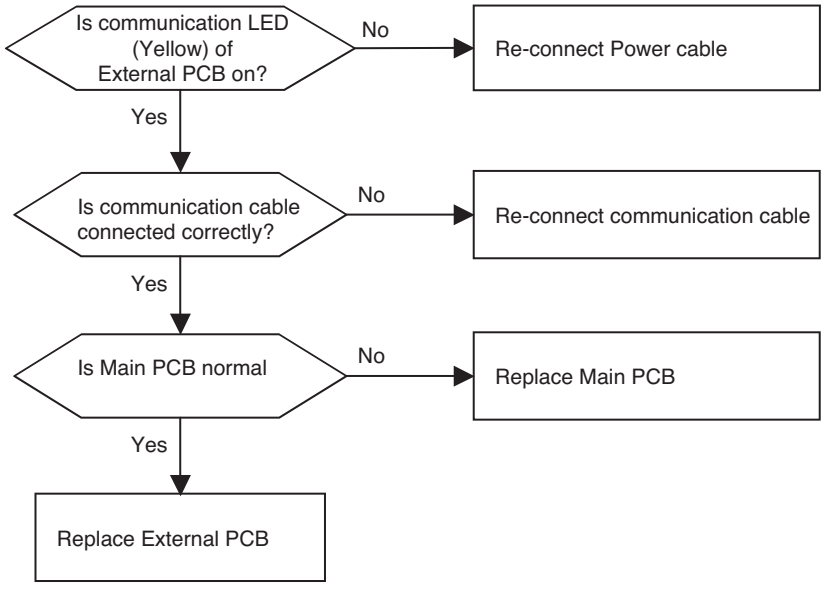


* Sensor resistance 100 kΩover (open) or 100 Ω below (short) will generate error

Note: Temperate sensor resistance vary with temperature, So compare temperature sensor resistance value according to outdoor unit temperature by referring below table (±5% tolerance)
Air temperature sensor: 10°C = 20.7kΩ : 25°C = 10kΩ : 50°C= 3.4kΩ
Pipe temperature sensor: 10°C = 10kΩ : 25°C = 5kΩ : 50°C= 1.8kΩ

Error No.	Error Type	Error Point	Main Reasons
145* Master 1451 Slave1 1452 Slave2 1453 Slave3 1454	Communication Error between (Main PCB → External PCB)	Cycle controller of Master unit of Master unit can't receive signal from External controller	1. Power cable or communication cable is not connected 2. Defect of outdoor Cycle/External PCB

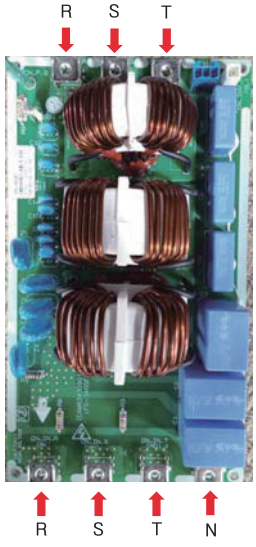
■ Error diagnosis and countermeasure flow chart



* The Method of checking Main PCB and External PCB (If normal, communication LED blinks)

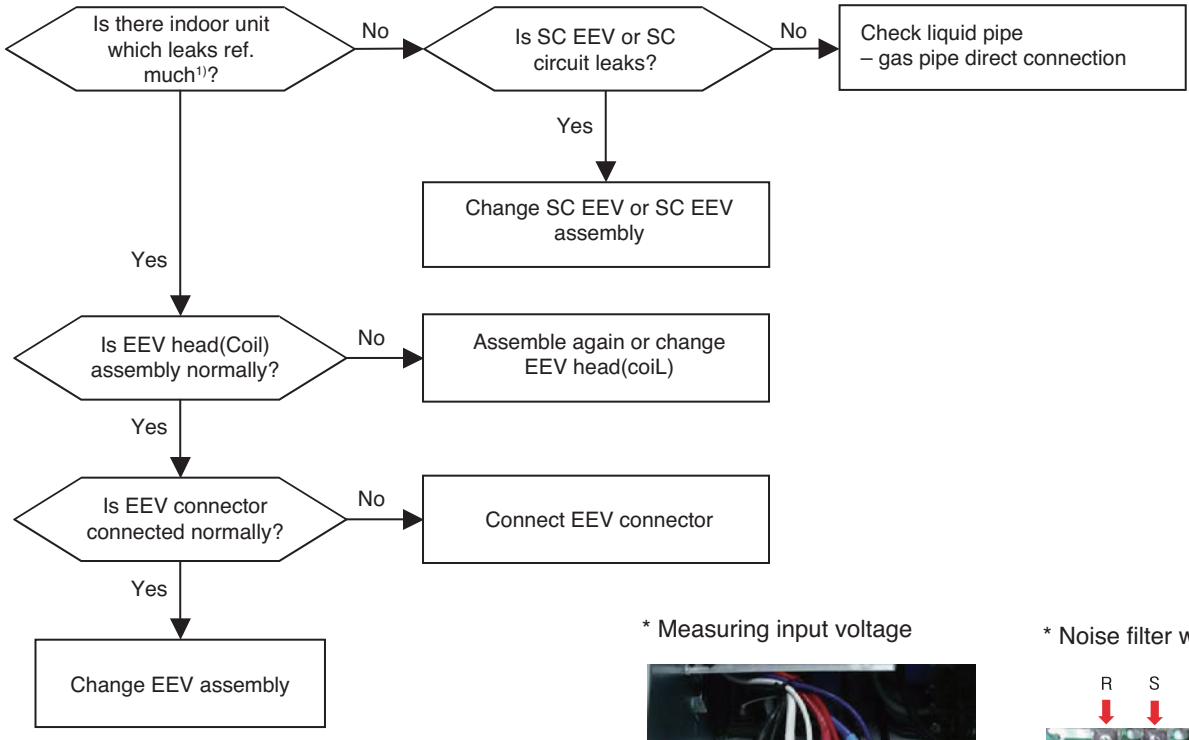
* Measuring input voltage

* Noise filter wiring



Error No.	Error Type	Error Point	Main Reasons
CH150	Discharge superheat low	Discharge superrheat is under 3°C (liquid back)	Check liquid bypass 1. Individual power of indoor unit is open during operation 2. Indoor unit EEV fault(ref. leak much) 3. Indoor unit EEV connector disconnected. 4. SC EEV fault(ref. leak much) 5. Liquid pipe – gas pipe direct connection

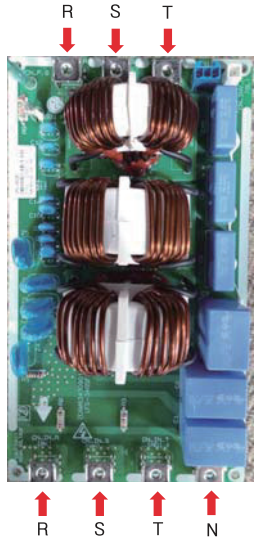
■ Error diagnosis and countermeasure flow chart



1) Ref. leakage much
: Both Pipe in, pipe out temp. is under 10°C during unit is off(EEV 40pls)
Also, big refrigerant flow noise occured

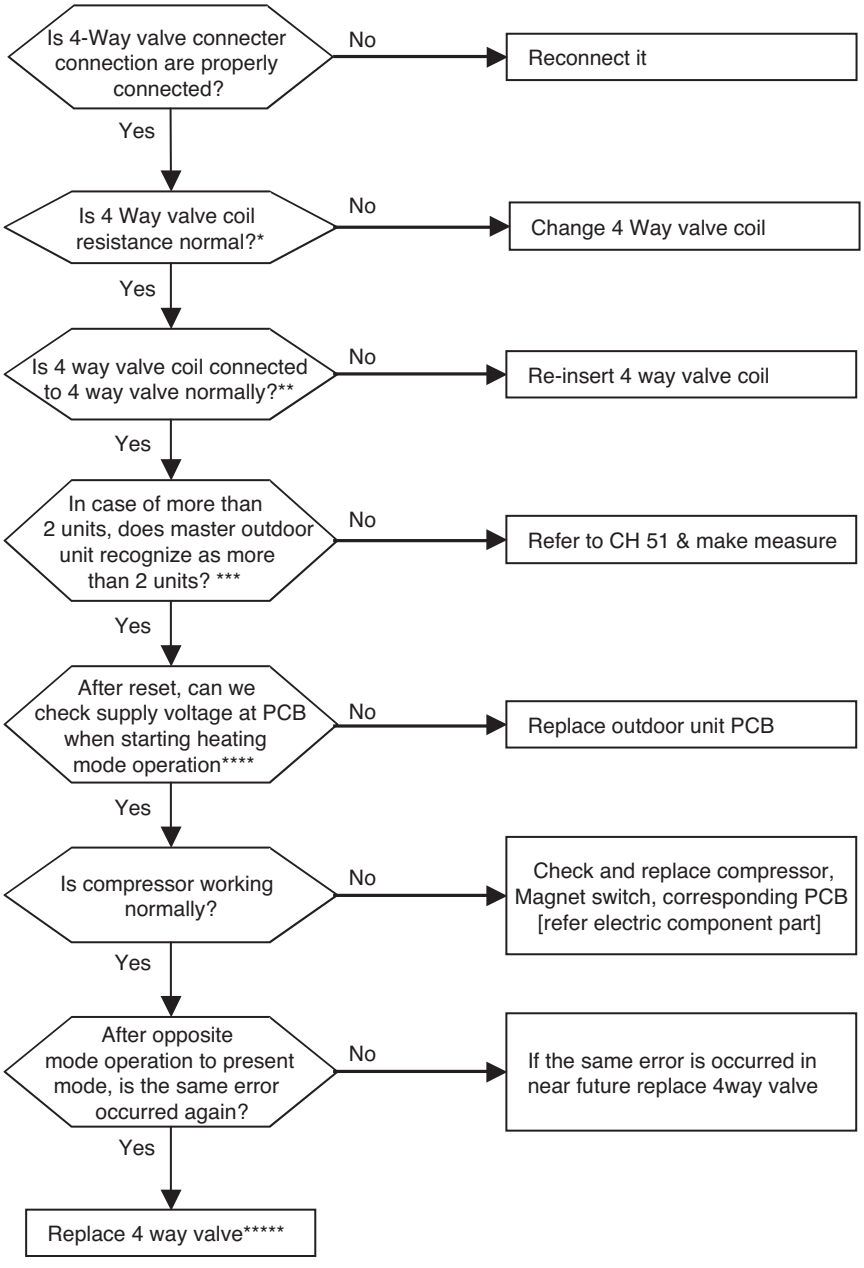
* Measuring input voltage

* Noise filter wiring

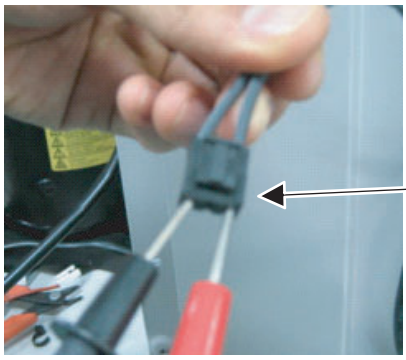


Error No.	Error Type	Error Point	Main Reasons
151* Master 1511	Function error of outdoor 4way (reversing valve)	Function error of 4way (reversing valve) in Main or Slave outdoor units	1. Wrong operation of 4way valve because of sludge etc. inflow 2. No pressure difference because of compressor fault 3. Wrong installation of In/outdoor common pipe 4. Defect of 4way valve

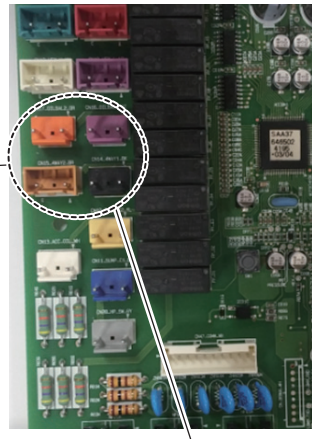
■ Error diagnosis and countermeasure flow chart



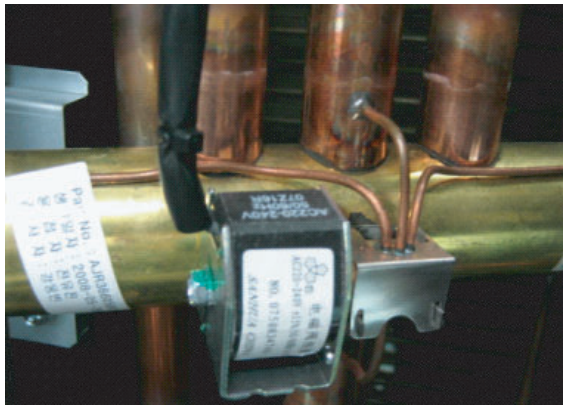
* Measure the resistance of 4way valve



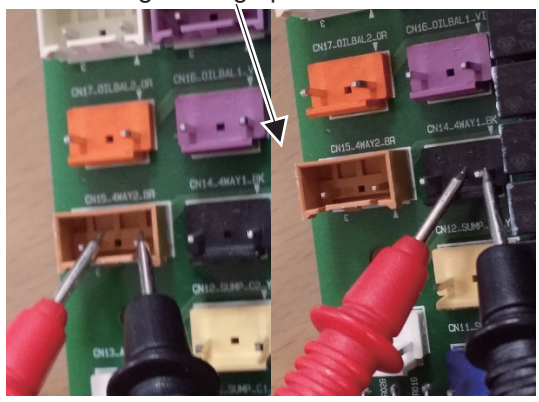
Location of 4way valve connector on Main PCB(marked as 4way,CN09)



** Confirm the 4way valve coil is inserted to the end



**** Check the output voltage of terminal socket during heating operation



*** When power is supplied in order as follow
(Slave2 → Slave1 → Mater)
ODU information is displayed one after the other at main PCB 7-segment

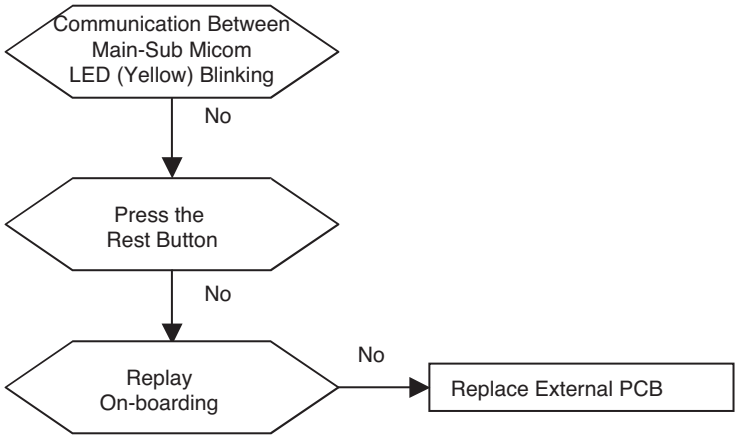
1. Model ID
   → 8HP : 8, 10HP : 10, 12HP : 12, 14HP : 14, 16HP : 16, 18HP : 18, 20HP : 20
2. Total Capacity
   → Displayed with HP
3. ODU Type
   → Cooling only :1
   → Heat pump :2
4. Power type
   → 380V : 38
5. Model type
   → LTE4:1
   → LTS4:2

***** Checking method for outdoor unit of 3unit system
(Master + Slave1 + Slave2)

① Close all the SVC valves of high / low pressure
② Operate system
③ Check the difference of high and low pressure with LGMV for each unit (Master, Slave1, Slave2)
④ If there is a unit in which the difference is not increased then the 4way valve of that unit is defective

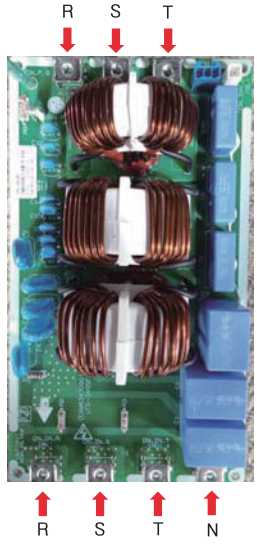
Error No.	Error Type	Error Point	Main Reasons
182* Master 1821 Slave1 1822 Slave2 1823 Slave3 1824	Communication Error Between Main and Sub Micom of External PCB	Failure Receiving Signal Between Main and Sub Micom	1. Failure Receiving Signal Between Main and Sub Micom

■ Error diagnosis and countermeasure flow chart



* Measuring input voltage

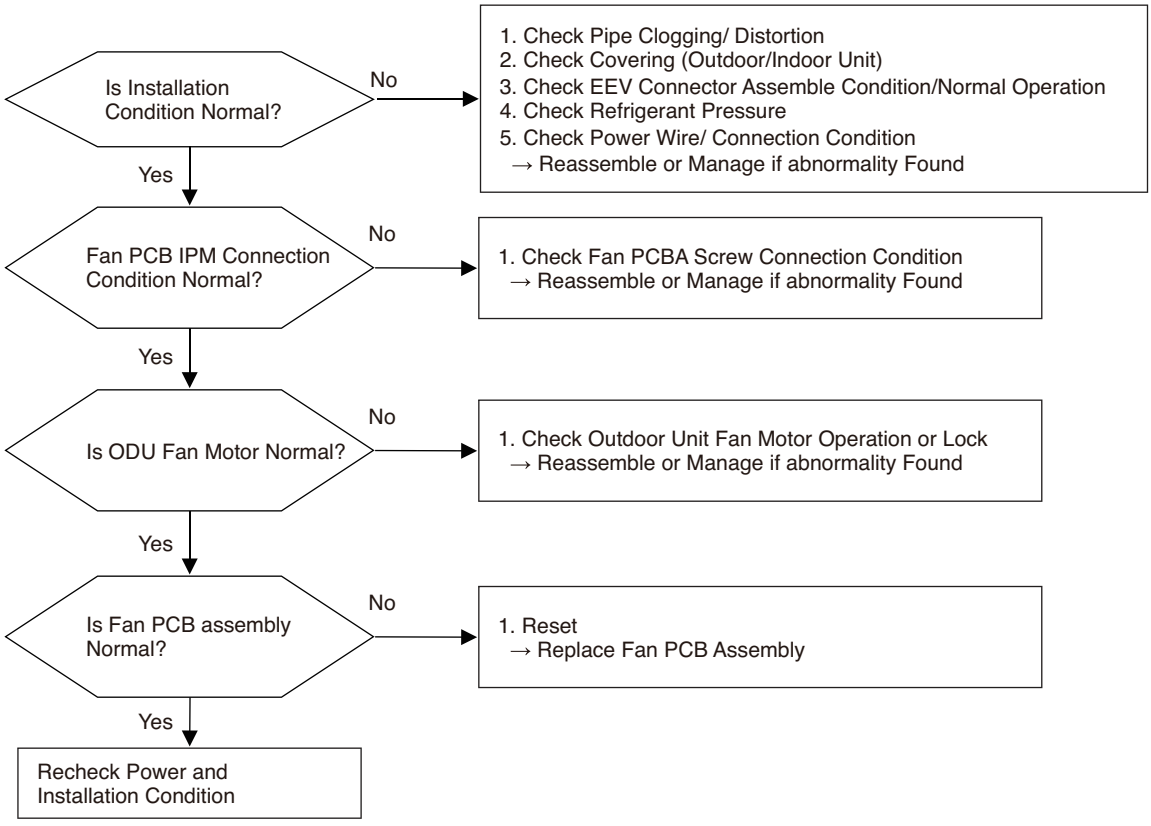
* Noise filter wiring



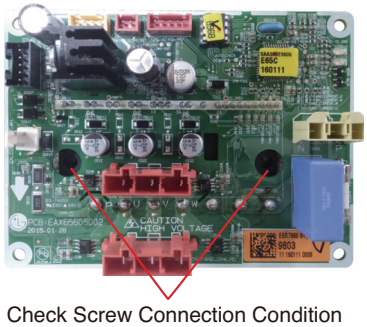
Error No.	Error Type	Error Point	Main Reasons
193* Master 1931 Slave1 1932 Slave2 1933 Slave3 1934	Fan PCB Heatsink Temperature High	Heatsink Temperature is Over 90°C	1. Fan PCBA IPM Connection Condition Abnormal 2. Outdoor Unit Fan Motor Operation Abnormal 3. Outdoor Unit Fan PCB Assembly Defect 4. Overload Operation (Pipe Clogging/ Covering/EEV Defect/Ref. Overcharge)

■ Error diagnosis and countermeasure flow chart

※ Use fan motor service mode (55 page) for model with 2 fan.



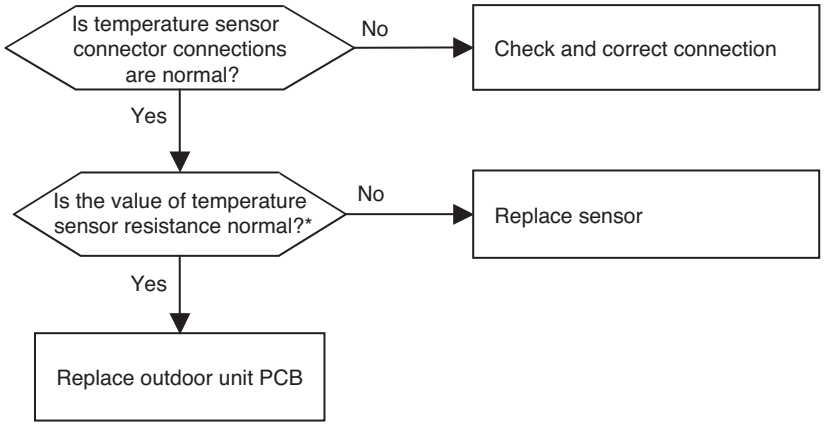
■ Check Fan PCB Screw Connection Condition



Check Screw Connection Condition

Error No.	Error Type	Error Point	Main Reasons
194* Master 1941 Slave1 1942 Slave2 1943 Slave3 1944	Outdoor unit Fan PCB heatsink temperature sensor error	Outdoor unit Fan PCB heatsink temperature sensor error	1. Defective temperature sensor connection 2. Defective temperature sensor (Open / Short) 3. Defective outdoor unit PCB

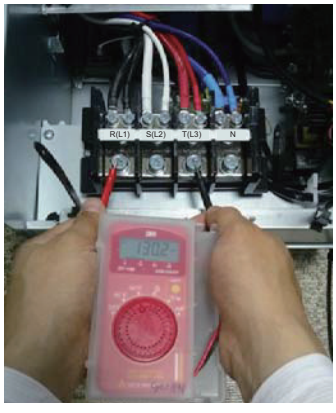
■ Error diagnosis and countermeasure flow chart



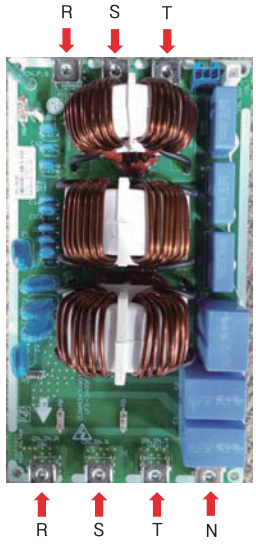
* Sensor resistance 100 kΩ over (open) or 100 Ω below (short) will generate error

Note: Temperate sensor resistance vary with temperature, So compare temperature sensor resistance value according to outdoor unit temperature by referring below table (±5% tolerance)
Air temperature sensor: 10°C = 20.7kΩ : 25°C = 10kΩ : 50°C= 3.4kΩ
Pipe temperature sensor: 10°C = 10kΩ : 25°C = 5kΩ : 50°C= 1.8kΩ

* Measuring input voltage

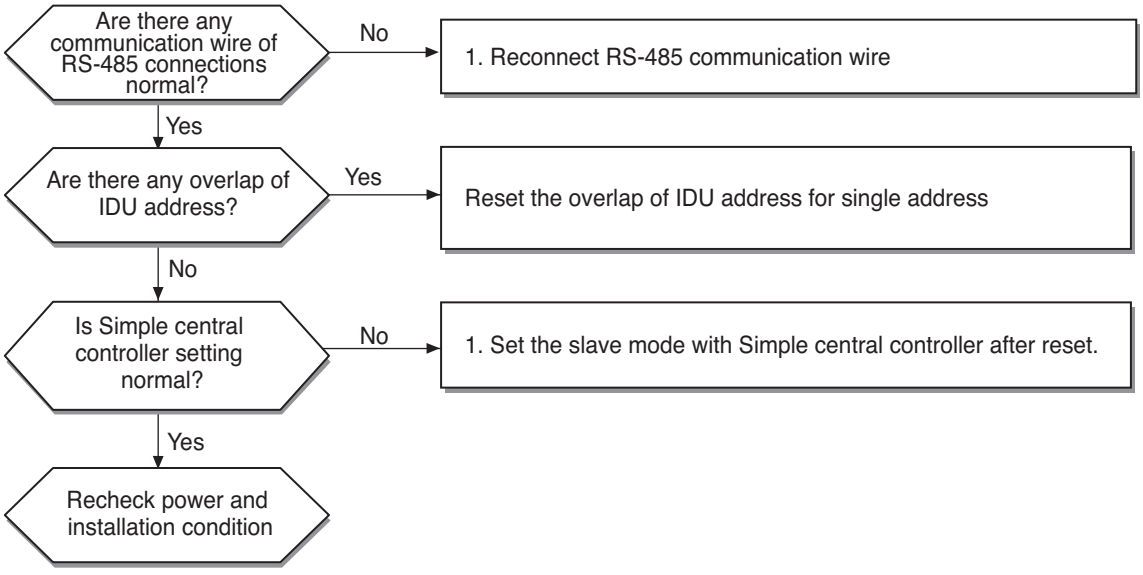


* Noise filter wiring

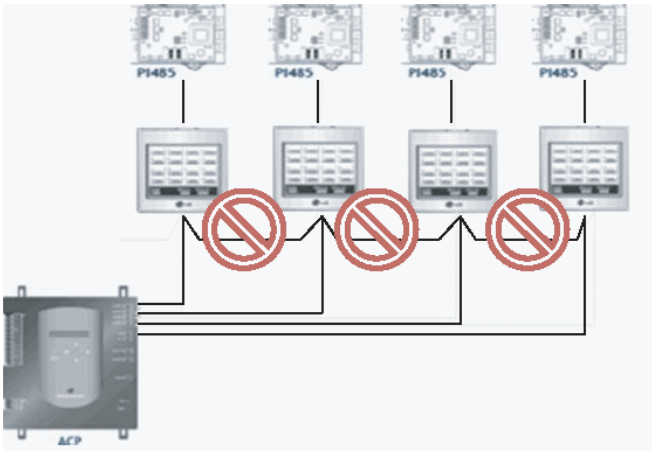


Error No.	Error Type	Error Point	Main Reasons
242* Master 2421	Network Error	Network error of central controller	1. RS-485 communication wiring defect 2. Communication defect between remote controller and indoor unit 3. RS-485 dip switch setting error 4. Indoor unit addressing ssetting error on central controller

■ Error diagnosis and countermeasure flow chart



<RS-485 communication wire miss connection>



Error No.	Error type	Error point	Main reasons
51C#HR	Excessive connection of indoor unit to HR unit	Indoor unit capacity exceed HR unit capacity specification	1. Wrong connection of communication line or pipe 2. Incorrect operation of HR unit PCB Dip Switch 3. Indoor unit connection each HR unit connection port exceeding the capacity

HR: Heat Recovery

■ Error diagnosis and countermeasure flow chart

1) Check if the communication line and pipe between HR unit and indoor unit are correctly connected
2) Check whether DIP switch is set for each connection conditions between HR unit and indoor unit
3) If the indoor unit connected to HR unit is in group control, check if the corresponding capacity is 100 kBtu or less.
4) If the indoor unit connected to HR unit is not in group control, check if the corresponding capacity is 56 kBtu or less (including zoning control)
5) Even after performing the above process, if the same error code occurs, replace the corresponding HR unit PCB
6) After checking and taking action for No.1~5 processes, carry out auto addressing, and carry out pipe search

Error No.	Error type	Error point	Main reasons
2001 Master 21 ➔ 001	Pipe detection error	After the auto operation, if the number of the indoor units detected is different from the number communicating indoor unit	1. HR unit's power cable or communication cable connection defect 2. After auto-addressing, wrong address setting of the indoor unit (Defective indoor power / transmission error and PCB defect) 3. Wrong setting of the HR unit's rotary switch or dip switch 4. HR unit PCB defect

HR: Heat Recovery

■ Error diagnosis and countermeasure flow chart

1) Check the periodic blinking of the HR unit's green LED (transmission LED)
2) When green LED (communication LED) of HR unit blinks regularly,
   2.1) Check input power of HR unit.(220V±10%)
   2.2) After reset of power of outdoor, wait for more than 30 minutes, temperature of pipes will be cool down then, do auto-addressing
   2.2) While power of HR unit is on, check total indoors display 'CH05' or not.(Refer to CH05)
3) When green LED (communication LED) of HR unit blinks regularly, Check setting of rotary switch and dip switch, After reset of power of outdoor and HR unit, wait for more than 30 minutes, temperature of pipes will be cool dow then, do auto-addressing *
4) If indoor unit quantity is different between installed quantity and quantity which check thru piping searching, check pipe installation condition
   Outdoor unit ↔ HR unit ↔ Indoor unit
5) If indoor unit has not been connected to #1 valve of HR unit, set pipes of HR unit manually**
6) If it is not applied as above, set pipes of HR unit as manual

[NB] How to check display method of outdoor main PCB 7-segment ?:
'88' ➔ Indoor qty which check thru 'Auto-Addressing' ➔ '88' ➔ Indoor qty which check thru 'piping checking'

Error No.	Error type	Error point	Main reasons
201C#HR	HR unit liquid pipe temperature sensor error	Abnormal value of sensor measurement (Open / Short)	• Defective temperature sensor connection • Defective temperature sensor (Open/Short) • Defective outdoor unit PCB

Error No.	Error type	Error point	Main reasons
202C#HR	HR unit Sub-cooling inlet pipe temperature sensor error	Abnormal value of sensor measurement(Open / Short)	• Defective temperature sensor connection • Defective temperature sensor (Open/Short) • Defective outdoor unit PCB

Error No.	Error type	Error point	Main reasons
203C#HR	HR unit Sub-cooling discharge pipe temperature sensor error	Abnormal value of sensor measurement(Open / Short)	• Defective temperature sensor connection • Defective temperature sensor (Open/Short) • Defective outdoor unit PCB

■ Error diagnosis and countermeasure flow chart

1) Check connection condition of temperature sensor and lead cable

2) Is value of temperature sensor normal? If not replace sensor
   - Piping temperature sensor : 10°C = 10kΩ : 25°C= 5kΩ : 50°C= 1.8kΩ

3) If connection of sensor and value is correct, replace outdoor unit PCB

■ HR unit error display No.

HR Unit	HR #1	HR #2	HR #3	HR #4	HR #5	HR #6	HR #7	HR #8	HR #9	HR #10	HR #11	HR #12	HR #13	HR #14	HR #15	HR#16
Error display	C01	C02	C03	C04	C05	C06	C07	C08	C09	C10	C11	C12	C13	C14	C15	C16

■ Example of HR unit error display.

#16 HR unit Sub-cooling inlet pipe temperature sensor error 200 ➔ C16 (Repeat)

C: HR unit

#: HR unit Nuber

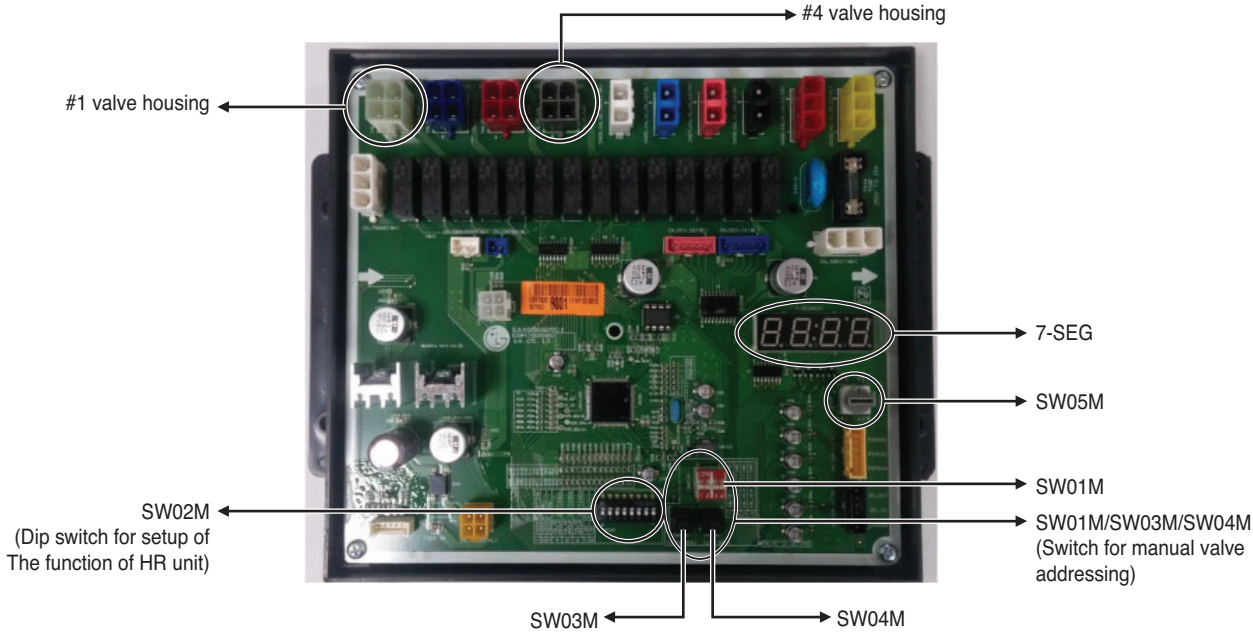
Error No.	Error type	Error point	Main reasons
204C#HR	Transmission error between the HR unit and outdoor unit	Transmission error between the HR unit and outdoor unit	1. Defective connection in HR unit power supply and communication connection 2. Wrong setting of the HR unit rotary switch and dip switch 3. Defective HR unit PCB

■ Error diagnosis and countermeasure flow chart

1) Check connection between power cables and communication cables, check communication green LED blink of HR unit PCB
2) If communication green LED blink of HR unit PCB is normal, check setting of rotary switch of HR unit and dip switch(Refer to CH200),
   Reset power of outdoor and HR unit
   (If communication error of HR unit occurs, it can't be released until reset of outdoor power)
3) If communication green LED blink of HR unit PCB is abnormal(not blinking,just on), check communication condition of total indoor units(Refer to CH05)
   If communication green LED blink of HR unit PCB is abnormal(not blinking, just on) even if communication condition is normal, replace HR unit PCB

[NB] If Indoor units/communication cables of HR unit and cables of power 220V has been changed each other, communication parts and indoor will be burnt

HR Unit PCB



Error No.	Error type	Error point	Main reasons
205C#HR	Communication error between HR unit and the upgraded 485 modem	4 series upgraded 485 communication error between HR unit and HR unit modem	1. Wiring defect between HR unit and upgraded 485 modem 2. Defect of the upgraded 485 PCB modem 3. Defect of the HR unit PCB

■ Error diagnosis and countermeasure flow chart

1) Check the communication connection between HR unit and the upgraded 485 modem, and check for the red LED on
2) Reset the outdoor unit and the power of HR unit if the red LED of the upgraded 485 modem is on
3) Replace the upgraded 485 modem if the red LED is flashing at the upgraded 485 modem
4) Replace the HR unit PCB if the red LED of the upgraded 485 modem is flashing even after replacing the upgraded 485 modem.

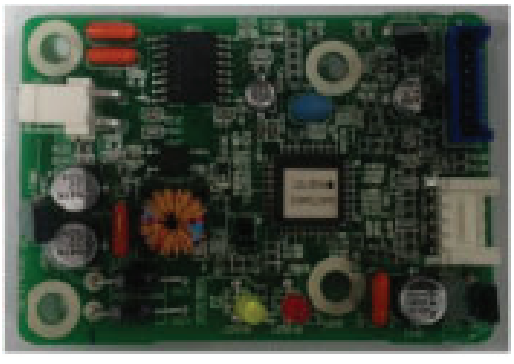
Error No.	Error type	Error point	Main reasons
206C#HR	Duplicate address error of HR unit	When the HR unit address is set duplicated at the 4 series upgraded 485 communication	1. Defect of power cable of HR unit or communication line connection 2. Error of address allocation rotary switch setting of HR unit 3. Defect of the HR unit PCB

■ Error diagnosis and countermeasure flow chart

1) Check whether the rotary switch setting of HR unit PCB is set differently for HR units
2) Reset the outdoor unit and the power of HR unit by setting the rotary switch of HR unit PCB differently for HR units
3) Perform the auto addressing again after performing the number 2 process
4) Replace the corresponding HR unit PCB if the same error code is occurred even after performing the number 3 process

• The above error code is only occurred at the upgraded 485 communication (9600bps communication)
• Refer to the installation manual of the outdoor unit for the address setting to HR unit rotary switch for HR units

Upgraded 485 Modem



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